

PROJECT MANUAL

For

SHUEY ELEMENTARY SCHOOL
HVAC REPLACEMENT @ BLDGS F, G, & H
At

ROSEMEAD SCHOOL DISTRICT
Rosemead, CA

Prepared by



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SECTION 01005

SUMMARY OF THE WORK

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. The furnishing of all labor, materials, equipment, services, and incidentals necessary for Work to be performed. Work includes but is not limited to removal of existing roof mounted HVAC units and replacing them with new HVAC units with new adopter curbs over the existing mechanical pads.

1.02 RELATED SECTIONS

- A. Section 01010: Phasing of the Work
- B. Section 01100: Coordination
- C. Section 01500: Construction Facilities and Temporary Controls

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.01 USE OF PREMISES

- A. CONTRACTOR shall coordinate the Work of all trades, with OWNER and/or Separate Work Contract. CONTRACTOR shall sequence, coordinate, and perform the Work to impose minimum hardship on the operation and use of the existing facilities and/or Project site. CONTRACTOR shall install all necessary protection for existing improvements, Project site, property, and new Work against dust, dirt, weather, damage, vandalism, and maintain and relocate all protection to accommodate progression of the Work.
- B. CONTRACTOR shall confine entrance and exiting to the Project site and/or facilities to routes designated by the OAR
- C. Within existing facilities, OWNER will remove specific items from Work areas prior to the start of Work. CONTRACTOR shall remove remaining items in areas of the Work
- D. CONTRACTOR shall utilize all available means to prevent generation of unnecessary noise and maintain noise levels to a minimum. When required by the OAR,, CONTRACTOR shall immediately discontinue noise-generating activities and/or provide alternative methods to minimize noise generation. CONTRACTOR shall install and maintain air compressors, vehicles, and other internal combustion engine equipment with mufflers, including unloading cycle of compressors. CONTRACTOR

shall discontinue operation of equipment producing objectionable noise as required by the OAR.

- E. CONTRACTOR shall furnish, install, and maintain adequate supports, shoring, and bracing to preserve structural integrity and prevent collapse of existing improvements and/or Work modified and/or altered as part of the Work.
- F. CONTRACTOR shall secure building entrances, exits, and Work areas with locking devices as required by the OAR.
- G. CONTRACTOR assumes custody and control of OWNER property, both fixed and portable, remaining in existing facilities vacated during the Work.
- H. CONTRACTOR shall cover and protect surfaces of spaces in existing facilities turned over for the Work, including OWNER property remaining within as required to prevent soiling or damage from dust, dirt, water, and/or fumes. CONTRACTOR shall protect areas adjacent to the Work in a similar manner. Prior to OWNER occupancy, CONTRACTOR shall clean all surfaces including OWNER property.
- I. CONTRACTOR shall not use or allow anyone other than OWNER employees to use facility telephones and/or other equipment, except in an emergency. CONTRACTOR shall reimburse OWNER for telephone toll charges originating from the facility except those arising from emergencies or use by OWNER employees.
- J. CONTRACTOR shall protect all surfaces, coverings, materials, and finished Work from damage. Mobile equipment shall be provided with pneumatic tires.
- K. CONTRACTOR is advised OWNER will award Separate Work Contracts at this Project site.
- L. CONTRACTOR shall not permit the use of portable and/or fixed radio's or other types of sound producing devices including other similar devices.

3.02 PROPERTY INVENTORY

- A. Property, OWNER intends to remove, will be removed by OWNER before a space is vacated for the Work. Before performing Work in each space, OAR and CONTRACTOR shall prepare a detailed initial written inventory of OWNER property remaining within, including equipment and the condition thereof. OAR and CONTRACTOR shall retain a signed copy of the inventory dated and signed by both parties. Prior to subsequent OWNER occupancy of each such room or space, OAR and CONTRACTOR shall perform a final inventory of OWNER property and all discrepancies between the initial inventory and final inventory shall be the responsibility of CONTRACTOR.

3.03 FURNITURE, FIXTURES, AND EQUIPMENT

- A. If designated in the Contract Documents to be OWNER furnished CONTRACTOR installed (OFCD), CONTRACTOR shall unload, store, uncrate, assemble, install, and connect OWNER supplied furniture, fixtures, and equipment.
- B. CONTRACTOR shall, within ten (10) days after delivery, uncrate and/or unpack equipment in presence of IOR who shall inspect the delivered items. IOR shall prepare an inspection report listing damaged or missing parts and accessories. IOR shall transmit one copy of the report to OAR and CONTRACTOR. OWNER will procure and/or replace missing and or damaged furniture, fixtures, and equipment.
- C. CONTRACTOR shall install equipment in the locations and orientation. CONTRACTOR shall verify exact locations with OAR prior to final installation of equipment.
- D. If required, OAR will furnish setting and or placement drawings for equipment.
- E. CONTRACTOR shall install equipment by proper means and methods to ensure an installation as recommended by the manufacturer. CONTRACTOR shall furnish and install all necessary fasteners and required blocking to properly install equipment.
- F. CONTRACTOR shall install furniture, fixtures, and equipment with manufacturer recommended fasteners for the type of construction the furniture, fixtures, and equipment is being fastened and/or anchored to.
- G. CONTRACTOR shall provide final connections of any electrical to the equipment. CONTRACTOR shall, prior to final connection, verify the operating characteristics of equipment are consistent with the designated supply.

END OF SECTION

SECTION 01050
SCHEDULE OF VALUES

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Procedure for submission of a certified Schedule of Values for review and approval by the OAR.

1.02 RELATED SECTIONS

- A. Section 01080: Application for Payment
- B. Section 01300: Submittals
- C. Section 01365: Construction Schedule

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.01 PREPARATION

- A. Upon receipt of the Notice of Intent to Award, CONTRACTOR shall commence preparation of a certified Schedule of Values.
- B. CONTRACTOR shall coordinate the preparation of a certified Schedule of Values with preparation of the Construction Schedule as set forth in Section 01365.
- C. CONTRACTOR shall follow the table of contents as a Project specific guide to establish the format for a certified Schedule of Values. Provide at least one (1) line item for each Division and/or Specification Section item. Provide separate line items for labor and material when required by the OAR.
- D. Include the following Project school(s) identification on each certified Schedule of Values:
 - 1. Project name and location
 - 2. Project Number
 - 3. ARCHITECT name
 - 4. CONTRACTOR name
 - 5. Date of Submittal
- E. Round amounts to the nearest whole dollar; the total shall equal the Contract Amount.
- F. An approved certified Schedule of Values shall serve as the basis for the monthly certified Application for Payment.

3.02 90 DAY INTERIM SCHEDULE OF VALUES

- A. CONTRACTOR may prepare and submit, in accordance with sub-section 3.03, a 90 day interim Schedule of Values denoting Work to be completed during the first 90 days following the date established in the Notice to Proceed.
- B. CONTRACTOR shall coordinate the preparation of the 90 day interim Schedule of Values with preparation of the Construction Schedule as set forth in Section 01360.
- C. The 90 day interim Schedule of Values is subject to the same terms and conditions as set forth in sub-section 3.03.
- D. The 90 day interim Schedule of Values shall be incorporated into a final Schedule of Values.
- E. The OAR has the right to require subsequent revisions to an approved 90 day interim and/or a final Schedule of Values.

3.03 SUBMITTAL

- A. Within ten (10) days after the date established in the Notice to Proceed, CONTRACTOR shall submit five (5) certified copies of an interim and/or final Schedule of Values for review and approval by the OAR.
- B. OAR will review and if necessary, return the submitted Schedule of Values with summary comments noting items not in compliance with the requirements of the Contract Documents. CONTRACTOR shall revise the submitted Schedule of Values and return five (5) copies within three (3) days of receipt of summary comments.
- C. Signature by OAR shall constitute acceptance of the submitted Schedule of Values.
- D. A copy of the approved Schedule of Values will be transmitted to CONTRACTOR, IOR, and ARCHITECT.
- E. CONTRACTOR shall obtain OAR approval of a 90 day interim Schedule of Values prior to submittal of the first certified Application for Payment.
- F. CONTRACTOR shall obtain OAR approval of the final Schedule of Values prior to submittal of the fourth certified Application for Payment.

END OF SECTION

SECTION 01080

APPLICATION FOR PAYMENT

PART 1 - GENERAL

1.01 SECTION INCLUDES:

- A. This Section specifies administrative and procedural requirements relative to a certified Application for Payment.
 - 1. Coordinate the certified Schedule of Values and certified Application for Payment with, but not limited to, the Construction Schedule, submittal log, and list of Subcontractors.

1.02 RELATED SECTIONS:

- 1. Section 01050: Schedule of Values
- 2. Section 01365: Construction Schedule
- 3. Section 01700: Contract Closeout

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.01 APPLICATION FOR PAYMENT

- A. Each certified Application for Payment shall be consistent with previous applications and payments as reviewed by ARCHITECT and/or OAR, paid for by OWNER, and:
 - 1. The initial Application for Payment, the Application for Payment at time of Substantial Completion, and the final Application for Payment involve additional requirements.
- B. Payment Application Times: The period of Work covered by each Application for Payment is the payment date for each progress payment as specified in the General Conditions. The period covered by each Application for Payment is the previous month.
- C. Payment Application Forms: Use OWNER provided forms for the Application for Payment.

- D. Application Preparation: Complete every entry on the form. Include execution by a person authorized to sign legal documents on behalf of CONTRACTOR. ARCHITECT will return incomplete applications without action.
- E. Transmittal: Submit a minimum of four (4) signed and original copies of each certified Application for Payment to the ARCHITECT. All copies shall be complete, including releases and similar attachments.
1. Transmit each copy with a transmittal form listing attachments and recording appropriate information related to the application, in a manner acceptable to ARCHITECT.
- F. Initial Application for Payment: Administrative actions and submittals, that must precede or coincide with submittal for the first certified Application for Payment include, but are not limited to, the following:
1. Certified Schedule of Values
 2. Performance and payment bonds. List of principal suppliers and fabricators.
 3. Worker Compensation certificates, if applicable.
 4. Auto Insurance, if applicable.
 5. Hazardous Material Insurance Certificates, if applicable.
 6. Construction Schedule
 7. Submittal Schedule
 8. Emergency Contact List
 9. Copies of authorizations and licenses from governing authorities for performance of the Work
- G. Application for Payment at Substantial Completion: Following OAR issuance of the certificate of Substantial Completion, submit an Application for Payment:
1. Administrative actions, submittals and/or Work that shall precede or coincide with this application include:
 - a. Occupancy permits and similar approvals by authorities having legal jurisdiction over the Work.
 - b. Removal of temporary facilities and services.
 - c. Removal of surplus materials, rubbish, and similar elements.
 - d. OWNER training and orientations.
 - e. Change over information related to OWNER occupancy, use, operation, and maintenance.
 - f. Final cleaning.
 - g. Ensure that incomplete Work is not accepted and will be completed without undue delay.
 - h. Advice on shifting insurance coverage.

- i. List of defective Work, recognized as exceptions to certificate of Substantial Completion.
 - j. Change of door locks to OWNER system.
- H. Final Payment Application: Administrative actions and submittals that must precede or coincide with submittal of the final Application for Payment include, but are not limited to, the following:
 - 1. Completion of Contract Closeout requirements.
 - 2. Project record documents.
 - 3. Completion of final punch list items.
 - 4. Delivery of extra materials, products and or stock.
 - 5. Identification of unsettled claims.
 - 6. Proof that taxes, fees, and similar obligations are paid.
 - 7. Operating and maintenance instruction manuals.
 - 8. Consent of surety to final payment.
 - 9. Waivers and releases.
 - 10. Warranties, guarantees and maintenance agreements.

END OF SECTION

SECTION 01100
COORDINATION

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. This Section specifies administrative and procedural requirements necessary for coordinating Work operations including, but not limited to, the following:
 - 1. General coordination procedures.
 - 2. Coordination drawings.

PART 2 – PRODUCTS (NONE)

PART 3 - EXECUTION

3.01 COORDINATION

- A. CONTRACTOR shall coordinate operations included in various sections of the Contract Documents to assure efficient and orderly installation of each part of the Work. Coordinate Work operations included under related sections of the Contract Documents that depend on each other for proper installation, connection, and operation of the Work, including but not limited to:
 - 1. Schedule construction operations in the sequence required where installation of one part of the Work depends on installation of other components, before or after its own installation.
 - 2. Coordinate installation of different components to assure maximum accessibility for required maintenance, service, and repair.
 - 3. Provide provisions to accommodate items scheduled for later installation.
 - 4. Prepare and administer provisions for coordination drawings.

- B. Where necessary, prepare memoranda for distribution to each party involved, outlining special procedures required for coordination. Include such items as required in notices, reports, attendance at meetings, and:
 - 1. Prepare similar memoranda for OAR and Separate Work Contract where coordination of their Work is required.

- C. Administrative Procedures: Coordinate scheduling and timing of required administrative procedures with other construction activities to avoid conflicts and assure orderly progress of the Work. Such administrative activities include, but are not limited to, the following:
 - 1. Preparation of schedules.
 - 2. Installation, relocation, and removal of temporary facilities.
 - 3. Delivery and processing of submittals.
 - 4. Progress meetings.
 - 5. Project closeout activities.

- D. Conservation: Coordinate Work operations to assure operations are carried out with consideration given to conservation of energy, water, materials, and:
 - 1. Salvage materials and equipment involved in performance of, but not actually incorporated into the Work.

3.02 SUBMITTALS

- A. Coordination Drawings: CONTRACTOR shall prepare coordination drawings for coordination of installation of landscape scope. Prepare coordination drawings for those areas where limited space availability necessitates maximum utilization of space for efficient installation of different components.
 - 1. All coordination meetings will be held in the Project field office of CONTRACTOR. CONTRACTOR is required to distribute Shop Drawings, cut sheets and submittals to Subcontractors where appropriate. Reviewed coordination drawings will be maintained in the Project field office of CONTRACTOR.

END OF SECTION

SECTION 01120

CUTTING AND PATCHING

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. This Section specifies administrative and procedural requirements for cutting and patching.

1.02 RELATED SECTIONS

- A. Section 01050: Schedule of Values
- B. Section 01100: Coordination
- C. Section 01300: Submittals
- D. Section 01740: Warranties

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.01 SUBMITTALS

- A. The word “cutting” as used in the Contract Documents includes, but is not limited to, cutting, drilling, chopping, and other similar operations and the word “patching” includes, but is not limited to, patching, rebuilding, reinforcing, repairing, refurbishing, restoring, replacing, or other similar operations.
- B. Cutting and Patching Proposal: CONTRACTOR shall submit a proposal describing procedures well in advance of the time cutting and patching will be performed if the Contract Documents requires approval of these procedures before proceeding. Include the following information, as applicable, in the proposal:
 - 1. Describe the extent of cutting and patching required. Denote how it will be performed and indicate why it cannot be avoided.
 - 2. Describe anticipated results in terms of changes to existing construction. Include changes to the building’s appearance or other significant visual elements.
 - 3. List products to be used and firms or entities that will perform this Work.
 - 4. Indicate dates when cutting and patching will be performed.

5. Utilities: List utilities that cutting and patching operations will disturb or affect. List utilities to be relocated and those that will be temporarily out-of-service. Indicate how long service will be disrupted.
6. Where cutting and patching involves adding reinforcement to structural elements, submit an RFI for resolution by the AOR.
7. Review by ARCHITECT prior to proceeding with cutting and patching does not waive ARCHITECT right to later require complete removal and replacement of defective Work.

3.02 QUALITY ASSURANCE

- A. Operational Limitations: Do not cut and patch operating elements or related components in a manner that would result in reducing their capacity to perform as intended. Do not cut and patch operating elements or related components in a manner that would result in increased maintenance or decreased operational life or safety.
 1. Obtain review of the cutting and patching proposal before cutting and patching the following operating elements or safety related systems:
 - a. Primary operational systems and equipment
 - b. Water, moisture, or vapor barriers
 - c. Membranes and flashings
 - d. Fire protection systems
 - e. Noise and vibration control elements and systems
 - f. Control systems
 - g. Communication and/or data systems
 - h. Electrical wiring systems
- B. Visual Requirements: Do not cut and patch construction exposed on the exterior or in occupied spaces in a manner that would, in the opinion of ARCHITECT, reduce the building's aesthetic qualities. Do not cut and patch construction in a manner that would result in visual evidence of cutting and patching. Remove and replace Work cut and patched in a visually unsatisfactory manner.
 1. If possible, retain the original installer or fabricator to cut and patch the exposed Work listed below. If it is impossible to engage the original installer or fabricator, engage another recognized experienced and specialized firm.
 - a. Firestopping
 - b. Masonry (exterior and interior where exposed)

3.03 WARRANTY

- A. Existing Warranties: Replace, patch, and repair material and surfaces cut or damaged by methods and with materials in such a manner as not to void any warranties required or existing.

3.04 INSPECTION

- A. Examine surfaces to be cut and patched and conditions under which cutting and patching is to be performed before cutting. If unsafe or unsatisfactory conditions are encountered, take corrective action before proceeding.
 - 1. Before proceeding, meet at the Project site with parties involved in cutting and patching, including mechanical and electrical trades. Review areas of potential interference and conflict. Coordinate procedures and resolve potential conflicts before proceeding.

3.05 PREPARATION

- A. Temporary support: Provide adequate temporary support of existing improvements or Work to be cut.
- B. Protection: Protect existing improvements and Work during cutting and patching to prevent damage. Provide protection from adverse weather conditions for portions of existing improvements or Work that might be exposed during cutting and patching operations.
- C. Avoid interference with operation of adjoining areas or interruption of free passage to adjoining areas.

3.06 PERFORMANCE

- A. General: Employ skilled workmen to perform cutting and patching. Proceed with cutting and patching at the earliest feasible time and complete without delay. Verify compatibility and suitability of existing substrates before starting the Work.
- B. Cutting: Cut existing construction using methods least likely to damage elements retained or adjoining Work.
 - 1. In general, where cutting, provide hand or small power tools designed for sawing or grinding, not hammering and chopping. Cut holes and slots as small as possible, neatly to size required, and with minimum disturbance of adjacent surfaces. Temporarily cover openings when not in use.

2. To avoid marring existing finished surfaces, cut or drill from the exposed or finished side into concealed surfaces.
 3. Cut through concrete and masonry using a cutting machine, such as a carborundum saw or a diamond-core drill. Saw cut reinforcing bars and paint ends with bituminous paint except where bonded into new concrete or masonry.
 4. Comply with requirements of applicable Division 2 Sections where cutting and patching requires excavating, backfill, or re-compaction.
- C. Patching: Patch with durable seams that are as invisible as possible. Comply with required tolerances.
1. Where feasible, inspect and test patched areas to demonstrate integrity of the installation. Verify conditions of existing substrates prior to executing Work.
 2. Restore exposed finishes of patched areas and extend finish restoration into retaining adjoining construction in a manner that will eliminate all evidence of patching and refinishing.

3.07 CLEANING

- A. Clean areas and spaces where cutting and patching are performed. Completely remove paint, mortar, oils, putty, and similar items. Thoroughly clean piping, conduit, and similar features before applying paint or other finishing materials. Restore damaged coverings to their original condition.

END OF SECTION

SECTION 01160

REQUEST FOR CLARIFICATION

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Procedure for requesting clarification of the intent of the Contract Documents.

1.02 RELATED SECTIONS

- A. Section 01005: Summary of the Work
- B. Section 01100: Coordination
- C. Section 01365: Construction Schedule
- D. Section 01700: Contract Closeout

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.01 PROCEDURE

- A. ARCHITECT response is a clarification of the intent of the Contract Documents and does not authorize changes in the Contract Amount, Milestones and/or Contract Time.
- B. A Request for Clarification may be returned with a stamp or notation "Not Reviewed," if:
 - 1. The requested clarification is ambiguous or unclear;
 - 2. The requested clarification is equally available to the requesting party by researching and/or examining the Contract Documents;
 - 3. CONTRACTOR has not reviewed the Request for Clarification prior to submittal.
- C. Allow a minimum of nine (8) days for review and response time, after receipt by ARCHITECT and OAR. CONTRACTOR shall verify and is responsible in verifying ARCHITECT and OAR receipt of a Request for Clarification.
- D. Changes or alterations to the approved drawings or specifications shall be made by means of addenda or change orders as per section 4-338 of the California Building Standards Administrative Code.

END OF SECTION

SECTION 01200

PROJECT MEETINGS

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. This Section specifies administrative and procedural requirements for Project meetings, including but not limited to, the following:
 - 1. Job start meeting.
 - 2. Pre-installation conferences.
 - 3. Progress meetings.
 - 4. Meetings as required by the OAR.

1.02 RELATED SECTIONS

- A. Section 01010: Phasing of the Work
- B. Section 01100: Coordination
- C. Section 01300: Submittals
- D. Section 01365: Construction Schedule

PART 2 – PRODUCTS

PART 3 - EXECUTION

3.01 JOB START MEETING

- A. In accordance with General Condition Article 2.6, OAR will schedule a job start meeting before starting the Work, at a time and date determined by OAR. Meeting shall be held at the Project site or another location as determined by OAR. Meeting will be held in order to review responsibilities, procedures, and other administrative requirements contained within the Contract Documents.
- B. Authorized representatives of OWNER, IOR, ARCHITECT, CONTRACTOR and other parties shall attend the meeting. All participants at the meeting shall be familiar with the Project and authorized to conclude matters relating to the Work.
- C. Agenda items shall include significant items which could affect progress of the Work, including, but not limited to the following:
 - 1. Preliminary Construction Schedule
 - 2. Critical work sequencing

3. Designation of responsible personnel
 4. Identification of OAR
 5. Procedures for processing field decisions
 6. Request for Proposal
 7. Construction Directive and Change Order
 8. Procedures for processing Applications for Payment
 9. Prevailing wages
 10. Submittal of Shop Drawings, Product Data, material lists, and Samples
 11. Preparation of project record documents
 12. Use of the Project site and/or premises
 13. Parking availability
 14. Office, work, and storage areas
 15. Equipment deliveries and priorities
 16. Safety procedures
 17. First Aid
 18. Security
 19. Housekeeping
 20. Working hours
 21. Insurance Services including OCIP
 22. Environmental Health & Safety
- D. OAR shall prepare and issue meeting minutes to attendees and interested parties no later than five (5) calendar days after the meeting date.

3.02 PRE-INSTALLATION CONFERENCES

- A. CONTRACTOR shall coordinate and conduct pre-installation conferences at the Project site as required by related Sections of the Contract Documents.
- B. CONTRACTOR, manufacturers, and fabricators involved in or affected by the installation and its coordination or integration with other pre-ceding and/or subsequent installations of Work shall attend the meeting. CONTRACTOR shall advise OAR, IOR, and ARCHITECT of scheduled meeting dates in order to secure their attendance.
1. CONTRACTOR shall review the progress of construction activities and preparations for the particular activity under consideration at each pre-installation conference, including requirements for the following:
 - a. Contract Documents
 - b. Options
 - c. Related Construction Directives and Change Orders
 - d. Purchases
 - e. Deliveries
 - f. Shop Drawings, Product Data, and quality-control samples
 - g. Review of mockups

- h. Possible conflicts
- i. Compatibility problems
- j. Time schedules
- k. Weather limitations
- l. Manufacturer's recommendations
- m. Warranty requirements
- n. Compatibility of materials
- o. Acceptability of substrates
- p. Temporary facilities
- q. Space and access limitations
- r. Governing regulations
- s. Safety
- t. Inspecting and testing requirements
- u. Required performance results
- v. Recording requirements
- w. Protection

- 2. CONTRACTOR shall record significant discussions and directives received from each conference. CONTRACTOR shall, within three (3) calendar days after the meeting date, distribute the minutes of the meeting to all concerned parties, including but not limited to, OAR, IOR, and ARCHITECT.

3.03 PROGRESS MEETINGS

- A. Progress meetings will be held at the Project site on a weekly basis.
- B. In addition to representatives of CONTRACTOR, OWNER, and ARCHITECT, each Subcontractor, supplier, or other entity concerned with current progress or involved in planning, coordination, or performance of the Work shall, if requested by OAR, be represented at these meetings. All participants at the conference shall be familiar with the Project and authorized to conclude all matters relating to the Work.
- C. Failure of the CONTRACTOR to be so represented at any progress meeting which is held at a mutually agreed time or for which a written notice is given, shall not relieve CONTRACTOR from abiding by any and all OAR or ARCHITECT determinations or directives issued at such meeting.
- D. OAR will review and correct or approve minutes of the previous progress meeting and will review other significant items affecting progress. Topics for discussion as appropriate to the status of the Project include but are not limited to:
 - 1. Interface requirements
 - 2. Construction Schedule
 - 3. Sequence and coordination

4. Status of submittals / RFC's
5. Deliveries
6. Off-site fabrication
7. Access
8. Site utilization
9. Temporary Construction Facilities and Controls
10. Hours of work
11. Hazards and risks
12. Housekeeping
13. Quality and workmanship
14. Unforeseen conditions
15. Testing and Inspection
16. Defective Work
17. Construction Directive
18. Request for Proposal
19. Change Order Proposals and Change Orders
20. Documentation of information for payment requests
21. Application for Payment
22. Other items as required or as brought forth.

E. No later than three (3) calendar days after each progress meeting, OAR will prepare and distribute minutes of the meeting to each present and absent party. Include a brief summary, in narrative form, of progress, decisions, directives, actions taken, and all other issues since the previous meeting and report.

1. Schedule Updating: If required, CONTRACTOR shall revise the Construction Schedule after each progress meeting where revisions to the schedule have been made or recognized. Issue the revised schedule concurrently with the next scheduled progress meeting.

3.04 ADDITIONAL MEETINGS

A. OAR, upon giving notice to the intended parties and without further obligation, may require additional meetings to discuss Work and/or Project related activities.

END OF SECTION

SECTION 01300

SUBMITTALS

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Administrative and procedural requirements for submittals required for the Work, including but not limited to; Shop Drawings, Product Data, Samples, material lists, and quality control items as required by the Contract Documents.
- B. Wherever possible, throughout the Contract Documents, the minimum acceptable quality of workmanship and products has been defined by the name and catalog number of a manufacturer and by reference of recognized industry standards.
- C. To ensure that specified products are furnished and installed in accordance with the design intent, procedures have been established for submittal of design data and for its review by ARCHITECT, OAR and/or others.

1.02 RELATED SECTIONS

- A. Section 01100: Coordination
- B. Section 01120: Cutting and Patching
- C. Section 01365: Construction Schedule
- D. Section 01640: Substitutions
- E. Section 01700: Contract Closeout
- F. Section 01740: Warranties

PART 2 – PRODUCTS

PART 3 - EXECUTION

3.01 PROCEDURES

- A. CONTRACTOR shall package each submittal appropriately for transmittal and handling. CONTRACTOR shall transmit each submittal to ARCHITECT with concurrent copy of the transmittal to the OAR. ARCHITECT and/or OAR will not accept submittals received from sources other than from CONTRACTOR.
- B. After ARCHITECT review, ARCHITECT will transmit submittals to OAR and OAR shall further distribute to CONTRACTOR, IOR and/or others as required. Work shall not commence, unless otherwise approved by OAR, until approved submittals are transmitted to CONTRACTOR.

- C. CONTRACTOR shall clearly identify any deviations from the Contract Documents on each submittal. Any deviation not so noted even though stamped reviewed is not acceptable.
- D. CONTRACTOR shall coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals, and related activities requiring sequential activity.
- E. Timing of Submittals:
 - 1. In accordance with General Conditions, CONTRACTOR shall submit to ARCHITECT, with copy of transmittal to the OAR, those Shop Drawings, Product Data, diagrams, materials lists, Samples and other submittals required by the Contract Documents.
 - 2. The schedule of submittals shall provide adequate time between submittals in order to allow for proper review without negative impact to the Construction Schedule.
 - 3. Schedule of submittals shall be related to Work progress, and shall be so organized as to allow sufficient time for transmitting, reviewing, corrections, resubmission, and re-reviewing.
 - 4. CONTRACTOR shall coordinate submittal of related items and ARCHITECT reserves the right to withhold action on a submittal requiring coordination with other submittals until all related submittals are received by ARCHITECT.
 - 5. CONTRACTOR shall revise, update and submit submittal schedule to ARCHITECT and OAR on the first of each month, or as required by OAR.
 - 6. CONTRACTOR shall allow in the Construction Schedule, at least sixteen (16) days for ARCHITECT review following ARCHITECT receipt of submittal. For plumbing, Landscape, and other submittals requiring joint review with OAR, CONTRACTOR shall allow a minimum of eighteen (18) days following ARCHITECT receipt of submittal.
 - 7. No adjustments to the Contract Time and/or Milestones will be authorized because of a failure to transmit submittals to ARCHITECT sufficiently in advance of the Work to permit review and processing.
 - 8. In case of product substitution, Shop Drawing preparation shall not commence until such time ARCHITECT and OAR reviews said submittal relative to the General Conditions.

- G. If required, resubmit submittals in a timely manner. Resubmit as specified for initial submittal but identify as such. Review times for re-submitted items shall be as per the time frames for initial submittal review.
- H. Shop Drawing preparation shall not commence until such time as CONTRACTOR receives Product Data approval.
- I. ARCHITECT, or authorized agent, will stamp each submittal with a uniform, action stamp. ARCHITECT, or authorized agent, will mark the stamp appropriately to indicate the action taken, as follows:
 - 1. Final Unrestricted Release: When ARCHITECT, or authorized agent, marks a submittal “ Reviewed, “ the Work covered by the submittal may proceed provided it complies with requirements of the Contract Documents. Final payment depends on that compliance.
 - 2. Final-But-Restricted Release: When ARCHITECT, or authorized agent, marks a submittal “ Reviewed as Noted,“ the Work covered by the submittal may proceed provided it complies with notations or corrections on the submittal and requirements of the Contract Documents. Final payment depends on that compliance.
 - 3. Returned for Re-submittal: When ARCHITECT, or authorized agent, marks a submittal “ Rejected, Revise and Resubmit,“ do not proceed with Work covered by the submittal, including purchasing, fabrication, delivery, or other activity. Revise or prepare a new submittal according to the notations; resubmit without delay. Repeat as necessary to obtain different action mark. In case of multiple submittals covering same items of Work, CONTRACTOR is responsible for any time delays, schedule disruptions, out of sequence Work, or additional costs due to multiple submissions of the same submittal item. Do not use, or allow others to use, submittals marked “Rejected, Revise and Resubmit” at the Project site or elsewhere where Work is in progress.
 - 4. Other Action: Where a submittal is for information or record purposes or special processing or other activity, the ARCHITECT, or authorized agent, will return the submittal marked “Action Not Required “.

3.02 SHOP DRAWINGS

- A. Shop Drawings are original drawings prepared by CONTRACTOR, Subcontractor, supplier, or distributor illustrating some portion of Work by showing fabrication, layout, setting, or erection details. Do not reproduce Contract Documents or copy standard information as the basis of Shop Drawings.

- B. Produce Shop Drawings to an accurate scale that is large enough to indicate all pertinent features and methods. Except for templates, patterns, and similar full-size drawings, submit Shop Drawings on sheets at least 8-1/2 x 11 inches but no larger than 24 x 36 inches.
- C. Shop Drawings shall include fabrication and installation drawings, setting diagrams, schedules, patterns, templates, and similar drawings. Include the following information:
 - 1. Dimensions
 - 2. Identification of products and materials included by sheet and detail number.
 - 3. Compliance with specified standards.
 - 4. Notation of coordination requirements.
 - 5. Notation of dimensions established by field measurement.
- D. Provide a space of approximately 4 by 5 inches on the label or beside the title block on Shop Drawings to record CONTRACTOR and ARCHITECT review, and the action taken. Include the following information on the label for processing and recording action taken:
 - 1. Project name.
 - 2. Date.
 - 3. Name and address of ARCHITECT.
 - 4. Name and address of CONTRACTOR.
 - 5. Name and address of Subcontractor.
 - 6. Name and address of supplier.
 - 7. Name and address of manufacturer.
 - 8. Name and title of appropriate Specification section.
 - 9. Drawing number and detail references, as appropriate.
- E. Unless otherwise agreed to or indicated in individual Specification sections, submit a sufficient number to allow for adequate CONTRACTOR, Subcontractor, supplier, manufacturer and fabricators distribution plus two sets to be retained by ARCHITECT, one set to IOR and one set to OAR. .

3.03 PRODUCT DATA

- A. Collect Product Data into a single submittal for each element of Work or system. Product Data includes printed information, such as manufacturer's installation instructions, catalog cuts, standard color charts, roughing-in diagrams and templates, wiring diagrams, schedules, illustrations, or performance curves.
 - 1. Mark each copy to show or delineate pertinent materials, products, models, applicable choices, or options. Where Product Data includes information

on several products that are not required, clearly mark copies to indicate the applicable information. Include the following information:

- a. Manufacturer's printed recommendations.
- b. Compliance with trade association standards.
- c. Compliance with recognized testing agency standards.
- d. Application of testing agency labels and seals.
- e. Notation of dimensions verified by field measurement.
- f. Notation of coordination requirements.
- g. Notation of dimensions and required clearances.
- h. Indicate performance characteristics and capacities.
- i. Indicate wiring diagrams and controls.

2. Do not submit Product Data until compliance with requirements of the Contract Documents has been confirmed.

C. Required Copies and Distribution: Same as denoted in sub - section 3.02, E.

3.04 SAMPLES

A. Procedure:

1. Submit Samples of sufficient size, quantity, cured and finished and physically identical to the proposed product or material. Samples include partial or full sections or range of manufactured or fabricated components, cuts or containers of materials, color range sets, and swatches denoting color, texture, and/or pattern.
 - a. Mount or display Samples in the manner to facilitate review of qualities indicated. Include the following:
 1. Specification section number and reference.
 2. Generic description of the Sample.
 3. Sampling source.
 4. Product name or name of manufacturer.
 5. Compliance with recognized standards.
 6. Availability and delivery time.
2. Submit Samples for review of size, kind, color, pattern, and texture. Submit Samples for a final check of these characteristics with other elements and a comparison of these characteristics between the final submittal and the actual component as delivered and installed.
 - a. Where variations in color, pattern, texture, or other characteristic is inherent in the material or product represented, submit at least three

- (3) multiple units that show the approximate limits of the variations.
 - b. Refer to other Specification sections for requirements for Samples that illustrate workmanship, fabrication techniques, assembly details, connections, operation, and similar construction characteristics.
 - c. Refer to other sections for Samples to be returned to CONTRACTOR for incorporation into the Work. Such Samples must be undamaged at time of installation. On the transmittal indicate special requests regarding disposition of Sample submittals.
 - d. Samples not incorporated into the Work, or otherwise not designated as OWNER property, remain the property of CONTRACTOR and shall be removed from the Project site prior to Substantial Completion.
- 3. Color and Pattern: Whenever a choice of color or pattern is available in a specified product, submit accurate color chips and pattern charts to OAR for review and selection.
 - 4. Number Required: Submit 5 of each. Two will be returned to CONTRACTOR with one to ARCHITECT, OAR, and IOR.
- B. When specified, erect field Samples and mock-ups at the Project site to illustrate products, materials, or workmanship and to establish standards by which completed Work shall be judged.
 - C. Maintain sets of Samples, as returned, at the Project site, for quality comparisons throughout the course of the Work. Sample sets may be used to obtain final acceptance of the Work associated with each set.

3.05 QUALITY CONTROL SUBMITTALS

- A. Submit quality control submittals, including design data, certifications, manufacturer's field reports, and other quality control submittals as required under other sections of the Contract Documents.
- B. When other sections of the Contract Documents require manufacturer's certification of a product, material, and/or installation complies with specified requirements, submit a notarized certification from the manufacturer certifying compliance with specified requirements.

- C. Certification shall be signed by an officer of the manufacturer or other individual authorized to sign documents on behalf of the represented company.
- D. Requirements for submittal of inspection and test reports are specified in other sections of the Contract Documents.

END OF SECTION

SECTION 01340

CONSTRUCTION & DEMOLITION WASTE MANAGEMENT

PART 1 - GENERAL

1.01 SUMMARY

A. Section Includes:

1. Preparation and implementation, including reporting and documentation, of a Waste Management Plan for reusing, recycling, salvage or disposal of non-hazardous waste materials generated during demolition and/or new construction (Construction & Demolition (C&D) Waste), to foster material recovery and reuse and to minimize disposal in land fills.

B. Related Sections

1. Section 01300: Submittals
2. Section 01500: Construction Facilities and Temporary Controls
3. Section 01700: Contract Closeout

1.02 REFERENCES

- A. California Integrated Waste Management Act of 1989 (AB 939)
- B. California Code of Regulations Title 14, Section 18700 et seq.

1.03 SYSTEM DESCRIPTION

- A. Collection and separation of all C&D waste materials generated on-site, reuse or recycling on-site, transportation to approved recyclers or reuse organizations, or transportation to legally designated landfills, for the purpose of recycling salvaging and/or reusing a minimum of 75% of the C&D waste generated.

1.04 SUBMITTALS

- A. C&D Waste Management Plan (Exhibit 1): Within 10 calendar days after the Notice to Proceed and prior to any waste removal, submit the following to the OAR for review and approval. Update quarterly. Include:
 1. Materials to be recycled, reused, or salvaged, either onsite or offsite.
 2. Estimates of C&D waste quantity (in tons) by type of material. (If waste is measured by volume, give factors for conversion to weight in tons.)
 3. Procedures for recycling/ reuse program.
 4. Permit or license and location of Project waste-disposal areas.D
 5. Site plan for placement of waste containers.

- B. C&D Waste Management Monthly Progress Report (Exhibit 2): Summary of waste generated by Project, monthly with Application for Payment. Include:
 - 1. Firms accepting the recovered or waste materials.
 - 2. Type and location of accepting facilities (landfill, recovery facility, used materials yard, etc.). If materials are reused or recycled on the Project site, location should be designated as “on-site reuse / recycling”.
 - 3. Type of materials and net weight (tons) of each.
 - 4. Value of the materials or disposal fee paid.
 - 5. Attach weigh bills and other documentation confirming amount and disposal location of waste materials.
- C. C&D Waste Management Final Compliance Report: Final update of Waste Management Plan to provide summary of total waste generated by Project.

PART 2 – PRODUCTS (Not Applicable)

PART 3 – EXECUTION

3.01 IMPLEMENTATION

- A. Implement approved Waste Management Plan including collecting, segregating, storing, transporting and documenting each type of waste material generated, recycled or reused, or disposed in landfills.
- B. Designate an on-site person to be responsible for instructing workers and overseeing the sorting and recording of waste/ recyclable materials.
- C. Include waste management and recycling in worker orientation and as an agenda item for regular Project meetings.
- D. Recyclable and waste bin areas shall be limited to areas approved on the Waste Management Plan. Keep recycling and waste bins neat and clearly marked to avoid contamination of materials.

3.02 ATTACHMENTS

- A. Exhibit 1: Waste Management Plan
- B. Exhibit 2: Waste Management Monthly Progress Report.

SECTION 01365

CONSTRUCTION SCHEDULE

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Construction Schedule procedures, preparation, submittal, updates, and revisions.

1.02 RELATED SECTIONS

- A. Section 01005: Summary of the Work
- B. Section 01300: Submittals.
- C. Section 01700: Contract Closeout.

1.03 PROCEDURES

- A. Within 7 calendar days after date of Notice to Proceed, CONTRACTOR shall submit to OWNER for review, a detailed Construction Schedule setting forth all requirements for complete execution of the Work.
- B. Seven (7) calendar days after receipt of the OWNER'S review comments, submit a final Construction Schedule acceptable to OWNER.
- C. If a Construction Schedule is considered by OWNER to not be in compliance with any requirement of the Contract, CONTRACTOR will be notified to review and revise the Construction Schedule and bring it into compliance. Failure of CONTRACTOR to submit a Construction Schedule in full compliance with the Contract Documents will result in a delay in progress payment processing. The Construction Schedule is to be used in evaluating progress for payment approval.
- D. Subsequently with each Progress Payment Request, CONTRACTOR shall deliver to OWNER an updated Construction Schedule reflecting Work progress to the end of the Progress Payment Request period. Each such Construction Schedule shall indicate actual progress to date in execution of the Work, together with a projected schedule for completion of all the Work.
- E. All schedule submittals are subject to review and acceptance by OWNER. OWNER retains the right to withhold progress payments until CONTRACTOR submits a Construction Schedule acceptable to OWNER.

- F. Concurrent with OWNER'S acceptance of CONTRACTOR'S submitted Construction Schedule, shall be CONTRACTOR'S signature of acceptance.

1.04 SCHEDULE SUBMITTAL PREPARATION GUIDELINES

- A. The Contract Work shall be scheduled and progress monitored using a Critical Path Method (CPM) network type scheduling system. Schedule shall be broken into sub-activities which shall, as a minimum, include major suppliers, all submittal approvals, all major trades, plumbing, mechanical, electrical, security, fire, and elevators/escalators. Scheduling system shall indicate all inter-relationships between trades and suppliers.
- B. Construction Schedule shall represent a practical plan to complete the Work within the Contract time requirement.
 - 1. A schedule extending beyond Contract time or less than Contract time will not be acceptable.
 - 2. A schedule found unacceptable by OWNER shall be revised by CONTRACTOR and resubmitted.
- C. Construction schedule shall clearly indicate sequence of construction activities, grouped by applicable phase and sorted by areas, buildings, or facilities within phase, and shall specifically indicate:
 - 1. Start and completion of all Work items, their major components, and interim milestone completion dates, as determined by CONTRACTOR and OWNER.
 - 2. Activities for procurement, delivery, installation of equipment, materials, and other supplies, including:
 - a. Time for submittals, resubmittals, and reviews. Include decision dates for selection of finishes.
 - b. Time for manufactured products for the Work fabrication and delivery.
 - c. Interdependence of procurement and construction activities.
 - d. As applicable, dates for testing, balancing equipment, and final inspection.

- D. Schedule shall be in sufficient detail to assure adequate planning and execution of the Work.
1. Each task activity shall range in duration from a 1 workday minimum to a 15 workday maximum and shall be total of actual days required for completion. The activity duration shall not include consideration of weather impact on completion of that activity.
 2. Schedule shall be suitable, in judgment of OWNER, to allow monitoring and evaluation of progress in performance of the Work; it shall be calendar time-scaled.
 3. Activities shall include:
 - a. Description; what is to be accomplished and where.
 - b. Workday duration.
 - c. Scheduled activities shall indicate continuous flow, from left to right.
 4. CONTRACTOR shall setup up the schedule calendar to identify workdays per week and shifts per day worked, non-work days, weekends and holidays.
- E. Failure to include any element of Work required for performance of this Contract shall not excuse CONTRACTOR from completing Work required to comply with the Contract Documents, notwithstanding acceptance of Construction Schedule.
- F. Submittal of Construction Schedule shall be understood to be CONTRACTOR'S confirmation that the schedule meets requirements of the Contract Documents, and that the Work will be executed in sequence indicated in schedule.

1.05 REVIEWS, UPDATES, AND REVISIONS

- A. OWNER will review and return the initial submittal of CONTRACTOR'S Construction Schedule, with summary comments, within 7 calendar days. If revisions are required, CONTRACTOR shall resubmit Schedule within 7 calendar days following receipt of OWNER'S comments.

- B. CONTRACTOR shall analyze and update the Project Construction Schedule:
1. As part of monthly payment application, CONTRACTOR shall submit to and participate with OWNER in a schedule review to include:
 - a. Actual start dates for Work items started during report period.
 - b. The percent (%) complete on activities that have actual start dates.
 - c. Actual completion dates for Work items completed during report period.
 - d. Estimated remaining duration for Work items in progress, which will not exceed original duration for activity.
 - e. Estimated start dates for Work items scheduled to start during month following report period, if applicable.
 - f. Changes in duration of Work items.
 2. In case of a change to CONTRACTOR'S planned sequence of Work, CONTRACTOR shall include a narrative report with updated progress schedule which shall include, but not be limited to, a description of problem areas, current and anticipated delaying factors, and any proposed revisions for a recovery plan.
 3. All Change Orders affecting the schedule shall be clearly identified as separate and new activities integrated into the schedule at the appropriate time and in the appropriate sequence as reviewed and approved by OWNER.
 4. The Project Construction Schedule Review will not relieve CONTRACTOR of responsibility for accomplishing all Work in accordance with the Contract Documents.
- D. Updates: CONTRACTOR shall submit to OWNER, with each payment application, an up-to-date Project Construction Schedule to include following:
1. Work Item Report: Detailing Work items and dependencies as indicated on the Schedule.
 2. Separate listing of activities completed during reporting period.
 3. Separate listing of activities which are currently in progress, indicating their remaining duration and percentages completed.

4. Separate listing of activities which are causing delay in Work progress.
- E. Scheduling of change or extra Work orders is responsibility of CONTRACTOR.
 1. CONTRACTOR shall revise the Project Construction Schedule to incorporate all activities involved in completing change orders or extra Work orders and submit it to OWNER for review.
- F. If OWNER finds CONTRACTOR is entitled to extension of any completion date, under provisions of the Contract, OWNER'S determination of total number of days of extension will be based upon an analysis of the current Project Construction Schedule, and upon data relevant to the extension.
- G. CONTRACTOR acknowledges and agrees that delays to non-critical activities will not be considered a basis for a time extension unless activities become critical. Non-critical activities are those activities which, when delayed, do not affect an interim or Substantial Completion date.
- H. Any claim for extension of time shall be made in writing to OWNER not more than 7 days after commencement of delay; otherwise, it shall be deemed waived for all purposes. CONTRACTOR shall provide an estimate of the probable effect of such a delay on progress of Work as part of claim.

1.06 CONTRACTOR'S RESPONSIBILITY

- A. Nothing in these requirements shall be deemed to be an usurpation of CONTRACTOR'S authority and responsibility to plan and schedule Work as CONTRACTOR sees fit, subject to all other requirements of Contract Documents.
- B. CONTRACTOR shall provide at all times sufficient competent labor, materials, and equipment to properly carry on Work and to insure completion of each part in accordance with Construction Schedule and within time agreed.
- C. CONTRACTOR shall be responsible for ensuring that all submittals to the OWNER are accurate and consistent. Damage, including extra time and cost, caused by inaccuracies from CONTRACTOR will be compensated by CONTRACTOR.

1.07 SUSPENSION OF PAYMENTS

- A. Initial Submittal: If CONTRACTOR fails to comply with the specified requirements, OWNER reserves the right to engage an independent scheduling consultant to fulfill these requirements. Upon additional notice to

CONTRACTOR, OWNER shall retain against CONTRACTOR all incurred costs for additional services.

- B. Update Submittals: OWNER has the right to withhold progress payments if CONTRACTOR fails to update and submit the Project Construction Schedule and reports as required by OWNER.

1.08 RECORD COPY

- A. Prior to the Contract Completion, CONTRACTOR shall submit the Project Construction Schedule showing the as-built sequence. The as-built schedule shall have all activities with actual start and end dates.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION - NOT USED

END OF SECTION

SECTION 01600

MATERIALS AND EQUIPMENT

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. This Section includes administrative and procedural requirements governing selection of products for incorporation into the Work.

1.2 RELATED SECTIONS

- A. Section 01100: Coordination
- B. Section 01300: Submittals
- C. Section 01640: Substitutions
- D. Section 01740: Warranties

1.3 DEFINITIONS

- A. Definitions used in this Section are not intended to change the meaning of other terms used in the Contract Documents, such as “specialties,” “systems,” “structure,” “finishes,” “accessories,” and other similar terms. Such terms are self-explanatory and have well-recognized meanings in the construction industry.
 - 1. “Products” are items purchased for incorporation into the Work, whether purchased for the Work or taken from previously purchased stock. The term “product” includes the terms “material” and “equipment” and terms of similar intent.
 - a. “Named Products,” are items identified by the manufacturer’s product name, including make, model number or other designation, shown or listed in the manufacturer’s published product literature, current as of the date of the Contract.
 - b. “Foreign Products,” as distinguished from “domestic products,” are items substantially manufactured (50 percent or more of value) outside the United States and its possessions. Products produced or supplied by entities substantially owned (more than 50 percent) by persons who are not citizens of, nor living within, the United States and its possessions are also considered to be foreign products.

2. “Materials,” are products substantially shaped, cut, worked, mixed, finished, refined or otherwise fabricated, processed, or installed to form a part of the Work.
3. “Equipment,” is a product with operational parts, whether motorized or manually operated, that requires service connections, such as wiring or piping.

1.4 SUBMITTALS

- A. Material list: Prepare a list in tabular form acceptable to ARCHITECT and/or OAR showing proposed products. Include generic names. Include the manufacturer’s name and proprietary names for each item listed.
 1. Coordinate material list with the Construction Schedule and the submittal schedule.
 2. Form: Prepare material list with information on each item tabulated under the following column headings.
 - a. Related Specification Section number
 - b. Generic name used in Contract Documents
 - c. Proprietary name, model number, and similar designations
 - d. Manufacturer’s name and address
 - e. Supplier’s name and address
 - f. Installer’s name and address
 - g. Projected delivery date or time span of delivery period
 3. Initial Submittal: Within ten (10) days after execution of each subcontract agreement, as set forth in General Condition Article 6.25, submit three (3) copies of an initial material list to the ARCHITECT with a copy to the OAR. Provide a written explanation for omissions of data and for known variations from the Contract Documents.
 4. ARCHITECT Action: ARCHITECT will respond in writing to OAR within fourteen (14) days and OAR will forward response to CONTRACTOR within sixteen (16) days of receipt of the completed material list. No response outside this period constitutes no objection to listed items but does not constitute a waiver of the requirement that selected items comply with the Contract Documents. ARCHITECT response will include a list of unacceptable item selections, containing a brief explanation of reasons for this action.

1.5 QUALITY ASSURANCE

- A. Source Limitations: To the fullest extent possible, provide products of the same kind from a single source.
 - 1. CONTRACTOR is to verify necessary lead times for all materials; however, when specified products are available only from sources that do not, or cannot, produce a quality adequate to complete Work in a timely manner, consult with the ARCHITECT to determine the most important product qualities before proceeding. Qualities may include attributes, such as visual appearance, strength, durability, or compatibility. When a determination has been made, select products from sources producing these qualities, to the fullest extent possible.
- B. Compatibility of Options: When the CONTRACTOR is given the option of selecting between two or more products for use in the Work, the product selected shall be compatible with products previously selected, even if previously selected products were also options.
- C. Foreign Product Limitations: Except under one or more of the following conditions, provide domestic products, not foreign products, for inclusion into the Work:
 - 1. No available domestic product complies with the Contract Documents.
 - 2. Domestic products that comply with the Contract Documents are available only at prices or terms substantially higher than foreign products that comply with the Contract Documents.
- D. Nameplates: Except for required labels and operating data, do not attach or imprint manufacturer's or producer's nameplates or trademarks on exposed surfaces of products that will be exposed in view in occupied spaces or on the exterior.
 - 1. Labels: Locate required product labels and stamps on concealed surfaces or, where required for observation after installation, on accessible surfaces that are not conspicuous.
 - 2. Equipment Nameplates: Provide a permanent nameplate on each item of service-connected or power-operated equipment. Locate on an easily accessible surface that is inconspicuous in occupied spaces. The nameplate shall contain the following information and other essential operating data:
 - a. Name of product and manufacturer
 - b. Model and serial number
 - c. Capacity

- d. Speed
- e. Ratings

1.6 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products according to the manufacturer's recommendations, using means and methods that will prevent damage, deterioration, and loss, including theft.
 - 1. Schedule delivery to minimize long-term storage at the Project site and to prevent overcrowding of Work spaces.
 - 2. Coordinate delivery with installation time to assure minimum holding time for items that are flammable, hazardous, easily damaged, or sensitive to deterioration, theft, and other losses.
 - 3. Deliver products to the Project site in an undamaged condition in the manufacturer's original sealed container or other packaging system, complete with labels and instructions for handling, storing, unpacking, protecting, and installing.
 - 4. Inspect products upon delivery to ensure compliance with the Contract Documents and to ensure that products are undamaged and properly protected.
 - 5. Store products at the Project site in a manner that will facilitate inspection and measurement of quantity or counting of units.
 - 6. Store heavy materials away from structures in a manner that will not endanger the structure's supporting construction.
 - 7. Store products subject to damage by the elements above ground, under cover in a weather-tight enclosure, with ventilation adequate to prevent condensation. Maintain temperature and humidity within range required by manufacturer's instructions.

PART 2 - PRODUCTS

2.1 MATERIAL SELECTION

- A. General Product Requirements: Provide products that comply with the Contract Documents, that are undamaged and, unless otherwise indicated, new at the time of installation.

1. Provide products complete with accessories, trim, finish, safety guards, and other devices and details needed for a complete installation and the intended use and effect.
 2. Standard Products: Where available, provide standard products of types that have been produced and used successfully in similar situations on other Projects.
- B. Product Selection Procedures: The Contract Documents and governing regulations govern product selection. Procedures governing product selection include the following:
1. Proprietary Specification Requirements: Where Specifications name only a single material or manufacturer, provide the product indicated. No substitutions will be permitted.
 2. Semi-proprietary Specification Requirements: Where Specifications name two or more products or manufacturers, provide one of the products indicated. No substitutions will be permitted.
 - a. Where Specifications specify products or manufacturers by name, accompanied by the term “or equal” comply with General Condition Article 6.14 to obtain approval for use of an unnamed product.
 3. Descriptive Specification Requirements: Where Specifications describe a product or assembly, list exact characteristics required, with or without use of a brand or trade name, provide a product or assembly that provides the characteristics and otherwise complies with the Contract Documents.
 4. Performance Specification Requirements: Where Specifications require compliance with performance requirements, provide products that comply with these requirements and are recommended by the manufacturer for the application indicated.
 - a. Manufacturer’s recommendations may be contained in published material literature or by the manufacturer’s certification of performance.
 5. Compliance with Standards, Codes, and Regulations: Where Specifications only require compliance with an imposed code, standard or regulation, select a product that complies with the standards, codes, or regulations specified.

6. Visual Matching: Where Specifications require matching an established Sample, decision of the ARCHITECT will be final on whether a proposed product matches satisfactorily.
7. Visual Selection: Where specified product requirements include the phrase "... as selected from manufacturer's standard or premium colors, patterns, textures..." or a similar phrase, select a product and manufacturer that complies with other specified requirements. The ARCHITECT will select the color, pattern, and texture from the product line selected.

PART 3 - EXECUTION

3.1 INSTALLATION OF PRODUCTS

- A. Comply with manufacturer's instructions and recommendations for installation of products in the applications indicated. Anchor each product securely in place, accurately located, and aligned with other Work.
 1. Clean exposed surfaces and protect as necessary to ensure freedom from damage and deterioration until Substantial Completion.

END OF SECTION

SECTION 01640

SUBSTITUTIONS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. This Section includes administrative and procedural requirements for handling requests for substitutions submitted eleven (11) days or more after the date established in the Notice to Proceed.

1.2 RELATED SECTIONS

- A. Section 01300: Submittals
- B. Section 01600: Materials and Equipment

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.1 APPLICATION

- A. CONTRACTOR proposed changes in products or materials required by the Contract Documents eleven (11) days or more after the date established in the Notice to Proceed, are considered to be requests for substitutions. OAR will consider requests for substitution if a product is no longer manufactured and/or cannot be acquired from existing inventories. The following are not considered to be valid requests for substitutions:

- 1. Revisions to the Contract Documents requested by OAR or ARCHITECT.
- 2. Specified options of products included in the Contract Documents.
- 3. Substitutions requested on a “or equal” basis.

3.2 SUBMITTALS

- A. Transmit submittals as described in related Sections for each request for substitution.
 - 1. Identify the product to be replaced in each request. Include related Specification Section and Drawing number.

2. Provide complete documentation denoting compliance with the requirements for substitutions, and the following information, as appropriate.
 - a. A detailed comparison of significant qualities of the proposed substitution with those specified in the Contract Documents. Significant qualities may include elements, such as performance, weight, size, durability, and visual effect.
 - b. Product Data, including Drawings, descriptions of products, fabrication, and installation procedures.
 - c. Samples, where applicable or requested.
 - d. CONTRACTOR certification the proposed substitution conforms to requirements of the Contract Documents in every respect and is appropriate for the applications indicated.
 - e. CONTRACTOR waiver of rights to an increase in the Contract Amount, Milestones and/or Contract Time that may subsequently become necessary because of the failure of the substitution to adequately perform.
3. If required, ARCHITECT will request additional information or documentation for evaluation. OAR will notify CONTRACTOR of acceptance or rejection of the substitution.
4. ARCHITECT will review and consider request for substitution and provide a recommendation to OAR
5. Where a proposed substitution involves and/or effects more than one Subcontractor, CONTRACTOR shall ensure each Subcontractor cooperates with the other Subcontractor involved to coordinate the Work, provide uniformity and consistency, and assure compatibility of all products.
6. CONTRACTOR submittal and ARCHITECT review of Shop Drawings, Product Data, material lists or Samples do not constitute an acceptable or valid request for substitution.

END OF SECTION

SECTION 01700

CONTRACT CLOSEOUT

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. This Section includes administrative and procedural requirements for Contract Closeout, including but not limited to, the following:
 - 1. Inspection procedures.
 - 2. Project record documents submittal.
 - 3. Operation and maintenance manual submittal.
 - 4. OWNER orientation and instruction.
 - 5. Final cleaning.
- B. Closeout requirements for specific Work activities are included in the appropriate Sections in Divisions 01 through 16.

1.02 RELATED SECTIONS

- A. Section 01080: Application for Payment
- B. Section 01300: Submittals
- C. Section 01365: Construction Schedule
- D. Section 01500: Construction Facilities and Temporary Controls
- E. Section 01740: Warranties

PART 2 – PRODUCTS

PART 3 - EXECUTION

3.01 SUBSTANTIAL COMPLETION

- A. Inspection Procedures: On receipt of a request for a certificate of Substantial Completion, OAR will either authorize commencement of inspection or advise CONTRACTOR of unfilled requirements. IOR, OAR, CONTRACTOR and ARCHITECT will inspect the Work and IOR shall prepare a comprehensive punch list of items to be completed.
 - 1. IOR will repeat inspection when requested and assure the Work is complete.
 - 2. Results of the completed inspection will form a partial basis of the requirements for Final Completion.

- B. Re-inspection Procedures: IOR, OAR, CONTRACTOR and ARCHITECT will inspect the Work upon notice the Work, including final inspection list items from earlier inspections, has been completed, except for items whose completion is delayed under circumstances acceptable to OAR.
1. Upon completion of inspection, OAR will recommend Final Completion. If the Work is incomplete, OAR will advise CONTRACTOR of Work that is incomplete or of obligations that have not been fulfilled but are required for Final Completion.
 2. If necessary, re-inspection will be repeated, but may be assessed against CONTRACTOR if OWNER is subject to additional professional service and or additional costs of inspection.

3.02 PROJECT RECORD DOCUMENT SUBMITTAL

- A. General: Do not use project record documents for construction purposes. Protect record documents from deterioration and loss. Provide access to record documents for ARCHITECT, IOR and OAR reference during normal working hours. Project record document shall be updated on a weekly basis. Prior to submitting each application for payment, secure IOR and ARCHITECT approval of project record documents.
- B. Record Drawings: Maintain a clean, undamaged set of blue or black line white prints of Drawings and Shop Drawings. Mark the set to show the actual installation where the installation varies substantially from the Work as originally shown. Mark which Drawing is most capable of showing conditions fully and accurately. Where Shop Drawings are used, record a cross-reference at the corresponding location on the Drawings. Provide detailed and accurate field dimensions for concealed elements that would be difficult to measure and record at a later date.
1. Mark record sets with red erasable pencil. Use other colors to distinguish between variations in separate categories of the Work. Date and number entries in the same format as submitted. Call attention to entry by a “cloud” around the affected areas.
 2. Mark new information important to OWNER but was not shown on Drawings or Shop Drawings.
 3. Utility location and depth below finished grade and/or above ceilings and attic spaces shall be fully dimensioned and indicated on record drawings. Dimensions shall be measured from building lines or permanent landmarks and shall be triangulated to those features.

4. Note related Change Order or Construction Directive numbers where applicable. RFC submissions shall be referenced on each affected sheet, Drawing and/or Shop Drawing.
 5. Organize record drawing sheets into manageable sets. Bind sets with durable-paper cover sheets; print suitable titles, dates, and other identification on the cover of each set.
 6. Prior to Final Completion of the Work, and review of the project record drawings by ARCHITECT, prepare a final set of project record drawings incorporating all mark ups and information noted. Provide a hardline drawing set of record drawings printed on reproducible white bond paper. Submit final set of Record Drawings to ARCHITECT.
- C. Record Specifications: Maintain two complete copies of the Specifications, including Addenda. Include with the Specifications two copies of other written Contract Documents, such as Change Orders and/or Construction Directives issued during construction.
1. Mark these record documents to show substantial variations in actual Work performed in comparison with the text of the Specifications and modifications.
 2. Give particular attention to substitutions and selection of options and information on concealed Work that cannot otherwise be readily discerned later by direct observation.
 3. Note related record document information with Product Data.
 4. Prior to Final Completion of the Work, submit record Specifications to ARCHITECT for OWNER records.
- D. Record Product Data: Maintain two copies of each Product Data submittal. Note related Change Orders and Construction Directives and mark-up of record drawings and Specifications.
1. Mark these documents to illustrate significant variations in actual Work performed in comparison with information submitted. Include variations in products delivered to the Project site and from the manufacturer's installation instructions and recommendations.
 2. Provide detailed and accurate information regarding concealed products and portions of Work that cannot otherwise be readily discerned later by direct observation.

3. Prior to Final Completion of the Work, submit complete set of record Product Data to the ARCHITECT for OWNER records.
- E. Record Samples: Immediately prior to Substantial Completion, CONTRACTOR shall meet with ARCHITECT and OAR at the Project site to determine which Samples are to be transmitted to OWNER for record purposes. Comply with OAR instructions regarding delivery to OWNER storage area.
- F. Miscellaneous Records: Refer to other Specification sections for requirements of miscellaneous record keeping and submittals in connection with actual performance of the Work. Immediately prior to the date of Final Completion, complete and compile miscellaneous records and place in good order. Identify miscellaneous records properly and bind or file, ready for continued use and reference. Submit to ARCHITECT for OWNER records.
- G. Maintenance Manuals: Prior to Substantial Completion, organize operation and maintenance data into suitable two sets of manageable size. Bind properly indexed data in individual, heavy-duty, 2-3", 3-ring, vinyl-covered binders, with pocket folders for folded sheet information. Mark appropriate identification on front and spine of each binder. Submit to OAR for ARCHITECT and for OWNER records. Include the following types of information.
 1. Emergency instructions
 2. Spare parts list
 3. Copies of warranties
 4. Wiring diagrams
 5. Recommended "turn-around" cycles
 6. Inspection procedures
 7. Shop Drawings and Product Data
 8. Fixture lamping schedule
- H. Verified Reports: Construction progress of the Work shall be reported to DSA via a duly verified report as per Sections 4-336 and 4-343 of the California Building Standards Administrative Code.

3.03 CLOSEOUT PROCEDURES:

- A. Operation and Maintenance Instructions: Prior to Substantial Completion, arrange for each installer of equipment that requires regular operation and maintenance to meet with designated OWNER personnel to provide instruction in proper operation and maintenance. Provide instruction by manufacturer's representatives if installers are not experienced in operation and maintenance procedures. Include a detailed review of the following items:
 1. Maintenance manuals
 2. Record documents

3. Spare parts and materials
4. Tools
5. Lubricants
6. Fuels
7. Identification systems
8. Hazards
9. Cleaning
10. Warranties and bonds
11. Maintenance agreements and similar continuing commitments

3.04 FINAL CLEANING

- A. General: Related sections of the Contract Documents specify general cleaning during performance of the Work. General cleaning is included in Division 01 Section "Construction Facilities and Temporary Controls".
- B. Cleaning: Employ experienced workers or professional cleaners for final cleaning. Clean each surface or unit to the condition expected in a normal, commercial cleaning and maintenance program. Comply with manufacturer's instructions.
 1. Complete the following cleaning operations before requesting inspection for a certificate of Substantial Completion.
 - a. Clean exposed exterior hard-surfaced finished to a dust-free condition, free of stains, films, and similar foreign substances. Restore reflective surfaces to their original condition. Leave concrete floors broom clean.
 - b. Clean the Project site, including landscape development areas, of rubbish, litter, and other foreign substances. Sweep paved areas broom clean; remove stains, spills, and other foreign deposits. Rake grounds that are neither paved nor planted to a smooth, even-textured surface.

END OF SECTION PART 1 - GENERAL

1.03 SECTION INCLUDES

- C. This Section includes administrative and procedural requirements for Contract Closeout, including but not limited to, the following:
 6. Inspection procedures.

7. Project record documents submittal.
8. Operation and maintenance manual submittal.
9. OWNER orientation and instruction.
10. Final cleaning.

D. Closeout requirements for specific Work activities are included in the appropriate Sections in Divisions 01 through 16.

1.04 RELATED SECTIONS

- | | | |
|----|----------------|--|
| A. | Section 01080: | Application for Payment |
| B. | Section 01300: | Submittals |
| C. | Section 01360: | Construction Schedule |
| D. | Section 01450: | Test and Balance |
| E. | Section 01500: | Construction Facilities and Temporary Controls |
| F. | Section 01740: | Warranties |

PART 2 – PRODUCTS

PART 3 - EXECUTION

3.01 SUBSTANTIAL COMPLETION

- C. Inspection Procedures: On receipt of a request for a certificate of Substantial Completion, OAR will either authorize commencement of inspection or advise CONTRACTOR of unfilled requirements. IOR, OAR, CONTRACTOR and ARCHITECT will inspect the Work and IOR shall prepare a comprehensive punch list of items to be completed.
3. IOR will repeat inspection when requested and assure the Work is complete.
 4. Results of the completed inspection will form a partial basis of the requirements for Final Completion.
- D. Re-inspection Procedures: IOR, OAR, CONTRACTOR and ARCHITECT will inspect the Work upon notice the Work, including final inspection list items from earlier inspections, has been completed, except for items whose completion is delayed under circumstances acceptable to OAR.
3. Upon completion of inspection, OAR will recommend Final Completion. If the Work is incomplete, OAR will advise CONTRACTOR of Work that is incomplete or of obligations that have not been fulfilled but are required for Final Completion.

4. If necessary, re-inspection will be repeated, but may be assessed against CONTRACTOR if OWNER is subject to additional professional service and or additional costs of inspection.

3.02 PROJECT RECORD DOCUMENT SUBMITTAL

- H. General: Do not use project record documents for construction purposes. Protect record documents from deterioration and loss. Provide access to record documents for ARCHITECT, IOR and OAR reference during normal working hours. Project record document shall be updated on a weekly basis. Prior to submitting each application for payment, secure IOR and ARCHITECT approval of project record documents.
- I. Record Drawings: Maintain a clean, undamaged set of blue or black line white prints of Drawings and Shop Drawings. Mark the set to show the actual installation where the installation varies substantially from the Work as originally shown. Mark which Drawing is most capable of showing conditions fully and accurately. Where Shop Drawings are used, record a cross-reference at the corresponding location on the Drawings. Provide detailed and accurate field dimensions for concealed elements that would be difficult to measure and record at a later date.
 7. Mark record sets with red erasable pencil. Use other colors to distinguish between variations in separate categories of the Work. Date and number entries in the same format as submitted. Call attention to entry by a “cloud” around the affected areas.
 8. Mark new information important to OWNER but was not shown on Drawings or Shop Drawings.
 9. Utility location and depth below finished grade and/or above ceilings and attic spaces shall be fully dimensioned and indicated on record drawings. Dimensions shall be measured from building lines or permanent landmarks and shall be triangulated to those features.
 10. Note related Change Order or Construction Directive numbers where applicable. RFC submissions shall be referenced on each affected sheet, Drawing and/or Shop Drawing.
 11. Organize record drawing sheets into manageable sets. Bind sets with durable-paper cover sheets; print suitable titles, dates, and other identification on the cover of each set.
 12. Prior to Final Completion of the Work, and review of the project record drawings by ARCHITECT, prepare a final set of project record drawings incorporating all mark ups and information noted. Provide a hardline

drawing set of record drawings printed on reproducible white bond paper.
Submit final set of Record Drawings to ARCHITECT.

- J. Record Specifications: Maintain two complete copies of the Specifications, including Addenda. Include with the Specifications two copies of other written Contract Documents, such as Change Orders and/or Construction Directives issued during construction.
5. Mark these record documents to show substantial variations in actual Work performed in comparison with the text of the Specifications and modifications.
 6. Give particular attention to substitutions and selection of options and information on concealed Work that cannot otherwise be readily discerned later by direct observation.
 7. Note related record document information with Product Data.
 8. Prior to Final Completion of the Work, submit record Specifications to ARCHITECT for OWNER records.
- K. Record Product Data: Maintain two copies of each Product Data submittal. Note related Change Orders and Construction Directives and mark-up of record drawings and Specifications.
4. Mark these documents to illustrate significant variations in actual Work performed in comparison with information submitted. Include variations in products delivered to the Project site and from the manufacturer's installation instructions and recommendations.
 5. Provide detailed and accurate information regarding concealed products and portions of Work that cannot otherwise be readily discerned later by direct observation.
 6. Prior to Final Completion of the Work, submit complete set of record Product Data to the ARCHITECT for OWNER records.
- L. Record Samples: Immediately prior to Substantial Completion, CONTRACTOR shall meet with ARCHITECT and OAR at the Project site to determine which Samples are to be transmitted to OWNER for record purposes. Comply with OAR instructions regarding delivery to OWNER storage area.
- M. Miscellaneous Records: Refer to other Specification sections for requirements of miscellaneous record keeping and submittals in connection with actual performance of the Work. Immediately prior to the date of Final Completion, complete and compile miscellaneous records and place in good order. Identify

miscellaneous records properly and bind or file, ready for continued use and reference. Submit to ARCHITECT for OWNER records.

- N. Maintenance Manuals: Prior to Substantial Completion, organize operation and maintenance data into suitable two sets of manageable size. Bind properly indexed data in individual, heavy-duty, 2-3", 3-ring, vinyl-covered binders, with pocket folders for folded sheet information. Mark appropriate identification on front and spine of each binder. Submit to OAR for ARCHITECT and for OWNER records. Include the following types of information.

9. Emergency instructions
10. Spare parts list
11. Copies of warranties
12. Wiring diagrams
13. Recommended "turn-around" cycles
14. Inspection procedures
15. Shop Drawings and Product Data
16. Fixture lamping schedule

- H. Verified Reports: Construction progress of the Work shall be reported to DSA via a duly verified report as per Sections 4-336 and 4-343 of the California Building Standards Administrative Code.

3.03 CLOSEOUT PROCEDURES:

- B. Operation and Maintenance Instructions: Prior to Substantial Completion, arrange for each installer of equipment that requires regular operation and maintenance to meet with designated OWNER personnel to provide instruction in proper operation and maintenance. Provide instruction by manufacturer's representatives if installers are not experienced in operation and maintenance procedures. Include a detailed review of the following items:

12. Maintenance manuals
13. Record documents
14. Spare parts and materials
15. Tools
16. Lubricants
17. Identification systems Hazards
18. Cleaning
19. Warranties and bonds
20. Maintenance agreements and similar continuing commitments

- C. As part of instruction for operating equipment, demonstrate the following procedures:

1. Start-up

2. Emergency operations
3. Safety procedures
4. Economy and efficiency adjustments
5. Effective energy utilization

3.04 FINAL CLEANING

- C. General: Related sections of the Contract Documents specify general cleaning during performance of the Work. General cleaning is included in Division 01 Section “Construction Facilities and Temporary Controls”.
- D. Cleaning: Employ experienced workers or professional cleaners for final cleaning. Clean each surface or unit to the condition expected in a normal, commercial building cleaning and maintenance program. Comply with manufacturer’s instructions.
 2. Complete the following cleaning operations before requesting inspection for a certificate of Substantial Completion.
 - c. Remove labels that are not permanent labels.
 - d. Clean exposed exterior hard-surfaced finished to a dust-free condition, free of stains, films, and similar foreign substances. Restore reflective surfaces to their original condition. Leave concrete floors broom clean. Vacuum carpeted surfaces.
 - e. Clean the Project site, including landscape development areas, of rubbish, litter, and other foreign substances. Sweep paved areas broom clean; remove stains, spills, and other foreign deposits. Rake grounds that are neither paved nor planted to a smooth, even-textured surface.

END OF SECTION

SECTION 01740

WARRANTIES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. This Section includes administrative and procedural requirements for warranties required by the Contract Documents, including manufacturers and/or installer's standard warranties on products and special product warranties.
 - 1. Refer to the General Conditions for terms of the guarantee period for the Work.

1.2 RELATED SECTIONS

- A. Section 01600: Materials and Equipment
- B. Section 01700: Contract Closeout
- C. All Necessary work related sections division 2-16

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.1 WARRANTY REQUIREMENTS

- A. Disclaimers and Limitations: Manufacturer's disclaimers and limitations on product warranties shall not relieve CONTRACTOR of the warranty of the Work incorporating such materials, products, and/or equipment. Manufacturer's disclaimers and limitations on warranties do not relieve suppliers, manufacturers, installers, and Subcontractors of the requirement to countersign special warranties with CONTRACTOR.
- B. Standard warranties are preprinted written warranties published by individual manufacturers for particular products and are specifically endorsed by the manufacturer to OWNER.
- C. Special warranties are written warranties required by or incorporated in the Contract Documents, either to extend time limits provided by standard warranties or to provide greater rights for OWNER.
- D. Related Damages and Losses: When correcting failed or defective warranted Work, remove and replace Work that has been damaged as a result of such failure

or which must be removed and replaced to provide access for correction of warranted Work.

- E. Reinstatement of Warranty: When Work covered by a warranty has failed and been corrected by replacement or rebuilding, reinstate the warranty by written endorsement with the reinstated warranty equal to the original warranty.
- F. Replacement Cost: Upon determination the Work covered by a warranty has failed and/or is defective, replace or rebuild the Work to an acceptable condition complying with requirements of the Contract Documents. CONTRACTOR is responsible for the cost of replacing or rebuilding defective Work regardless of whether OWNER has benefited from use of the Work through a portion of its anticipated useful service life.
- G. OWNER Recourse: Expressed warranties made to OWNER are in addition to implied warranties and shall not limit the duties, obligations, rights, and remedies otherwise available under the law. Expressed warranty periods shall not be interpreted as limitations on the time in which OWNER can enforce such other duties, obligations, rights, or remedies.
- H. Rejection of Warranties: OAR reserves the right to reject warranties and to limit selection to products with warranties not in conflict with requirements of the Contract Documents.
- I. Where the Contract Documents require a special warranty, or similar commitment on the Work or part of the Work, OAR reserves the right to refuse to accept the Work until CONTRACTOR presents evidence the entities required to countersign such commitments have done so.

3.2 SUBMITTALS

- A. Submit written warranties to ARCHITECT prior to Final Completion of the Work. If the certificate of Substantial Completion designates a commencement date for warranties other than the date of Substantial Completion for the Work, submit written warranties as set forth in the certificate of Substantial Completion.
 - 1. When a designated portion of the Work is partially used and/or occupied by OWNER, submit properly executed warranties to ARCHITECT within fifteen (15) days of the Partial Use or Occupancy of the designated portion of the Work.
- B. When the Contract Documents require CONTRACTOR, or CONTRACTOR and a Subcontractor, installer, supplier or manufacturer to execute a special warranty, prepare a written document containing appropriate terms and identification, ready for execution by the required parties. Submit a draft to OAR, through the ARCHITECT, for approval prior to final execution.

1. Refer to Divisions 02 through 16 for specific content requirements and particular requirements for submitting special warranties.
- C. Form of Submittal: Prior to Final Completion of the Work, compile two copies of each required warranty properly executed by CONTRACTOR, or by CONTRACTOR and Subcontractor, installer, supplier, or manufacturer. Organize the warranty documents into an orderly sequence based on the Specifications.
- D. Bind warranties and bonds in heavy-duty, commercial-quality, durable 3-ring, vinyl-covered loose-leaf binders, thickness as necessary to accommodate contents, and sized to receive 8½ by 11” (115 by 280 mm) paper.
1. Provide heavy paper dividers with celluloid covered tabs for each separate warranty. Mark the tab to identify the item or installation. Provide a typed description of the product or installation, including the name of the product, and the name, address, and telephone number of the installer.
 2. Identify each binder on the front and spine with the typed or printed title “WARRANTIES,” Project title and/or name, and name of CONTRACTOR.
 3. When warranted Work requires operation and maintenance manuals, provide additional copies of each required warranty, as necessary, for inclusion in each required manual.

END OF SECTION

SECTION 220000

GENERAL PLUMBING REQUIREMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SCOPE

- A. Basic plumbing requirements specifically applicable to Division 22 Sections.
- B. Work includes but is not necessarily limited to the following:
 - 1. Labor, materials, services, equipment, and appliances required for completion of tasks as indicated on drawing or in specification or as inherently necessary to prepare spaces and systems for new installations as follows:
 - a. Plumbing systems and equipment

1.3 DRAWINGS AND SPECIFICATIONS

- A. Drawings accompanying these Specifications show intent of Work to be done. Specifications shall identify quality and grade of installation and where equipment and hardware is not particularly specified, Contractor shall provide submittals for all products and install them per manufacturers' recommendations, and in a first class manner.
- B. Examine Drawings and Specifications for elements in connection with this Work; determine existing and new general construction conditions and be familiar with all limitations caused by such conditions.
- C. Plans are intended to show general arrangement and extent of Work contemplated. Exact location and arrangement of parts shall be determined after the Owner has reviewed equipment, as Work progresses, to conform in best possible manner with surroundings, and as directed by the Owner's Representative.
- D. Contract Documents are in part diagrammatic and intended to show the scope and general arrangement of the Work under this Contract. The Contractor shall follow

these drawings in laying out the equipment, piping and ductwork. Drawings are not intended to be scaled for roughing in measurements or to serve as shop drawings. Where job conditions require minor changes or adjustments in the indicated locations or arrangement of the Work, such changes shall be made without change in the Contract amount.

- E. Follow dimensions without regard to scale. Where no figures or notations are given, the Plans shall be followed.

1.4 UTILITIES

- A. Location and sizes of electrical, mechanical and plumbing service facilities are shown in accordance with data secured from existing record drawings and site observations. Data shown are offered as an estimating guide without guarantee of accuracy. Check and verify all data given, and verify exact location of all utility services pertaining to Work prior to excavation or performing Work.

1.5 APPLICABLE REFERENCE STANDARDS, CODES AND REGULATIONS:

- A. Meet requirements of all state codes having jurisdiction.
- B. State of California Code of Regulations:
 - 1. Title 8, Industrial Relations
 - 2. Title 19, State Fire Marshal Regulations
 - 3. Current California Building Code (CBC), Title 24, Part 2
 - 4. Current California Electrical Code, Title 24, Part 3
 - 5. Current California Mechanical Code, Title 24, Part 4
 - 6. Current California Plumbing Code, Title 24, Part 5
 - 7. Current California Fire Code, Title 24, Part 9
 - 8. Current California Standards Code, Title 24, Part 12
 - 9. Title 24, Energy Conservation Standards
 - 10. California Green Building Standard Code, Title 24, Part 11
- C. Additional Referenced Standards:
 - 1. ASME American Society of Mechanical Engineers
 - 2. ASTM American Society for Testing and Materials
 - 3. NEMA National Electrical Manufacturer's Association
 - 4. NFPA National Fire Protection Association Standards
 - 5. PDI Plumbing and Drainage Institute
 - 6. UL Underwriters Laboratories
- D. Codes and ordinances having jurisdiction over Work are minimum requirements;

but, if Contract Documents indicate requirements, which are in excess of those minimum requirements, then requirements of the Contract Documents shall be followed. Should there be any conflicts between Contract Documents or codes or any ordinances having jurisdiction, report these to the Owner's Representative.

- E. Obtain permits, and request inspections from authority having jurisdiction.

1.6 PROJECT AND SITE CONDITIONS

- A. The arrangement of and connection to equipment shown on the drawings is based upon information available and is not intended to show exact dimensions peculiar to a specific manufacturer. The Drawings are, in part, diagrammatic and some features of the illustrated equipment installations may require revision to meet actual equipment installation requirements. Structural supports, housekeeping pads, piping connections and adjacent equipment may have to be altered to accommodate the equipment provided. No additional payment will be made for such revisions or alterations.
- B. Examine all Drawings and Specifications to be fully cognizant of all work required under this Division.
- C. Examine site related work and surfaces before starting work of any Section.
- D. Install Work in locations shown on approved Drawings, unless prevented by Project conditions.
- E. Prepare shop drawings showing proposed rearrangement of Work to meet Project conditions, including changes to Work specified in other Sections. Obtain permission from the Owner's Representative before proceeding.
- F. Plumbing Contractor shall be fully responsible to survey all underground utilities prior to installation of any utilities.
- G. Beginning work of any Section constitutes acceptance of conditions.
- H. All connections to site piping shall be done by the plumbing contractor.
- I. All work shall be performed in a clean and workmanlike manner. Care shall be exercised to minimize any inconvenience or disturbance to other areas of the building which are to remain in operation. Isolate work areas by means to keep dust and dirt within the construction area.
- J. All piping into stem walls and footings shall be double half lap wrapped with 1/8" thick "Armaflex" insulation. The contractor shall also provide blocked out areas in stem wall and footing. All piping shall avoid the lower 8" of the footing.

- K. All existing piping damaged during construction shall be repaired with materials to match existing by the contractor.

1.7 COOPERATION WITH WORK UNDER OTHER DIVISIONS

- A. Cooperate with other trades to facilitate general progress of Work. Allow all other trades every reasonable opportunity for installation of their work.
- B. Work under this Division shall follow general building construction closely. Set pipe sleeves and inserts and verify that openings for chases and pipes are provided.
- C. Work with other trades in determining exact location of outlets, pipes, and pieces of equipment to avoid interference with lines required to maintain proper installation of Work.
- D. Make such progress in the Work to not delay work of other trades.
- E. Coordinate with electrical contractor prior to ordering equipment for available voltages at all equipment locations.
- F. Mechanical Work shall have precedence over the other in the following sequence:
 - 1. Soil and waste piping
 - 2. Hydronic piping
 - 3. Ductwork
 - 4. Fire sprinkler piping
 - 5. Domestic water piping

1.8 DISCREPANCIES

- A. The Contractor shall check all Drawings furnished him immediately upon their receipt and shall promptly notify the Owner's Representative of any discrepancies. Figures marked on Drawings shall in general be followed in preference to scale measurements. Piping and instrumentation diagrams shall in general govern floor plans and sections. Large-scale drawings shall in general govern small-scale drawings.
- B. Where requirements between Drawings and Specifications conflict, the more restrictive provisions shall apply.
- C. If any part of the Specifications or Drawings appears unclear or contradictory, apply to Owner's Representative for interpretation and decision as early as possible, including during bidding period. Do not proceed with such work without Owner Representatives decision. Beginning work of any Section constitutes acceptance of conditions.

1.9 CHANGES

- A. The Contractor shall be responsible to make and obtain approval from the Owner's Representative for all necessary adjustments in piping and equipment layouts as required to accommodate the relocations of equipment and/or devices, which are affected by any approved authorized changes or Product substitutions. All changes shall be clearly indicated on the "Record" drawings.

1.10 SUBMITTALS

- A. Refer to Division 01 for additional requirements.
- B. The manufacturer, contractor or supplier shall include a written statement that the submitted equipment, hardware or accessory complies with the requirement of that particular specification section.
- C. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section.
- D. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.
- E. Note that prior to acceptance of submittals for review, a submittal schedule shall be submitted to the owner's representative.
- F. Submit all division 22 shop drawings and product data grouped and referenced by the specification technical section numbers in one complete submittal package. Individual or partial submittals are not acceptable and will be returned without review.
- G. Shop Drawings:
 - 1. Provide all shop drawings in latest version of Revit/AutoCAD format and PDF format.
 - 2. Drawings shall be a 30 inches by 42 inches in size with a minimum scale of 1/4-inch per foot, except as specified otherwise.
 - 3. Include installation details of equipment indicating proposed location, layout and arrangement, accessories, piping, and other items that must be shown to assure a coordinated installation.
 - 4. Indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.
 - 5. If equipment is disapproved, revise drawings to show acceptable equipment and resubmit.

6. The Contractor shall be responsible for all equipment ordered and/or installed prior to receipt of shop drawings returned from the Owner's Representative bearing the Owner's Representative stamp of "Reviewed". All corrections or modifications to the equipment as noted on the shop drawings shall be performed and equipment removed from the job site at the request of the Owner's Representative without additional compensation.
- H. Whenever more than one manufacturer's product is specified, the first named product is the basis of design used in the Work and the use of alternate-named manufacturer's products or substitutes may require modifications in that design.
- I. Proposed Products List: Include Products as required by the individual section in this Division.
- J. The Contractor shall be responsible for all equipment ordered and/or installed prior to receipt of shop drawings returned from the Owner's Representative bearing the Owner's Representative stamp of "Reviewed". All corrections or modifications to the equipment as noted on the shop drawings shall be performed and equipment removed from the job site at the request of the Owner's Representative without additional compensation.
- K. Manufacturer's Data: For each manufactured item, provide current manufacturer's descriptive literature of cataloged products, certified equipment drawings, diagrams, performance and characteristic curves if applicable, and catalog cuts.
- L. Standard Compliance: When materials or equipment provided by the Contractor must conform to the standards of organizations such as American National Standards Institute (ANSI) or American Water Works Association (AWWA), submit proof of such conformance to the Owner Representative for approval. If an organization uses a label or listing to indicate compliance with a particular standard, the label or listing will be acceptable evidence, unless otherwise specified. In lieu of the label or listing, submit a certificate from an independent testing organization, which is competent to perform acceptance testing and is approved by the Owner Representative. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item conforms to the specified organization's standard.
- M. Certified Test Reports: Before delivery of materials and equipment, certified copies of all test reports specified in individual sections shall be submitted for approval.
- N. Certificates of Compliance or Conformance: Submit manufacturer's certifications as required on products, materials, finish, and equipment indicated in the technical sections. Certifications shall be documents prepared specifically for this Contract. Pre-printed certifications and copies of previously submitted documents will not be acceptable. The manufacturer's certifications shall name the appropriate products, equipment, or materials and the publication specified as controlling the quality of

that item. Certification shall not contain statements to imply that the item does not meet requirements specified, such as "as good as"; or "achieve the same end use and results as materials formulated in accordance with the referenced publications"; or "equal or exceed the service and performance of the specified material." Certifications shall simply state that the item conforms to the requirements specified. Certificates shall be printed on the manufacturer's letterhead and shall be signed by the manufacturer's official authorized to sign certificates of compliance or conformance.

1.11 PROJECT RECORD DOCUMENTS

- A. Refer to Division 01 for additional requirements.
 - 1. All changes, deviations and information recorded on the "Project Record Drawings" set during Construction shall be redrafted onto the latest version of AutoCAD or Revit, where applicable.
 - 2. Submit completed shop drawings to the Owner prior to completion in AutoCAD format. Contractor hand marked or drafted redlined "Project Record Drawings" will not be accepted.

1.12 PRODUCT ALTERNATIVES OR SUBSTITUTIONS

- A. Refer to General Conditions and Division 01 for additional requirements.

1.13 OPERATING INSTRUCTIONS

- A. Furnish approved operating instructions for systems and equipment indicated in the technical sections for use by operation and maintenance personnel.

1.14 MANUFACTURER'S RECOMMENDATIONS

- A. Where installation procedures or any part thereof are required to be in accordance with manufacturer's recommendations, furnish printed copies of the recommendations prior to installation. Installation of the item shall not proceed until recommendations are received. Failure to furnish recommendations shall be cause for rejection of the equipment or material.

1.15 DELIVERY AND STORAGE

- A. Refer to Division 01 for additional requirements.

- B. Handle, store, and protect equipment and materials in accordance with the manufacturer's recommendations and with the requirements of NFPA 70B P, Appendix I, titled "Equipment Storage and Maintenance During Construction." Replace damaged or defective items with new items.

1.16 GUARANTEE

- A. Except as may be specified under other sections in the Specifications, guarantee all equipment furnished under the Specifications for a period of one year from date of project acceptance against defective workmanship and material and improper installation. Upon notification of failure, correct deficiency immediately and without cost to the Owner.
- B. Standard warranty of manufacturer shall apply for replacement of parts after expiration of the above period. Manufacturer shall furnish replacement parts to the Owner for their service agency as directed.

1.

PART 2 - PRODUCTS

- A. Not Applicable.

PART 3 - EXECUTION

3.1 GENERAL

- A. Obtain and pay for all permits and inspections, including any independent testing required to verify standard compliance, and deliver certificates for same to the Owner's Representative.

3.2 WORK RESPONSIBILITIES

- A. The drawings indicate diagrammatically the desired locations or arrangement of piping, equipment, etc., and are to be followed as closely as possible. Proper judgment must be exercised in executing the work to secure the best possible installation in the available space and to overcome local difficulties due to space limitations or interference with structural conditions.
- B. The Contractor is responsible for the correct placing of Work and the proper location and connection of Work in relation to the work of other trades. Advise appropriate trade as to locations of access panels.

- C. In the event changes in the indicated locations or arrangements are necessary, due to developed conditions in the building construction or rearrangement of furnishings or equipment, such changes shall be made without extra cost, providing the change is ordered before the ductwork, piping, etc. and work directly connected to same is installed and no extra materials are required.
- D. Where equipment is furnished by others, verify dimensions and the correct locations of this equipment before proceeding with the roughing-in of connections.
- E. All scaled and figured dimensions are approximate of typical equipment of the class indicated. Before proceeding with any work, carefully check and verify all dimensions, sizes, etc. with the drawings to see that the equipment will fit into the spaces provided without violation of applicable codes.
- F. Should any changes to the Work indicated on the Drawings or described in the Specifications be necessary in order to comply with the above requirements, notify the Owner immediately and cease work on all parts of the contract, which are affected until approval for any required modifications to the construction has been obtained from the Owner.
- G. Be responsible for any cooperative work, which must be altered due to lack of proper supervision or failure to make proper provisions in time. Such changes shall be under direction of the Owner and shall be made to his satisfaction. Perform all Work with competent and skilled personnel.
- H. All work, including aesthetic as well as mechanical aspects of the Work, shall be of the highest quality consistent with the best practices of the trade.
- I. Replace or repair, without additional compensation, any work, which, in the opinion of the Owner, does not comply with these requirements.

3.3 PAINTING

- A. Refer to Division 09 Painting for additional requirements.
- B. Factory Applied:
 1. Plumbing equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA ICS 6 corrosion-resistance test, except equipment specified to meet requirements of ANSI C37.20 shall have a finish as specified in ANSI C37.20.
 2. Refer to individual sections of this Division for more stringent requirements.
- C. Field Applied:

1. Paint all plumbing equipment as required to touch up, to match finish on other equipment in adjacent spaces or to meet safety criteria.
2. Paint all exposed plumbing piping, valves, supports, hangers and appurtenances. Provide minimum 5 mils dry film thickness.
3. Paint shall be a high performance polyurethane enamel coating system.
4. Acceptable primer manufacturers include:
 - a. Ameron Amershield VOC, Tnemec's Series 1075 (1074) Endura-Shield, semi-gloss (gloss) sheen or equal.
5. Acceptable paint manufacturers include:
 - a. Ameron, Tnemec or engineer approved equal.

END OF SECTION

SECTION 220500

COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
1. Piping materials and installation instructions common to most piping systems.
 2. Dielectric fittings.
 3. Transition fittings.
 4. Mechanical sleeve seals.
 5. Sleeves.
 6. Escutcheons.
 7. Grout.
 8. Plumbing demolition.
 9. Equipment installation requirements common to equipment sections.
 10. Concrete bases.
 11. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than plumbing and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and plumbing equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
1. ABS: Acrylonitrile-butadiene-styrene plastic.

2. CPVC: Chlorinated polyvinyl chloride plastic.
3. PE: Polyethylene plastic.
4. PVC: Polyvinyl chloride plastic.

1.3 SUBMITTALS

- A. The manufacturer, contractor or supplier shall resubmit the specification section and shall include a written statement that the submitted equipment, hardware or accessory complies with the requirement of that particular section. Next to each specification item, indicate the following:
 1. "No Exception Taken".
 2. "Exception". All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.
- B. Product Data: For the following:
 1. Transition fittings.
 2. Dielectric fittings.
 3. Mechanical sleeve seals.
 4. Escutcheons.
- C. Welding certificates.
 1. Welding certificates.
 2. Product Information for approval before purchase
 3. Operation and Maintenance Manuals

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for Plumbing Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.6 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for plumbing installations.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for plumbing items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 22 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.
- C. All plumbing pipe, tube and fittings shall be manufactured exclusively in the United States.

2.2 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.

- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals:
 1. Conform to AWS A5.8.
 2. Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 3. Use 15% silver brazing filler metal without flux.
- F. Welding Filler Metals: Comply with AWS D10.12. for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- G. Solvent Cements for Joining Plastic Piping:
 1. ABS Piping: ASTM D 2235.
 2. CPVC Piping: ASTM F 493.
 3. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
 4. PVC to ABS Piping Transition: ASTM D 3138.

2.3 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150 minimum working pressure as required to suit system pressures.
- E. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.
- F. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.

2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.

1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.
2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Stainless steel. Include two for each sealing element.
4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.
- G. Molded PE: Reusable, PE, tapered-cup shaped, and smooth-outer surface with nailing flange for attaching to wooden forms.

2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.

1. Finish: Polished chrome-plated.
- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
1. Finish: Polished chrome-plated.

2.7 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 2. Design Mix: 5000-psi, 28-day compressive strength.
 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PLUMBING DEMOLITION

- A. Refer to Division 01 Section "Cutting and Patching" and Division 02 Section "Selective Structure Demolition" for general demolition requirements and procedures.
- B. Disconnect, demolish, and remove plumbing systems, equipment, and components indicated to be removed.
1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 2. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 3. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
 4. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
- C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 22 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors.
- M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
- N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 - 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
 - 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe

and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

- O. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for **1-inch** annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- Q. Verify final equipment locations for roughing-in.
- R. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.3 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 22 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
1. Comply with ASTM F 402, for safe-handling practice of cleaners, primers, and solvent cements.
 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
 3. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 4. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 5. PVC Nonpressure Piping: Join according to ASTM D 2855.
 6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D 3138 Appendix.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.
- K. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.
- L. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
1. Plain-End Pipe and Fittings: Use butt fusion.
 2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- M. Fiberglass Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

3.4 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.

2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.5 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install plumbing equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.6 ERECTION OF METAL SUPPORTS AND ANCHORAGES.

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor plumbing materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

END OF SECTION

SECTION 220516

EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Rubber union connector packless expansion joints.
2. Flexible hose packless expansion joints.
3. Alignment guides and anchors.
4. Pipe loops and swing connections.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Delegated-Design Submittal: For each anchor and alignment guide, including analysis data, signed and sealed by the qualified professional engineer responsible for their preparation.
 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Product Certificates: for each type of expansion joint, from manufacturer.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For expansion joints to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe and Pressure-Vessel Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

2.2 PACKLESS EXPANSION JOINTS

- A. Rubber Union Connector Expansion Joints RUEJ-01:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amber/Booth Company, Inc.; a VMC Group Company.
 - b. Flex-Hose Co., Inc.
 - c. Flexicraft Industries.
 - 2. Material: Twin reinforced-rubber spheres with external restraining cables.
 - 3. Minimum Pressure Rating: 150 psig at 170 deg F, unless otherwise indicated.
 - 4. End Connections for NPS 2 and Smaller: Threaded.

B. Flexible-Hose Packless Expansion Joints FHEJ-01:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flex Pression Ltd.
 - b. Flex-Hose Co., Inc.
 - c. Metraflex Company (The).
2. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
3. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
4. Expansion Joints for Copper Tubing NPS 2 and Smaller: Copper-alloy fittings with solder-joint end connections.
 - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings..

2.3 ALIGNMENT GUIDES AND ANCHORS

A. Alignment Guides AG-01:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flex-Hose Co., Inc.
 - b. Mason Industries, Inc.
 - c. Metraflex Company (The).
2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding slider for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A36/A36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A183, steel hex head.
3. Washers: ASTM F844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.

- c. Washer and Nut: Zinc-coated steel.
5. Chemical Fasteners: Insert-type stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
- a. Bonding Material: ASTM C881/C881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - b. Stud: ASTM A307, zinc-coated carbon steel with continuous thread on stud, unless otherwise indicated.
 - c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 EXPANSION JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install metal-bellows expansion joints according to EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."
- C. Install rubber packless expansion joints according to FSA-PSJ-703.
- D. Install grooved-joint expansion joints to grooved-end steel piping.

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.
- C. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install one guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe, and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Black Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 2. Anchor Attachment to Galvanized-Steel Pipe: Attach with pipe hangers. Use MSS SP-69, Type 42, riser clamp welded to anchor.
 - 3. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24; U bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION

SECTION 220517

SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.
 - 6. Silicone sealants.

1.3 ACTION SUBMITTALS

- A. Submittals shall be formatted per Section 220000 "General Plumbing Requirements".
- B. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, galvanized, with plain ends and integral welded water stop collar.
- B. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 STACK-SLEEVE FITTINGS

- A. Manufactured, cast-iron sleeve with integral clamping flange for use in waterproof floors and roofs. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Thunderline Modular Seals; Link-Seal
 - 2. Metraflex Co.
 - 3. Advance Products & Systems, Inc.
- B. Description:
 - 1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 2. Designed to form a hydrostatic seal of 20 psig minimum.
 - 3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 4. Pressure Plates: Stainless steel.
 - 5. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.
 - 6. Link-Seal shall be the basis of design.

2.4 GROUT

- A. Description: Non-shrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, non-sag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant, ASTM C920, Type S, Grade NS, Class 25, Use NT.
- B. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.
- C. Silicone Foam: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, non-shrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Sleeves are not required for core-drilled holes, except where spill control is required
- B. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- C. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes
- D. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- E. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.

2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- F. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 5. Use silicone sealant to seal the space around outside of stack-sleeve fittings.
- B. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position water stop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Use grout to seal the space around outside of sleeve-seal fittings.

3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Galvanized steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 2. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.

END OF SECTION

SECTION 220518

ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.

1.3 DEFINITIONS

- A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed and salvaged, or removed and reinstalled.

1.4 ACTION SUBMITTALS

- A. Submittals shall be formatted per Section 220000 "General Mechanical Requirements".
- B. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. BrassCraft Manufacturing Co.; a Masco company.
 - 2. Keeney Manufacturing Company (The).
 - 3. Mid-America Fittings, Inc.

2.2 ESCUTCHEONS

- A. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Stainless-Steel Type: With polished stainless-steel finish.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Insulated Piping: One-piece steel with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece stainless steel with polished stainless-steel finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stainless steel with polished stainless-steel finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece stainless steel with polished stainless-steel finish.
 - h. Bare Piping in Unfinished Service Spaces: One-piece steel with polished, chrome-plated finish.
 - i. Bare Piping in Equipment Rooms: One-piece steel with polished, chrome-plated finish.
 - 2. Escutcheons for Existing Piping to Remain:
 - a. Insulated Piping: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish
 - b. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - c. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.

- d. Bare Piping in Unfinished Service Spaces: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
- e. Bare Piping in Equipment Rooms: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION

SECTION 220519

METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Bimetallic-actuated thermometers.
2. Filled-system thermometers.
3. Thermowells.
4. Dial-type pressure gages.
5. Gage attachments.
6. Test plugs.

- B. Related Requirements:

1. Section 221119 "Domestic Water Piping Specialties" for water meters.

1.3 ACTION SUBMITTALS

- A. Submittals shall be formatted per Section 220000 "General Plumbing Requirements".
- B. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage from manufacturer.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

- A. Manufacturers
 - 1. Ashcroft Commercial Inc.
 - 2. Trerice, H. O. Co.
 - 3. Weiss Instruments, Inc.
 - 4. Or approved equal.
- B. Standard: ASME B40.200.
- C. Case: Liquid-filled and sealed type(s); stainless steel with 3-inch nominal diameter.
- D. Dial: Nonreflective aluminum with permanently etched scale markings and scales in degrees F and degrees C.
- E. Connector Type(s): Union joint, adjustable angle, with unified-inch screw threads.
- F. Connector Size: 1/2 inch, with ASME B1.1 screw thread.
- G. Stem: 0.25 or 0.375 inch in diameter; stainless steel.
- H. Window: Double strength glass.
- I. Ring: Stainless steel.
- J. Element: Bimetal coil.
- K. Pointer: Dark-colored metal.
- L. Accuracy: Plus, or minus 1 percent of scale range.

2.2 FILLED-SYSTEM THERMOMETERS

- A. Manufacturers
 - 1. Ashcroft Commercial Inc.
 - 2. Trerice, H. O. Co.
 - 3. Weiss Instruments, Inc.
 - 4. Or approved equal.

B. Direct-Mounted, Metal-Case, Vapor-Actuated Thermometers:

1. Standard: ASME B40.200.
2. Case: Sealed type, cast aluminum; 4-1/2-inch nominal diameter.
3. Element: Bourdon tube or other type of pressure element.
4. Movement: Mechanical, with link to pressure element and connection to pointer.
5. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F.
6. Pointer: Dark-colored metal.
7. Window: Double strength glass.
8. Ring: Stainless steel.
9. Connector Type(s): Union joint, adjustable, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device; with ASME B1.1 screw threads.
10. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
11. Accuracy: Plus or minus 1 percent of scale range.

2.3 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CRES.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.4 PRESSURE GAGES

A. Manufacturers

1. Ashcroft Commercial Inc.
2. Terice, H. O. Co.
3. Weiss Instruments, Inc.
4. Or approved equal.

B. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Standard: ASME B40.100.
2. Case: Liquid-filled type(s); cast aluminum; 4-1/2-inch nominal diameter.
3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
4. Pressure Connection: Brass, with NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
5. Movement: Mechanical, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
7. Pointer: Dark-colored metal.
8. Window: Double strength glass.
9. Ring: Stainless steel.
10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.5 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass ball, with NPS 1/2, ASME B1.20.1 pipe threads.

2.6 TEST PLUGS

- A. Description: Test-station fitting made for insertion into piping tee fitting.
- B. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- C. Thread Size: NPS 1/2, ASME B1.20.1 pipe thread.
- D. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- E. Core Inserts: EPDM self-sealing rubber.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Provide remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Provide direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Provide valve and snubber in piping for each pressure gage for fluids.
- J. Provide test plugs in piping tees.
- K. Provide thermometers in the following locations:
 - 1. Inlet and outlet of each water heater.
 - 2. Inlets and outlets of each domestic water heat exchanger.
 - 3. Inlet and outlet of each domestic hot-water storage tank.
 - 4. Inlet and outlet of each remote domestic water chiller.
- L. Provide pressure gages in the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure-reducing valve.
 - 3. Suction and discharge of each domestic water pump.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each domestic water heater shall be one of the following:
 - 1. Liquid-filled, bimetallic-actuated type.
- B. Thermometers at inlets and outlets of each domestic water heat exchanger shall be one of the following:
 - 1. Liquid-filled, bimetallic-actuated type.
- C. Thermometers at inlet and outlet of each domestic hot-water storage tank shall be one of the following:
 - 1. Liquid-filled, bimetallic-actuated type.
- D. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping: 0 to 150 deg F.
- B. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F.

3.6 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at discharge of each water service into building shall be one of the following:
 - 1. Liquid-filled, direct-mounted, metal case.

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Water Piping: 0 to 100 psi.

END OF SECTION

SECTION 220523

GENERAL DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Brass ball valves.
 - 2. Bronze ball valves.
 - 3. Bronze lift check valves.
 - 4. Bronze swing check valves.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene-diene terpolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 and NSF 372.

- B. The Manufacturer, Contractor or Supplier Shall Include A Written Statement That The Submitted Equipment, Hardware Or Accessory Complies With The Requirement Of This Particular Specification Section.
 - 1. The Manufacturer Shall Resubmit This Specification Section Showing Compliance with Each Respective Paragraphs and Specified Items And Features.
 - 2. All Exceptions Shall Be Clearly Identified by Referencing Respective Paragraph And Other Requirements Along With Proposed Alternative.
 - 3. Individual or Partial Submittals Are Not Acceptable and Will Be Returned Without Review.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and soldered ends.
 - 3. Protect threads, flange faces, grooves, and weld ends.
 - 4. Set ball valves open to minimize exposure of functional surfaces.
 - 5. Set check valves in either closed or open position.
 - 6. Set gate valves closed to prevent rattling.
 - 7. Set butterfly valves closed or slightly open.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.5 for flanges on steel valves.
 - 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 5. ASME B16.18 for solder-joint connections.
 - 6. ASME B31.9 for building services piping valves.
- C. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- D. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.
- E. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- F. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- G. RS Valves in Insulated Piping: With 2-inch stem extensions.
- H. Valve Sizes: Same as upstream piping unless otherwise indicated.
- I. Valve Bypass and Drain Connections: MSS SP-45.
- J. Valve Actuator Types:
 - 1. Handlever: For quarter-turn valves smaller than NPS 6.
- K. Valves in Insulated Piping:

1. Include 2-inch stem extensions.
2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRASS BALL VALVES

A. Brass Ball Valves, Two-Piece with Full Port and Brass Trim, Threaded or Soldered Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. NIBCO INC.
 - c. Red White Valve Corp.
2. Description:
 - a. Standard: MSS SP-110 or MSS SP-145.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Full.

2.3 BRONZE BALL VALVES

A. Bronze Ball Valves, One-Piece with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. NIBCO INC.
 - c. WATTS.
2. Description:
 - a. Standard: MSS SP-110.

- b. CWP Rating: 400 psig.
- c. Body Design: One piece.
- d. Body Material: Bronze.
- e. Ends: Threaded.
- f. Seats: PTFE.
- g. Stem: Bronze.
- h. Ball: Chrome-plated brass.
- i. Port: Reduced.

B. Bronze Ball Valves, Two-Piece with Full Port, and Bronze or Brass Trim, Threaded or Soldered Ends:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- a. Apollo Flow Controls; Conbraco Industries, Inc.
- b. Milwaukee Valve Company.
- c. NIBCO INC.

- 2. Description:

- a. Standard: MSS SP-110 or MSS-145.
- b. CWP Rating: 600 psig.
- c. Body Design: Two piece.
- d. Body Material: Bronze.
- e. Ends: Threaded and soldered.
- f. Seats: PTFE.
- g. Stem: Bronze or brass.
- h. Ball: Chrome-plated brass.
- i. Port: Full.

C. Bronze Ball Valves, Two-Piece with Full Port, and Bronze or Brass Trim, Press Ends:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- a. Apollo Flow Controls; Conbraco Industries, Inc.
- b. NIBCO INC.
- c. WATTS.

- 2. Description:

- a. Standard: MSS SP-110 or MSS-145.

- b. CWP Rating: Minimum 200 psig.
- c. Body Design: Two piece.
- d. Body Material: Bronze.
- e. Ends: Press.
- f. Press Ends Connections Rating: Minimum 200 psig.
- g. Seats: PTFE or RTPFE.
- h. Stem: Bronze or brass.
- i. Ball: Chrome-plated brass.
- j. Port: Full.
- k. O-Ring Seal: EPDM or Buna-N.

2.4 BRONZE SWING CHECK VALVES

A. Bronze Swing Check Valves with Bronze Disc, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. NIBCO INC.
 - c. Stockham; Crane Energy Flow Solutions.
2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded or soldered. See valve schedule articles.
 - f. Disc: Bronze.

B. Bronze Swing Check Valves with Nonmetallic Disc, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Crane; Crane Energy Flow Solutions.
 - c. NIBCO INC.
2. Description:
 - a. Standard: MSS SP-80, Type 4.

- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded or soldered. See valve schedule articles.
- f. Disc: PTFE.

2.5 BRONZE GATE VALVES

A. Bronze Gate Valves, NRS, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. KITZ Corporation.
 - c. NIBCO INC.
2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Material: Bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

B. Bronze Gate Valves, RS, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. KITZ Corporation.
 - c. NIBCO INC.
2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 200 psig.
 - c. Body Material: Bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.

- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.6 CPVC BALL VALVES

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
- F. Check Valves: Install check valves for proper direction of flow.
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

2. Center-Guided and Plate-Type Check Valves: In horizontal or vertical position, between flanges.
 3. Lift Check Valves: With stem upright and plumb.
- G. Install chainwheels on operators for gate valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If ball valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- B. Select valves with the following end connections:
1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
- C. If check valve applications are not indicated, use the following:
1. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
 - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or spring; or iron, center-guided, metal-seat or resilient-seat check valves.
 - c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- D. Use gate valves for shutoff service only.

3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:

1. Brass ball valve, one piece. Provide with threaded or solder-joint ends.
2. Bronze ball valve, one piece with bronze or stainless-steel trim. Provide with threaded or solder-joint ends.
3. Brass ball valves, two-piece with full-port and brass or stainless-steel trim. Provide with threaded or solder-joint ends.
4. Bronze ball valves, two-piece with full-port and bronze, brass or stainless-steel trim. Provide with threaded or solder-joint ends.
5. Bronze swing check valves with bronze disc, Class 125 or Class 150, with soldered or threaded end connections.
6. Bronze gate valves, NRS, RS, Class 125 or Class 150 with soldered or threaded ends.

END OF SECTION

SECTION 220529

HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Thermal hanger-shield inserts.
5. Fastener systems.
6. Pipe-positioning systems.
7. Equipment supports.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 220516 "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.
3. Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment"

1.3 ACTION SUBMITTALS

- A. Submittals shall be formatted per Section 220000 "General Plumbing Requirements"
- B. Product Data: For each type of product indicated including component cut-sheets and pre-approved details.
 1. Product Data: For recycled content, indicating postconsumer and preconsumer recycled content and cost.

2. Environmental Product Declaration: For each product.
 3. Health Product Declaration: For each product.
 4. Sourcing of Raw Materials: Corporate sustainability report for each manufacturer.
- C. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
1. Trapeze pipe hangers.
 2. Metal framing systems.
 3. Pipe stands.
 4. Equipment supports.
- D. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Detail fabrication and assembly of trapeze hangers.
 2. Include design calculations for designing trapeze hangers.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design trapeze pipe hangers and equipment supports.

- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

- 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
- 2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
- 3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
- 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
- 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel stainless steel.

B. Copper Pipe and Tube Hangers:

- 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
- 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel stainless steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. B-line, an Eaton business.
 - b. Flex-Strut Inc.
 - c. Unistrut; Part of Atkore International.
2. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
4. Channels: Continuous slotted carbon-steel stainless-steel, Type 304 stainless-steel, Type 316 extruded-aluminum Insert material channel with inturned lips.
5. Channel Width: Selected for applicable load criteria.
6. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
7. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel stainless steel.
8. Metallic Coating: No coating Plain Pregalvanized G90 Electroplated zinc Hot-dip galvanized Gold (yellow zinc dichromate) galvanized.
9. Paint Coating: Green epoxy, acrylic, or urethane.
10. Plastic Coating: PVC.
11. Combination Coating: .

B. Non-MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International.
 - b. PHD Manufacturing, Inc.
 - c. Sioux Chief Manufacturing Company, Inc.
2. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
4. Channels: Continuous slotted carbon-steel stainless-steel channel with inturned lips.
5. Channel Width: Select for applicable load criteria.
6. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.

7. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel stainless steel.
8. Metallic Coating: No coating Plain Pregalvanized G90 Hot-dip galvanized
9. Paint Coating: Green epoxy, acrylic, or urethane.
10. Plastic Coating: PVC.

2.5 THERMAL HANGER-SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. National Pipe Hanger Corporation.
 2. Pipe Shields Inc.
 3. Piping Technology & Products, Inc.
- B. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psig minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psig ASTM C552, Type II cellular glass with 100-psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Hilti, Inc.
 - b. ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - c. Simpson Strong-Tie Co., Inc.

- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. B-line, an Eaton business.
 - b. Hilti, Inc.
 - c. ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - 2. Indoor Applications: Zinc-coated or stainless steel.
 - 3. Outdoor Applications: Stainless steel.

2.7 PIPE-POSITIONING SYSTEMS

- A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.8 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.9 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Non-staining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Fiberglass Pipe-Hanger Installation: Comply with applicable portions of MSS SP-58. Install hangers and attachments as required to properly support piping from building structure.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- E. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- F. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool

- manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- G. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- H. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- I. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- J. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- K. Install lateral bracing with pipe hangers and supports to prevent swaying.
- L. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, **NPS 2-1/2** and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- M. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- N. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- O. Insulated Piping:
1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
5. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal are specified in Section 099113 "Exterior Painting." Section 099123 "Interior Painting." Section 099600 "High-Performance Coatings."
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.

- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports metal trapeze pipe hangers and metal framing systems and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal hanger-shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 5. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 8. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 9. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 10. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 - 11. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.

13. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction occurs.
 14. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
 15. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.
 16. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation, in addition to expansion and contraction, is required.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.

5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- R. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION

SHUEY ELEMENTARY SCHOOL
HVAC REPLACEMENTS @ BLDGS F, G & H
ROSEMEAD SCHOOL DISTRICT

HANGERS AND SUPPORTS FOR PLUMBING
PIPING AND EQUIPMENT
220529-14

SECTION 220553

IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Stencils.
 - 5. Valve tags.
 - 6. Warning tags.

1.3 ACTION SUBMITTALS

- A. Submittals shall be formatted per Section 220000 "General Plumbing Requirements".
- B. Product Data: For each type of product indicated.
- C. Samples: For color, letter style, and graphic representation required for each identification material and device.
- D. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- E. Valve numbering scheme.
- F. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

1.5 GENERAL

- A. Manufacturers:
 - 1. Craftmark Identification Systems
 - 2. Seton Identification Products
 - 3. Setmark

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Marking Services, Inc.
 - c. Seton Identification Products.
 - 2. Material and Thickness: Brass, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 3. Letter Color: White.
 - 4. Background Color: Red.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets or self-tapping screws.

8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Marking Services, Inc.
 - c. Seton Identification Products.
 2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
 3. Letter Color: White.
 4. Background Color: Red.
 5. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 7. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 8. Fasteners: Stainless-steel rivets or self-tapping screws.
 9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Brady Corporation.
 2. Marking Services, Inc.
 3. Seton Identification Products.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick and having predrilled holes for attachment hardware.
- C. Letter Color: Black.
- D. Background Color: Yellow.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Actioncraft Products, Inc.; a division of Industrial Test Equipment Co., Inc.
 2. Brady Corporation.
 3. Seton Identification Products.
- B. Do not use pipe labels or plastic tapes for bare pipes conveying fluids at temperatures of 125 deg F (52 deg C) or higher.
- C. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

- D. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- E. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- F. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: Size letters according to ASME A13.1 for piping.

2.4 STENCILS

- A. Stencils for Piping:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brimar Industries, Inc.
 - b. Marking Services, Inc.
 - c. Seton Identification Products.
 - 2. Lettering Size: Size letters according to ASME A13.1 for piping.
 - 3. Stencil Material: Brass.
 - 4. Stencil Paint: Exterior, gloss, alkyd enamel or acrylic enamel in colors complying with recommendations in ASME A13.1 unless otherwise indicated. Paint may be in pressurized spray-can form.
 - 5. Identification Paint: Exterior, alkyd enamel or acrylic enamel in colors according to ASME A13.1 unless otherwise indicated. Paint may be in pressurized spray-can form.

2.5 VALVE TAGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Actioncraft Products, Inc.; a division of Industrial Test Equipment Co., Inc.
 - 2. Brady Corporation.
 - 3. Brimar Industries, Inc.

- B. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link chain or beaded chain or S-hook.
- C. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Brady Corporation.
 - 2. Brimar Industries, Inc.
 - 3. Carlton Industries, LP.
- B. Description: Preprinted or partially preprinted accident-prevention tags of plasticized card stock with matte finish suitable for writing.
 - 1. Size: Approximately 4 by 7 inches.
 - 2. Fasteners: Brass grommet and wire.
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Safety yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surface of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Piping Color Coding: Painting of piping is specified in Section 099123 "Interior Painting."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels, complying with ASME A13.1, with painted, color-coded bands or rectangles on each piping system.
 - 1. Identification Paint: Use for contrasting background.
 - 2. Stencil Paint: Use for pipe marking.
- C. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

- D. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- E. Pipe Label Color Schedule:
 - 1. Domestic Water Piping
 - a. Background: Safety green.
 - b. Letter Colors: White.
 - 2. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: Safety green.
 - b. Letter Color: White.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Cold Water: 2 inches, round.
 - b. Hot Water: 2 inches, round.
 - 2. Valve-Tag Colors:
 - a. Cold Water: Natural.
 - b. Hot Water: Natural.
 - 3. Letter Colors:
 - a. Cold Water: Black White.
 - b. Hot Water: Black.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION

SECTION 220719

PLUMBING PIPING INSULATION

PART 1 - GENERAL

RELATED DOCUMENTS

Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

SUMMARY

Section includes insulating the following plumbing piping services:

- Domestic cold-water piping.
- Domestic hot-water piping.
- Domestic recirculating hot-water piping.
- Supplies and drains for handicap-accessible lavatories and sinks.

Related Sections:

Section 220716 "Plumbing Equipment Insulation."

ACTION SUBMITTALS

Submittals shall be formatted per Section 220000 "General Plumbing Requirements".

Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).

Sustainable Design Submittals:

Product Data: For adhesives, mastics, and sealants, indicating VOC content.

Laboratory Test Reports: For adhesives, mastics, and sealants, indicating compliance with requirements for low-emitting materials.

Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.

Detail attachment and covering of heat tracing inside insulation.

Detail insulation application at pipe expansion joints for each type of insulation.

Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.

Detail removable insulation at piping specialties, equipment connections, and access panels.

Detail application of field-applied jackets.

Detail application at linkages of control devices.

Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:

Preformed Pipe Insulation Materials: 12 inches long by NPS 2.

Jacket Materials for Pipe: 12 inches long by NPS 2.

Sheet Jacket Materials: 12 inches square.

Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

INFORMATIONAL SUBMITTALS

Qualification Data: For qualified Installer.

Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

Field quality-control reports.

QUALITY ASSURANCE

Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build

mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.

Piping Mockups:

- a. One 10-foot section of NPS 3/4 straight pipe.
- b. One each of a 90-degree threaded, welded, and flanged elbow.
- c. One each of a threaded, welded, and flanged tee fitting.
- d. One NPS 2 or smaller valve.
- e. Four support hangers including hanger shield and insert.
- f. One threaded strainer and one flanged strainer with removable portion of insulation.
- g. One threaded reducer and one welded reducer.
- h. One pressure temperature tap.
- i. One mechanical coupling.

For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets. Notify Architect seven days in advance of dates and times when mockups will be constructed.

Obtain Architect's approval of mockups before starting insulation application.

Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.

Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.

Demolish and remove mockups when directed.

Comply with the following applicable standards and other requirements specified for miscellaneous components:

Supply and Drain Protective Shielding Guards: ICC A117.1.

DELIVERY, STORAGE, AND HANDLING

Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

COORDINATION

Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

Coordinate installation and testing of heat tracing.

SCHEDULING

Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

INSULATION MATERIALS

Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.

Products shall not contain asbestos, lead, mercury, or mercury compounds.

Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.

Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.

Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C534, Type I for tubular materials.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Aeroflex USA, Inc.
- b. Armacell LLC.

- c. K-Flex USA.

Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C553, Type II and ASTM C1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- d. CertainTeed Corporation.
- e. Johns Manville; a Berkshire Hathaway company.
- f. Owens Corning.

Mineral-Fiber, Preformed Pipe Insulation:

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- g. Johns Manville; a Berkshire Hathaway company.
- h. Manson Insulation Inc.
- i. Owens Corning.

Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547, Type I, Grade A, with factory-applied ASJ with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

Phenolic:

Manufacturers: Subject to compliance with requirements, provide products by the following:

- j. Resolco Inc.

Preformed pipe insulation of rigid, expanded, closed-cell structure. Comply with ASTM C1126, Type III, Grade 1.

Block insulation of rigid, expanded, closed-cell structure. Comply with ASTM C1126, Type II, Grade 1.

Factory fabricate shapes according to ASTM C450 and ASTM C585.

Factory-Applied Jacket: ASJ. Requirements are specified in "Factory-Applied Jackets" Article.

ADHESIVES

Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- k. Aeroflex USA, Inc.
- l. Armacell LLC.
- m. K-Flex USA.

Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- n. Childers Brand; H. B. Fuller Construction Products.
- o. Foster Brand; H. B. Fuller Construction Products.
- p. Eagle Bridges - Marathon Industries.

Phenolic Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- q. Childers Brand; H. B. Fuller Construction Products.
- r. Foster Brand; H. B. Fuller Construction Products.

ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- s. Childers Brand; H. B. Fuller Construction Products.
- t. Foster Brand; H. B. Fuller Construction Products.
- u. Mon-Eco Industries, Inc.

MASTICS AND COATINGS

Materials shall be compatible with insulation materials, jackets, and substrates.

Mastics: As recommended by insulation manufacturer and with a VOC content of 50 g/L or less.

Mastics shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

Vapor-Retarder Mastic: Water based; suitable for indoor use on below-ambient services.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- v. Childers Brand; H. B. Fuller Construction Products.
- w. Foster Brand; H. B. Fuller Construction Products.
- x. Knauf Insulation.

Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.

Service Temperature Range: Minus 20 to plus 180 deg F.

Solids Content: ASTM D1644, 58 percent by volume and 70 percent by weight.

Color: White.

Vapor-Retarder Mastic: Solvent based; suitable for indoor use on below-ambient services.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- y. Childers Brand; H. B. Fuller Construction Products.
- z. Foster Brand; H. B. Fuller Construction Products.
- aa. Eagle Bridges - Marathon Industries.

Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.

Service Temperature Range: 0 to 180 deg F.

Color: White.

Vapor-Retarder Mastic: Solvent based; suitable for outdoor use on below-ambient services.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- bb. Childers Brand; H. B. Fuller Construction Products.
- cc. Foster Brand; H. B. Fuller Construction Products.
- dd. Eagle Bridges - Marathon Industries.

Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.

Service Temperature Range: Minus 50 to plus 220 deg F.

Color: White.

Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- ee. Childers Brand; H. B. Fuller Construction Products.
- ff. Foster Brand; H. B. Fuller Construction Products.
- gg. Knauf Insulation.
- hh. Vimasco Corporation.

Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.

Service Temperature Range: Minus 20 to plus 180 deg F.

Color: White.

LAGGING ADHESIVES

Description: Comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.

For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- ii. Childers Brand; H. B. Fuller Construction Products.
- jj. Foster Brand; H. B. Fuller Construction Products.
- kk. Vimasco Corporation.

Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.

Service Temperature Range: 0 to plus 180 deg F.

Color: White.

SEALANTS

Joint Sealants for Phenolic Products:

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- ll. Childers Brand; H. B. Fuller Construction Products.
- mm. Foster Brand; H. B. Fuller Construction Products.
- nn. Pittsburgh Corning Corporation.

Materials shall be compatible with insulation materials, jackets, and substrates.

Permanently flexible, elastomeric sealant.

Service Temperature Range: Minus 100 to plus 300 deg F.

Color: White or gray.

Sealant shall have a VOC content of 420 g/L or less.

Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

FACTORY-APPLIED JACKETS

Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.

ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.

FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

FIELD-APPLIED FABRIC-REINFORCING MESH

Woven Glass-Fiber Fabric: Approximately **2 oz./sq. yd.** with a thread count of **10 strands by 10 strands/sq. in.** for covering pipe and pipe fittings.

Manufacturers: Subject to compliance with requirements, provide products by the following:

- oo. Childers Brand; H. B. Fuller Construction Products.

Woven Polyester Fabric: Approximately **1 oz./sq. yd.** with a thread count of **10 strands by 10 strands/sq. in.**, in a Leno weave, for pipe.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- pp. Foster Brand; H. B. Fuller Construction Products.
- qq. Vimasco Corporation.

FIELD-APPLIED CLOTHS

Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of **8 oz./sq. yd.**

Manufacturers: Subject to compliance with requirements, provide products by the following:

rr. Alpha Associates, Inc.

TAPES

ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

ss. Avery Dennison Corporation, Specialty Tapes Division.

tt. Ideal Tape Co., Inc., an American Biltrite Company.

uu. Knauf Insulation.

Width: 3 inches.

Thickness: 11.5 mils.

Adhesion: 90 ounces force/inch in width.

Elongation: 2 percent.

Tensile Strength: 40 lbf/inch in width.

ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

vv. Avery Dennison Corporation, Specialty Tapes Division.

ww. Ideal Tape Co., Inc., an American Biltrite Company.

xx. Knauf Insulation.

Width: 3 inches.

Thickness: 6.5 mils.

Adhesion: 90 ounces force/inch in width.

Elongation: 2 percent.

Tensile Strength: 40 lbf/inch in width.

FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

Manufacturers: Subject to compliance with requirements, provide products by the following:

yy. Ideal Tape Co., Inc., an American Biltrite Company.

Width: 2 inches.

Thickness: 6 mils.

Adhesion: 64 ounces force/inch in width.

Elongation: 500 percent.

Tensile Strength: 18 lbf/inch in width.

Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

zz. Avery Dennison Corporation, Specialty Tapes Division.

aaa. Ideal Tape Co., Inc., an American Biltrite Company.

bbb. Knauf Insulation.

Width: 2 inches.

Thickness: 3.7 mils.

Adhesion: 100 ounces force/inch in width.

Elongation: 5 percent.

Tensile Strength: 34 lbf/inch in width.

SECUREMENTS

Bands:

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

ccc. ITW Insulation Systems; Illinois Tool Works, Inc.

ddd. RPR Products, Inc.

Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304; 0.015 inch thick, 3/4 inch wide with wing seal or closed seal.

Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal or closed seal.

Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

Wire: 0.080-inch nickel-copper alloy 0.062-inch soft-annealed, stainless steel 0.062-inch soft-annealed, galvanized steel.

Manufacturers: Subject to compliance with requirements, provide products by the following:

eee. C & F Wire.

PROTECTIVE SHIELDING GUARDS

Protective Shielding Pipe Covers:

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

fff. McGuire Manufacturing. (With integral insulation).

ggg. Or equal products.

Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

Protective Shielding Piping Enclosures: (Subject to architect's approval).

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

hhh. Truebro.

iii. Zurn Industries, LLC.

Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

EXAMINATION

Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

Verify that systems to be insulated have been tested and are free of defects.

Verify that surfaces to be insulated are clean and dry.

Proceed with installation only after unsatisfactory conditions have been corrected.

PREPARATION

Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:

Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.

Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

GENERAL INSTALLATION REQUIREMENTS

Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.

Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.

Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

Install insulation with longitudinal seams at top and bottom of horizontal runs.

Install multiple layers of insulation with longitudinal and end seams staggered.

Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

Keep insulation materials dry during application and finishing.

Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

Install insulation with least number of joints practical.

Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

Install insulation continuously through hangers and around anchor attachments.

For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.

Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

Install insulation with factory-applied jackets as follows:

Draw jacket tight and smooth.

Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.

Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches 4 inches o.c.

a. For below-ambient services, apply vapor-barrier mastic over staples.

Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.

Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

For above-ambient services, do not install insulation to the following:

- Vibration-control devices.
- Testing agency labels and stamps.
- Nameplates and data plates.
- Cleanouts.

PENETRATIONS

Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

Seal penetrations with flashing sealant.

For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.

Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.

Seal jacket to roof flashing with flashing sealant.

Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

Seal penetrations with flashing sealant.

For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.

Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.

Seal jacket to wall flashing with flashing sealant.

Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

Insulation Installation at Floor Penetrations:

Pipe: Install insulation continuously through floor penetrations.

Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

GENERAL PIPE INSULATION INSTALLATION

Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.

Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.

Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.

Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.

Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.

Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.

Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.

For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.

Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

Install removable insulation covers at locations indicated. Installation shall conform to the following:

Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.

When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.

Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.

When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

Insulation Installation on Pipe Flanges:

Install pipe insulation to outer diameter of pipe flange.

Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.

Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

Insulation Installation on Pipe Fittings and Elbows:

Install mitered sections of pipe insulation.

Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

Insulation Installation on Valves and Pipe Specialties:

Install preformed valve covers manufactured of same material as pipe insulation when available.

When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.

Install insulation to flanges as specified for flange insulation application.

Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

INSTALLATION OF MINERAL-FIBER INSULATION

Insulation Installation on Straight Pipes and Tubes:

Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.

Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.

For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

Insulation Installation on Pipe Flanges:

Install preformed pipe insulation to outer diameter of pipe flange.
Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

Insulation Installation on Pipe Fittings and Elbows:

Install preformed sections of same material as straight segments of pipe insulation when available.
When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

Insulation Installation on Valves and Pipe Specialties:

Install preformed sections of same material as straight segments of pipe insulation when available.
When preformed sections are not available, install mitered sections of pipe insulation to valve body.
Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
Install insulation to flanges as specified for flange insulation application.

INSTALLATION OF PHENOLIC INSULATION

General Installation Requirements:

Secure single-layer insulation with stainless-steel bands at 12-inch intervals and tighten bands without deforming insulation materials.
Install 2-layer insulation with joints tightly butted and staggered at least 3 inches. Secure inner layer with 0.062-inch wire spaced at 12-inch intervals. Secure outer layer with stainless-steel bands at 12-inch intervals.

Insulation Installation on Straight Pipes and Tubes:

Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches o.c.

For insulation with factory-applied jackets with vapor retarders on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

Insulation Installation on Pipe Flanges:

Install preformed pipe insulation to outer diameter of pipe flange.

Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of block insulation of same material and thickness as pipe insulation.

Insulation Installation on Pipe Fittings and Elbows:

Install preformed insulation sections of same material as straight segments of pipe insulation. Secure according to manufacturer's written instructions.

Insulation Installation on Valves and Pipe Specialties:

Install preformed insulation sections of same material as straight segments of pipe insulation. Secure according to manufacturer's written instructions.

Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.

Install insulation to flanges as specified for flange insulation application.

FINISHES

Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

b. Finish Coat Material: Interior, flat, latex-emulsion size.

Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

Do not field paint aluminum or stainless-steel jackets.

FIELD QUALITY CONTROL

Testing Agency: Engage a qualified testing agency to perform tests and inspections.

Perform tests and inspections.

Tests and Inspections:

Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

All adhesive shall be as recommended by cellular glass manufacturer and with a VOC content of 80 g/L or less.

Per ASHRAE 189.1, All adhesives and sealants shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

PIPING INSULATION SCHEDULE, GENERAL

Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:

Drainage piping located in crawl spaces.

Underground piping.

Chrome-plated pipes and fittings unless there is a potential for personnel injury.

INDOOR PIPING INSULATION SCHEDULE

Domestic Hot and Recirculated Hot Water:

NPS 3/4 and Smaller: Insulation shall be one of the following:

- c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

NPS 1 and Larger: Insulation shall be one of the following:

- d. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

Floor Drains, Traps, and Sanitary Drain Piping within 10 Feet of Drain Receiving Condensate and Equipment Drain Water below 60 Deg F:

All Pipe Sizes: Insulation shall be the following:

- e. Flexible Elastomeric: 1 inch thick.
- f. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

END OF SECTION

SECTION 221116

DOMESTIC WATER PIPING AND FITTINGS

PART 1 - GENERAL

RELATED DOCUMENTS

Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

SUMMARY

Section Includes:

Copper tube and fittings.
Piping joining materials.
Encasement for piping.
Transition fittings.
Dielectric fittings.

ACTION SUBMITTALS

Product Data: For transition fittings and dielectric fittings.

Sustainable Design Submittals:

Product Data: For adhesives, indicating VOC content.
Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.

INFORMATIONAL SUBMITTALS

System purging and disinfecting activities report.

Field quality-control reports.

FIELD CONDITIONS

Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only

after arranging to provide temporary water service according to requirements indicated:

Notify Architect, Construction Manager and/or Owner no fewer than two days in advance of proposed interruption of water service.

Do not interrupt water service without Architect's, Construction Manager's and/or Owner's written permission.

PART 2 - PRODUCTS

PIPING MATERIALS

Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372. Include marking "NSF-pw" on applicable piping.

COPPER TUBE AND FITTINGS

Hard Copper Tube: ASTM B 88, Type L and ASTM B 88, Type K water tube, drawn temper.

Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.

Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.

Copper Unions:

MSS SP-123.

Cast-copper-alloy, hexagonal-stock body.

Ball-and-socket, metal-to-metal seating surfaces.

Solder-joint or threaded ends.

Copper, Brass, or Bronze Pressure-Seal-Joint Fittings:

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Apollo Flow Controls; Conbraco Industries, Inc.
- b. Mueller Industries, Inc.

c. NIBCO INC.

Fittings: Cast-brass, cast-bronze or wrought-copper with EPDM O-ring seal in each end.

Minimum 200-psig working-pressure rating at 250 deg F.

PIPING JOINING MATERIALS

Pipe-Flange Gasket Materials:

AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
Full-face or ring type unless otherwise indicated.

Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

Solder Filler Metals: ASTM B 32, lead-free alloys.

Flux: ASTM B 813, water flushable.

Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

ENCASEMENT FOR PIPING

Standard: ASTM A 674 or AWWA C105/A21.5.

Form: Sheet or tube.

Color: Black or natural.

TRANSITION FITTINGS

General Requirements:

Same size as pipes to be joined.

Pressure rating at least equal to pipes to be joined.

End connections compatible with pipes to be joined.

Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

Sleeve-Type Transition Coupling: AWWA C219.

Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- d. Dresser, Inc.
- e. Jay R. Smith Mfg. Co.
- f. JCM Industries, Inc.

DIELECTRIC FITTINGS

General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

Dielectric Unions:

Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- g. Central Plastics Company.
- h. WATTS.
- i. Wilkins.

Standard: ASSE 1079.

Pressure Rating: 125 psig minimum at 180 deg F.

End Connections: Solder-joint copper alloy and threaded ferrous.

Dielectric Flanges:

Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- j. Central Plastics Company.
- k. WATTS.
- l. Wilkins.

Standard: ASSE 1079.

Factory-fabricated, bolted, companion-flange assembly.

Pressure Rating: 125 psig minimum at 180 deg F.

End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

Dielectric-Flange Insulating Kits:

Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- m. Advance Products & Systems, Inc.
- n. Calpico, Inc.
- o. Central Plastics Company.

Nonconducting materials for field assembly of companion flanges.

Pressure Rating: 150 psig.

Gasket: Neoprene or phenolic.

Bolt Sleeves: Phenolic or polyethylene.

Washers: Phenolic with steel backing washers.

Dielectric Nipples:

Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- p. Elster Perfection Corporation.
- q. Grinnell G-Fire by Johnson Controls Company.
- r. Precision Plumbing Products.

Standard: IAPMO PS 66.

Electroplated steel nipple complying with ASTM F 1545.

Pressure Rating and Temperature: 300 psig at 225 deg F.

End Connections: Male threaded or grooved.

Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

EARTHWORK

Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

PIPING INSTALLATION

Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

Install copper tubing under building slab according to CDA's "Copper Tube Handbook."

Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.

Install underground copper tube and ductile-iron pipe in PE encasement according to ASTM A 674 or AWWA C105/A21.5.

Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."

Install shutoff valve immediately upstream of each dielectric fitting.

Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."

Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.

Rough-in domestic water piping for water-meter installation according to utility company's requirements.

Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.

Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.

Install piping to permit valve servicing.

Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.

Install piping free of sags and bends.

Install fittings for changes in direction and branch connections.

Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."

Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123 "Domestic Water Pumps."

Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."

Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

JOINT CONSTRUCTION

Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

Apply appropriate tape or thread compound to external pipe threads.

Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.

Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."

Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools and procedure recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly.

Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

TRANSITION FITTING INSTALLATION

Install transition couplings at joints of dissimilar piping.

Transition Fittings in Underground Domestic Water Piping:

Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.

Fittings for NPS 2 and Larger: Sleeve-type coupling.

Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition fittings or unions.

DIELECTRIC FITTING INSTALLATION

Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings nipples or unions.

INSTALLATION OF HANGERS AND SUPPORTS

Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

Support vertical piping and tubing at base and at each floor.

Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.

Install supports for vertical copper tubing every 10 feet.

Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:

NPS 1-1/4 and Smaller: 84 inches with 3/8-inch rod.
NPS 1-1/2: 108 inches with 3/8-inch rod.
NPS 2: 10 feet with 3/8-inch rod.
NPS 2-1/2: 11 feet with 1/2-inch rod.

Install supports for vertical steel piping every 15 feet.

Support piping and tubing not listed in this article according to MSS SP-58 and manufacturer's written instructions.

Install hangers for copper ductile iron tubing and piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

Support horizontal piping within 12 inches of each fitting.

Support vertical runs of copper ductile iron tubing and piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

CONNECTIONS

Drawings indicate general arrangement of piping, fittings, and specialties.

When installing piping adjacent to equipment and machines, allow space for service and maintenance.

Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.

Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:

Domestic Water Booster Pumps: Cold-water suction and discharge piping.

Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.

Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.

Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection.

IDENTIFICATION

Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

Label pressure piping with system operating pressure.

FIELD QUALITY CONTROL

Perform the following tests and inspections:

Piping Inspections:

- a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
- b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
- d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

Piping Tests:

- e. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- f. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in

- segments, submit a separate report for each test, complete with diagram of portion of piping tested.
- g. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - h. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - i. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - j. Prepare reports for tests and for corrective action required.

Domestic water piping will be considered defective if it does not pass tests and inspections.

Prepare test and inspection reports.

ADJUSTING

Perform the following adjustments before operation:

Close drain valves, hydrants, and hose bibbs.
Open shutoff valves to fully open position.
Open throttling valves to proper setting.
Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.

- k. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
- l. Adjust calibrated balancing valves to flows indicated.

Remove plugs used during testing of piping and for temporary sealing of piping during installation.

Remove and clean strainer screens. Close drain valves and replace drain plugs.
Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.

Check plumbing specialties and verify proper settings, adjustments, and operation.

CLEANING

Clean and disinfect potable domestic water piping as follows:

Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.

Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:

- m. Flush piping system with clean, potable water until dirty water does not appear at outlets.
- n. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
- o. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
- p. Repeat procedures if biological examination shows contamination.
- q. Submit water samples in sterile bottles to authorities having jurisdiction.
- r. .

Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.

Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

PIPING SCHEDULE

Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

Flanges and unions may be used for aboveground piping joints unless otherwise indicated.

Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.

Under-building-slab, domestic water, building-service piping, NPS 3 and smaller, shall be the following:

Hard copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.

Under-building-slab, domestic water piping, NPS 2 and smaller, shall be one of the following:

Hard copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.

Aboveground domestic water piping, NPS 2 and smaller, shall be one of the following:
Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and brazed or soldered joints.
Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.

VALVE SCHEDULE

Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:

Shutoff Duty: Use ball or gate valves for piping NPS 2 and smaller.

Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller.

Hot-Water Circulation Piping, Balancing Duty: Calibrated or Memory-stop balancing valves.

Drain Duty: Hose-end drain valves.

Use check valves to maintain correct direction of domestic water flow to and from equipment.

Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION

SECTION 221119

DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Vacuum breakers.
2. Automatic water shutoff valves.
3. Balancing valves.
4. Temperature-actuated, water mixing valves.
5. Strainers.
6. Hose bibbs.
7. Drain valves.
8. Water-hammer arresters.
9. Flexible connectors.

B. Related Requirements:

1. Section 220519 "Meters and Gauges for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
2. Section 221116 "Domestic Water Piping" for water meters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Shop Drawings: For domestic water piping specialties.

1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61 and NSF 14. Mark "NSF-pw" on plastic piping components.
- B. Comply with NSF 372 for low lead.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. FEBCO; A WATTS Brand.
 - c. WATTS.
 - d. Zurn Industries, LLC.
2. Standard: ASSE 1001.
3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
4. Body: Bronze.
5. Inlet and Outlet Connections: Threaded.
6. Finish: Rough bronze or Chrome plated.

- B. Hose-Connection Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. WATTS.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1011.
3. Body: Bronze, nonremovable, with manual drain.
4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
5. Finish: Chrome or nickel plated.

C. Pressure Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. FEBCO; A WATTS Brand.
 - c. WATTS.
 - d. Zurn Industries, LLC.
2. Standard: ASSE 1020.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 5 psig maximum, through middle third of flow range.
5. Size: Refer to Plumbing design drawings.
6. Design Flow Rate: Refer to Plumbing design drawings.
7. Selected Unit Flow Range Limits: Refer to Plumbing design drawings.
8. Pressure Loss at Design Flow Rate: Refer to Plumbing design drawings .
9. Accessories: Refer to Plumbing design drawings.
 - a. Valves: Ball type, on inlet and outlet.

D. Spill-Resistant Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. WATTS.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1056.

3. Operation: Continuous-pressure applications.
4. Size: **NPS 1/4, NPS 3/8, NPS 1/2,, NPS 3/4 or NPS 1.**
5. Accessories: Refer to Plumbing design drawings.
 - a. Valves: Ball type, on inlet and outlet.

2.4 BALANCING VALVES

A. Copper-Alloy Calibrated Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Armstrong International, Inc.
 - b. ITT Corporation.
 - c. NIBCO INC.
 - d. TACO Comfort Solutions, Inc.
 - e. WATTS.
2. Type: Ball or Y-pattern globe valve with two readout ports and memory-setting indicator.
3. Body: Brass or bronze.
4. Size: Same as connected piping, but not larger than NPS 2.
5. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

B. Cast-Iron Calibrated Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Armstrong International, Inc.
 - b. ITT Corporation.
 - c. NIBCO INC.
 - d. WATTS.
2. Type: Adjustable with Y-pattern globe valve, two readout ports, and memory-setting indicator.
3. Size: Same as connected piping, but not smaller than NPS 2-1/2.

C. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

D. Memory-Stop Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Milwaukee Valve Company.
 - c. NIBCO INC.
 - d. Red-White Valve Corp.
2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
3. Pressure Rating: 400-psig minimum CWP.
4. Size: NPS 2 or smaller.
5. Body: Copper alloy.
6. Port: Standard or full port.
7. Ball: Chrome-plated brass.
8. Seats and Seals: Replaceable.
9. End Connections: Solder joint or threaded.
10. Handle: Vinyl-covered steel with memory-setting device.

2.5 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Water-Temperature Limiting Devices:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Leonard Valve Company.
 - c. POWERS; A WATTS Brand.
 - d. Symmons Industries, Inc.
2. Standard: ASSE 1017.
3. Pressure Rating: 125 psig.
4. Type: Thermostatically controlled, water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Tempered-Water Setting: Refer to Plumbing design drawings.
9. Tempered-Water Design Flow Rate: Refer to Plumbing design drawings.
10. Valve Finish: Chrome plated or Rough bronze.

B. Individual-Fixture, Water Tempering Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Lawler Manufacturing Company, Inc.
 - c. Leonard Valve Company.
 - d. POWERS; A WATTS Brand.
 - e. WATTS.
2. Standard: ASSE 1016, thermostatically controlled, water tempering valve.
3. Pressure Rating: 125 psig minimum unless otherwise indicated.
4. Body: Bronze body with corrosion-resistant interior components.
5. Temperature Control: Adjustable.
6. Inlets and Outlet: Threaded.
7. Finish: Rough or chrome-plated bronze.
8. Tempered-Water Setting: Refer to Plumbing design drawings.
9. Tempered-Water Design Flow Rate: Refer to Plumbing design drawings.

2.6 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved.
3. End Connections: Threaded for NPS 2 and smaller.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:
 - a. Strainers NPS 2 and Smaller: 0.020, 0.033 or 0.062 inch.
6. Drain: Pipe plug and Factory-installed, hose-end drain valve.

2.7 HOSE BIBBS

A. Hose Bibbs:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Jay R. Smith Mfg. Co.
 - b. MIFAB, Inc.
 - c. WATTS.

- d. Woodford Manufacturing Company.
- e. Acorn Manufacturing

- 2. Standard: ASME A112.18.1 for sediment faucets.
- 3. Body Material: Bronze.
- 4. Seat: Bronze, replaceable.
- 5. Supply Connections: NPS 3/4 threaded or solder-joint inlet.
- 6. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
- 7. Pressure Rating: 125 psig.
- 8. Vacuum Breaker: Integral or field-installation, nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
- 9. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
- 10. Finish for Service Areas: Rough bronze, Chrome or nickel plated.
- 11. Finish for Finished Rooms: Chrome or nickel plated.
- 12. Operation for Equipment Rooms: Wheel handle or operating key.
- 13. Operation for Service Areas: Wheel handle or Operating key.
- 14. Operation for Finished Rooms: Wheel handle or Operating key.
- 15. Include operating key with each operating-key hose bibb.
- 16. Include integral wall flange with each chrome- or nickel-plated hose bibb.

2.8 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

- 1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
- 2. Pressure Rating: 400-psig minimum CWP.
- 3. Size: NPS 3/4.
- 4. Body: Copper alloy.
- 5. Ball: Chrome-plated brass.
- 6. Seats and Seals: Replaceable.
- 7. Handle: Vinyl-covered steel.
- 8. Inlet: Threaded or solder joint.
- 9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

B. Gate-Valve-Type, Hose-End Drain Valves:

- 1. Standard: MSS SP-80 for gate valves.
- 2. Pressure Rating: Class 125.
- 3. Size: NPS 3/4.
- 4. Body: ASTM B62 bronze.
- 5. Inlet: NPS 3/4 threaded or solder joint.
- 6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

C. Stop-and-Waste Drain Valves:

1. Standard: MSS SP-110 for ball valves or MSS SP-80 for gate valves.
2. Pressure Rating: 200-psig minimum CWP or Class 125.
3. Size: NPS 3/4.
4. Body: Copper alloy or ASTM B62 bronze.
5. Drain: NPS 1/8 side outlet with cap.

2.9 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. MIFAB, Inc.
 - b. Precision Plumbing Products.
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. WATTS.
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Metal bellows or Copper tube with piston.
4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.10 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Flex-Hose Co., Inc.
 2. Flex-Weld, Inc.
 3. Metraflex Company (The).
- B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
1. Working-Pressure Rating: Minimum 200 psig or 250 psig.
 2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
- C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig or 250 psig.
2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Backflow Preventers: Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
1. Locate backflow preventers in same room as connected equipment or system.
 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 3. Do not install bypass piping around backflow preventers.
- B. Water Regulators: Install with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gages on inlet and outlet.
- C. Water Control Valves: Install with inlet and outlet shutoff valves and bypass with globe valve. Install pressure gages on inlet and outlet.
- D. Automatic Water Shutoff Valves: Test for signal strength before valve installation. Install automatic shutoff valve downstream from main domestic water shutoff valve and downstream from fire sprinkler system supply. Install valve controller in an accessible location with sensors in areas where water is likely to accumulate.
- E. Balancing Valves: Install in locations where they can easily be adjusted.
- F. Temperature-Actuated, Water Mixing Valves: Install with check stops or shutoff valves on inlets and with shutoff valve on outlet.
1. Install cabinet-type units recessed in or surface mounted on wall as specified.
- G. Y-Pattern Strainers: For water, install on supply side of each control valve, water pressure-reducing valve, solenoid valve and/or pump.
- H. Outlet Boxes: Install boxes recessed in wall or surface mounted on wall. Install 2-by-4-inch fire-retardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Section 061000 "Rough Carpentry."

- I. Water-Hammer Arresters: Install in water piping according to PDI-WH 201.
- J. Supply-Type, Trap-Seal Primer Device: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- K. Drainage-Type, Trap-Seal Primer Device: Install as lavatory trap with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting.
- L. Trap-Seal Primer Systems: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust system for proper flow.

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.
- C. Comply with requirements for grounding equipment in Section 260526 "Grounding and Bonding for Electrical Systems."

3.3 IDENTIFICATION

- A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Pressure vacuum breakers.
 - 2. Intermediate atmospheric-vent backflow preventers.
 - 3. Reduced-pressure-principle backflow preventers.
 - 4. Double-check, backflow-prevention assemblies.
 - 5. Carbonated-beverage-machine backflow preventers.
 - 6. Dual-check-valve backflow preventers.
 - 7. Reduced-pressure-detector, fire-protection, backflow-preventer assemblies.
 - 8. Double-check, detector-assembly backflow preventers.
 - 9. Water pressure-reducing valves.
 - 10. Automatic water shutoff valves.
 - 11. Calibrated balancing valves.
 - 12. Primary, thermostatic, water mixing valves.
 - 13. Manifold, thermostatic, water mixing-valve assemblies.
 - 14. Photographic-process, thermostatic, water mixing-valve assemblies.
 - 15. Primary water tempering valves.

16. Outlet boxes.
 17. Supply-type, trap-seal primer valves.
 18. Trap-seal primer systems.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer, double-check, backflow-prevention assembly and/or double-check, detector-assembly backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION

SECTION 230000

GENERAL MECHANICAL REQUIREMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SCOPE

- A. Basic mechanical requirements specifically applicable to Division 23 and 33 Sections.
- B. Work includes but is not necessarily limited to the following:
 - 1. Labor, materials, services, equipment, and appliances required for completion of tasks as indicated on drawing or in specification or as inherently necessary to prepare spaces and systems for new installations as follows:
 - a. Heating, ventilating and air conditioning systems and equipment
 - b. Testing, adjusting and balancing

1.3 DRAWINGS AND SPECIFICATIONS

- A. Drawings accompanying these Specifications show intent of Work to be done. Specifications shall identify quality and grade of installation and where equipment and hardware is not particularly specified, Contractor shall provide submittals for all products and install them per manufacturers' recommendations, and in a workmanlike manner.
- B. Examine Drawings and Specifications for elements in connection with this Work; determine existing and new general construction conditions and be familiar with all limitations caused by such conditions.
- C. Plans are intended to show general arrangement and extent of Work contemplated. Exact location and arrangement of parts shall be determined after the Owner has reviewed equipment, as Work progresses, to conform in best possible manner with surroundings, and as directed by the Owner's Representative.
- D. Contract Documents are in part diagrammatic and intended to show the scope and general arrangement of the Work under this Contract. The Contractor shall follow these drawings in laying out the equipment, piping and ductwork. Drawings are not intended to be scaled for roughing in measurements or to serve as shop drawings. Where job conditions require

minor changes or adjustments in the indicated locations or arrangement of the Work, such changes shall be made without change in the Contract amount.

- E. Follow dimensions without regard to scale. Where no figures or notations are given, the Plans shall be followed.

1.4 UTILITIES

- A. Location and sizes of electrical, mechanical and plumbing service facilities are shown in accordance with data secured from existing record drawings and site observations. Data shown are offered as an estimating guide without guarantee of accuracy. Check and verify all data given, and verify exact location of all utility services pertaining to Work prior to excavation or performing Work.

1.5 APPLICABLE REFERENCE STANDARDS, CODES AND REGULATIONS

- A. Meet requirements of all state codes having jurisdiction.
- B. State of California Code of Regulations:
 - 1. Title 8, Industrial Relations
 - 2. Title 19, State Fire Marshal Regulations
 - 3. Current California Building Code (CBC), Title 24, Part 2
 - 4. Current California Electrical Code, Title 24, Part 3
 - 5. Current California Mechanical Code, Title 24, Part 4
 - 6. Current California Plumbing Code, Title 24, Part 5
 - 7. Current California Energy Code, Title 24, Part 6
 - 8. Current California Fire Code, Title 24, Part 9
 - 9. Current California Standards Code, Title 24, Part 12
- C. Additional Referenced Standards:
 - 1. AABC Associated Air Balance Council
 - 2. AMCA Air Moving and Conditioning Association
 - 3. AHRI Air-Conditioning, Heating and Refrigeration Institute
 - 4. ASHRAE American Society of Heating, Refrigeration and Air Conditioning Engineers
 - 5. ASME American Society of Mechanical Engineers
 - 6. ASTM American Society for Testing and Materials
 - 7. NEMA National Electrical Manufacturer's Association
 - 8. NFPA National Fire Protection Association Standards
 - 9. PDI Plumbing and Drainage Institute
 - 10. UL Underwriters Laboratories
- D. Codes and ordinances having jurisdiction over Work are minimum requirements; but, if Contract Documents indicate requirements, which are in excess of those minimum requirements, then requirements of the Contract Documents shall be followed. Should

there be any conflicts between Contract Documents or codes or any ordinances having jurisdiction, report these to the Owner's Representative.

- E. Obtain permits, and request inspections from authority having jurisdiction.

1.6 PROJECT AND SITE CONDITIONS

- A. The arrangement of and connection to equipment shown on the Drawings is based upon information available and is not intended to show exact dimensions peculiar to a specific manufacturer. The Drawings are, in part, diagrammatic and some features of the illustrated equipment installations may require revision to meet actual equipment installation requirements. Structural supports, housekeeping pads, piping connections and adjacent equipment may have to be altered to accommodate the equipment provided. No additional payment will be made for such revisions or alterations.
- B. Examine all Drawings and Specifications to be fully cognizant of all work required under this Division.
- C. Examine site related work and surfaces before starting work of any Section.
- D. Install Work in locations shown on approved Drawings, unless prevented by Project conditions.
- E. Prepare drawings showing proposed rearrangement of Work to meet Project conditions, including changes to Work specified in other Sections. Obtain permission from the Owner's Representative before proceeding.

1.7 COOPERATION WITH WORK UNDER OTHER DIVISIONS

- A. Cooperate with other trades to facilitate general progress of Work. Allow all other trades every reasonable opportunity for installation of their work.
- B. Work under this Division shall follow general building construction closely. Set pipe sleeves and inserts and verify that openings for chases and pipes are provided.
- C. Work with other trades in determining exact location of outlets, pipes, and pieces of equipment to avoid interference with lines required to maintain proper installation of Work.
- D. Make such progress in the Work to not delay work of other trades.
- E. Mechanical Work shall have precedence over the other in the following sequence:
 - 1. Soil and waste piping
 - 2. Hydronic piping
 - 3. Ductwork

4. Domestic water piping
5. Fire sprinkler piping

1.8 DISCREPANCIES

- A. The Contractor shall check all Drawings furnished him immediately upon their receipt and shall promptly notify the Owner's Representative of any discrepancies. Figures marked on Drawings shall in general be followed in preference to scale measurements. Piping and instrumentation diagrams shall in general govern floor plans and sections. Large-scale drawings shall in general govern small-scale drawings.
- B. Where requirements between Drawings and Specifications conflict, the more restrictive provisions shall apply.
- C. If any part of the Specifications or Drawings appears unclear or contradictory, apply to Owner's Representative for interpretation and decision as early as possible, including during bidding period. Do not proceed with such work without Owner Representatives decision. Beginning work of any Section constitutes acceptance of conditions.

1.9 CHANGES

- A. The Contractor shall be responsible to make and obtain approval from the Owner's Representative for all necessary adjustments in piping and equipment layouts as required to accommodate the relocations of equipment and/or devices, which are affected by any approved authorized changes or Product substitutions. All changes shall be clearly indicated on the "Record" drawings.

1.10 SUBMITTALS

- A. Refer to Division 01 for additional requirements.
- B. The manufacturer, contractor or supplier shall include a written statement that the submitted equipment, hardware or accessory complies with the requirement of that particular specification section.
- C. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section.
- D. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.
- E. Note that prior to acceptance of submittals for review, a submittal schedule shall be submitted to the Owner's Representative.

- F. Submit all Division 23 shop drawings and product data grouped and referenced by the specification technical section number in one complete submittal package.
- G. Shop Drawings:
1. Include installation details of equipment indicating proposed location, layout and arrangement, accessories, piping, and other items that must be shown to assure a coordinated installation.
 2. Indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.
 3. If equipment is rejected, revise drawings to show acceptable equipment and resubmit.
 4. Whenever more than one (1) manufacturer's product is specified, the first named product is the basis of design used in the Drawings and the use of alternate-named manufacturer's products or substitutes may require modifications to the design.
 5. The Contractor shall be responsible for all equipment ordered and/or installed prior to receipt of shop drawings returned from the Owner's Representative bearing the Owner's Representative stamp of "Reviewed". All corrections or modifications to the equipment as noted on the shop drawings shall be performed and equipment removed from the job site at the request of the Owner's Representative without additional compensation.
 6. Manufacturer's Data: For each manufactured item, provide current manufacturer's descriptive literature of cataloged products, certified equipment drawings, diagrams, performance and characteristic curves if applicable, and catalog cuts.
 7. Standard Compliance: When materials or equipment provided by the Contractor must conform to the standards of organizations such as American National Standards Institute (ANSI) or UL, submit proof of such conformance to the Owner Representative for approval. If an organization uses a label or listing to indicate compliance with a particular standard, the label or listing will be acceptable evidence, unless otherwise specified. In lieu of the label or listing, submit a certificate from an independent testing organization, which is competent to perform acceptance testing and is approved by the Owner Representative. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item conforms to the specified organization's standard.
 8. Certified Test Reports: Before delivery of materials and equipment, certified copies of all test reports specified in individual sections shall be submitted for approval.
 9. Certificates of Compliance or Conformance: Submit manufacturer's certifications as required on products, materials, finish, and equipment indicated in the technical sections. Certifications shall be documents prepared specifically for this Contract. Pre-printed certifications and copies of previously submitted documents will not be acceptable. The manufacturer's certifications shall name the appropriate products, equipment, or materials and the publication specified as controlling the quality of that item. Certification shall not contain statements to imply that the item does not meet requirements specified, such as "as good as"; or "achieve the same end use and results as materials formulated in accordance with the referenced publications";

or "equal or exceed the service and performance of the specified material." Certifications shall simply state that the item conforms to the requirements specified. Certificates shall be printed on the manufacturer's letterhead and shall be signed by the manufacturer's official authorized to sign certificates of compliance or conformance.

1.11 PROJECT RECORD DOCUMENTS

- A. Refer to Division 01 for additional requirements.
 - 1. All changes, deviations and information recorded on the "Project Record Drawings" set during Construction shall be redrafted onto the latest version of AutoCAD or Revit, where applicable.
 - 2. Submit completed shop drawings to the Owner prior to completion in AutoCAD format. Contractor hand marked or drafted redlined "Project Record Drawings" will not be accepted.

1.12 PRODUCT ALTERNATIVES OR SUBSTITUTIONS

- A. Refer to General Conditions and Division 01 for additional requirements.

1.13 OPERATING INSTRUCTIONS

- A. Furnish approved operating instructions for systems and equipment indicated in the technical sections for use by operation and maintenance personnel.

1.14 MANUFACTURER'S RECOMMENDATIONS

- A. Where installation procedures or any part thereof are required to be in accordance with manufacturer's recommendations, furnish printed copies of the recommendations prior to installation. Installation of the item shall not proceed until recommendations are received. Failure to furnish recommendations shall be cause for rejection of the equipment or material.

1.15 DELIVERY AND STORAGE

- A. Refer to Division 01 for additional requirements.
- B. Handle, store, and protect equipment and materials in accordance with the manufacturer's recommendations and with the requirements of NFPA 70B P, Appendix I, titled "Equipment Storage and Maintenance During Construction." Replace damaged or defective items with new items.

1.16 GUARANTEE

- A. Except as may be specified under other sections in the Specifications, guarantee all equipment furnished under the Specifications for a period of one year from date of project acceptance against defective workmanship and material and improper installation. Upon notification of failure, correct deficiency immediately and without cost to the Owner.
- B. Standard warranty of manufacturer shall apply for replacement of parts after expiration of the above period. Manufacturer shall furnish replacement parts to the Owner for their service agency as directed.

PART 2 - PRODUCTS

Not Applicable.

PART 3 - EXECUTION

3.1 GENERAL

- A. Obtain and pay for all permits and inspections, including any independent testing required to verify standard compliance, and deliver certificates for same to the Owner's Representative.

3.2 WORK RESPONSIBILITIES

- A. The drawings indicate diagrammatically the desired locations or arrangement of piping, equipment, etc., and are to be followed as closely as possible. Proper judgment must be exercised in executing the work to secure the best possible installation in the available space and to overcome local difficulties due to space limitations or interference with structural conditions.
- B. The Contractor is responsible for the correct placing of Work and the proper location and connection of Work in relation to the work of other trades. Advise appropriate trade as to locations of access panels.
- C. In the event changes in the indicated locations or arrangements are necessary, due to developed conditions in the building construction or rearrangement of furnishings or equipment, such changes shall be made without extra cost, providing the change is ordered before the ductwork, piping, etc. and work directly connected to same is installed and no extra materials are required.
- D. Where equipment is furnished by others, verify dimensions and the correct locations of this equipment before proceeding with the roughing-in of connections.

- E. All scaled and figured dimensions are approximate of typical equipment of the class indicated. Before proceeding with any work, carefully check and verify all dimensions, sizes, etc. with the drawings to see that the equipment will fit into the spaces provided without violation of applicable codes.
- F. Should any changes to the Work indicated on the Drawings or described in the Specifications be necessary in order to comply with the above requirements, notify the Owner immediately and cease work on all parts of the contract, which are affected until approval for any required modifications to the construction has been obtained from the Owner.
- G. Be responsible for any cooperative work, which must be altered due to lack of proper supervision or failure to make proper provisions in time. Such changes shall be under direction of the Owner and shall be made to his satisfaction. Perform all Work with competent and skilled personnel.
- H. All work, including aesthetic as well as mechanical aspects of the Work, shall be of the highest quality consistent with the best practices of the trade.
- I. Replace or repair, without additional compensation, any Work, which, in the opinion of the Owner, does not comply with these requirements.

3.3 PAINTING

- A. Refer to Division 09 for additional requirements.
- B. Factory Applied:
 1. Mechanical equipment shall have factory-applied painting systems, which shall, as a minimum, meet the requirements of NEMA ICS 6 corrosion-resistance test, except equipment specified to meet requirements of ANSI C37.20 shall have a finish as specified in ANSI C37.20.
 2. Refer to individual sections of this Division for more stringent requirements.
- C. Field Applied:
 1. Paint all mechanical equipment as required to touch up, to match finish on other equipment in adjacent spaces or to meet safety criteria.
 2. Paint all exposed, uninsulated mechanical piping, valves, supports, hangers and appurtenances. Provide minimum 5 mils dry film thickness.
 3. Paint ductwork flat black that are visible behind air outlets and inlets.
 4. Paint all exposed and rooftop ductwork, roof mounted mechanical equipment, ductwork supports, hangers and appurtenances.
 5. Paint shall be a high performance polyurethane enamel coating system.
 - a. Acceptable paint manufacturers include Ameron, Tnemec or engineer approved equal.

- b. Acceptable primer manufacturers include Ameron Amershield VOC, Tnemec's Series 1075 (1074) Endura-Shield, semi-gloss (gloss) sheen or equal.
- c. Provide minimum 5 mils dry film thickness.

END OF SECTION

SECTION 230513

COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 QUALITY ASSURANCE

- A. Bearings: Bearing loads and bearing life shall be determined using AFBMA 9 - Load Ratings and Fatigue Life for Ball Bearings, and AFBMA 11 - Load Ratings and Fatigue Life for Roller Bearings.
- B. Comply with NEMA MG 1 unless otherwise indicated.
- C. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- D. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
- E. Motor Efficiency: Motors one horsepower and larger shall exceed current NEMA Premium Efficiency standards.
- F. Structural Seismic Performance: Refer to Division 23 Section "Vibration and Seismic Controls for HVAC."

1.4 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

1.5 SUBMITTALS

- A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”.
- B. Product Data: For each motor, provide operating weights; and manufacturer's technical data on specified features, performance, electrical ratings, and characteristics. Motor performance; percent efficiency, power factor, torque, RPM, power (W) and current vs. percent of rated power output (Horsepower) curves.
- C. Operation and maintenance manual for the motor and installed devices.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.

Retain line below if severe-duty motors are required. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 SINGLE-PHASE MOTORS

- A. Motor shall be an electronic commutation (EC) motor specifically designed for HVAC applications. AC induction type motors are not acceptable.

- B. Motors shall be ECM, variable-speed, DC, brushless motors specifically designed for use with single phase, 60 hertz electrical input as shown on Drawings. Motor shall be complete with and operated by a single-phase integrated controller/inverter that operates the wound stator and senses rotor position to electronically commutate the stator. All motors shall be designed for synchronous rotation.
- C. Motor rotor shall be permanent magnet type with near zero rotor losses. Motor shall have built-in soft start and soft speed change ramps.
- D. Motor shall be able to be mounted with shaft in horizontal or vertical orientation.
- E. Motor shall be permanently lubricated with ball bearings.
- F. Motor shall maintain a minimum of 70% efficiency over its entire operating range.
- G. Provide manual (or optional remote) fan speed output control as indicated on Drawings for field adjustment of motor speed. Inductors shall be provided to minimize harmonic distortion and line noise.
- H. Overload Protection:
 1. Automatic Speed Control: In the event of overheating or overloading, the motor electronics slow the motor to operate within its acceptable range.
 2. Thermal Overload: Internally fused, one-shot type as a last resort to prevent fires.
 3. Locked Rotor: If the motor sees a locked rotor condition, it will automatically shut itself down, then try to restart 3 times. After the 3rd try, the motor will not attempt to restart until the power is cycled.

2.4 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Premium efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.

NEMA MG 1 recommends ball bearings for polyphaser motors 500 hp and smaller due to their ability to sustain coupling end-play and rotor float. Some smaller integral and fractional polyphaser motors might have sleeve bearings for lower cost and quieter operation, especially if direct

coupled and not subjected to belted loads. For motor-bearing requirements for specific equipment, specify those requirements in motorized equipment sections. Coordinate with equipment suppliers for bearing types in smaller motors. Specify bearing-life requirements, according to ABMA 9, in motor-driven equipment sections. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.

H. Temperature Rise: Match insulation rating.

Class F is standard for inverter duty motors for use with variable frequency drives, which is typical for HVAC. Modify insulation class if project has specific requirements that dictate insulation class other than Class F. Insulation: Class F.

J. Code Letter Designation:

Retain both lines below unless project has specific requirements for motor starting codes. Motors 15 HP and Larger: NEMA starting Code F or Code G.

2. Motors smaller than 15 HP: Manufacturer's standard starting characteristic.

Modify line below only if project has specific enclosure material requirements for motors. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.5 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

Only include line below if applicable for project. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.

Line below is typically included in HVAC projects. Only delete if not applicable for specific projects. Motors Used with Variable Frequency Controllers:

1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
2. Premium-Efficient Motors: Class B temperature rise; Class F insulation.
3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

Only include line below if project has severe duty motors. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive field-installed motors for compliance with requirements, installation tolerances, maintenance clearances and other conditions affecting performance.
- B. Examine roughing-in of conduit systems to verify actual locations of conduit connections before motor installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 MOTOR INSTALLATION

- A. Anchor each motor assembly to base, adjustable rails, or other support, arranged and sized according to manufacturer's written instructions. Attach by bolting. Level and align motor with base. Align motors, bases, shafts, pulleys and belts with driven equipment, or couplers. Tension belts according to manufacturer's written instructions.
- B. Comply with mounting and anchoring requirements specified in Division 23 Section "Vibration and Seismic Controls for HVAC."
- C. Connect motor leads to power source using rings and bolts or split bolts as needed. Insulation of connected motor leads shall be of the highest quality and designed to withstand the same temperature as the internal windings. Ordinary electrical tape is not generally suitable for this service and shall not be used as the only means of insulation. Wire nuts are prohibited.
- D. Motor power leads shall be marked at the source and at the connection box on the motor.

3.3 FIELD QUALITY CONTROL

- A. Prepare for acceptance tests as follows:
 - 1. Run each motor with its controller. Demonstrate correct rotation, alignment, and speed at motor design load.
 - 2. Test interlocks and control features for proper operation.
 - 3. Verify that current in each phase is within nameplate rating.
- B. Testing: Owner's Representative may engage a qualified testing agency to perform the following field quality-control testing:
 - 1. Perform each electrical test and visual and mechanical inspections stated in NETA ATS, Section 7.15.1 and certify compliance with test parameters.

- C. After the Owner's testing agency is finished, correct any malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and the University shall retest.

3.4 CLEANING

- A. After completing equipment installation, inspect unit components. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean motors, on completion of installation, according to manufacturer's written instructions.

END OF SECTION

SECTION 230517

SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Sleeves.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- B. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- C. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- D. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.
- E. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Advanced Products & Systems, Inc.
 2. CALPICO, Inc.

3. Metraflex, Company (Thew).
 4. Pipeline Seal and Insulator, Inc.
 5. Proco Products, Inc.
- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 2. Pressure Plates: Carbon steel or Plastic to be chosen for pipeline temperature.
 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Holdrite.
- B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.4 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
1. Sleeves are not required for core-drilled holes.

- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078400 "Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- B. Secure nailing flanges to concrete forms.
- C. Using grout, seal the space around outside of sleeve-seal fittings.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
 - 2. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.

END OF SECTION

SECTION 230529

HANGERS AND SUPPORTS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Fastener systems.
- B. Related Sections:
 - 1. Section 233113 "Metal Ducts" for duct hangers and supports.

1.3 REFERENCES

- A. ASME B31.9 Building Services Piping
- B. MSS SP58 Pipe Hangers and Supports – Materials, Design, Manufacture, Selection, Application and installation
- C. MSS SP-69 Pipe Hangers and Supports – Selection and Application
- D. MSS SP-89 Pipe Hangers and Supports – Fabrication and Installation Practices

1.4 DEFINITIONS

- A. ASCE: American Society of Civil Engineers
- B. ASME: American Society of Mechanical Engineers
- C. ASTM: America Society for Testing and Material
- D. MSS: Manufacturers Standardization Society of the Valve and Fittings Industry Inc.

- E. MFMA: Metal Framing Manufacturers Association
- F. SEI: Structural Engineering Institute

1.5 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to Standard ASCE/SEI 7 – Minimum Design Loads for Buildings and Other Structures.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.6 ACTION SUBMITTALS

- A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”.
- B. Product Data: For each type of product indicated including component cut sheets and pre-approved details.
- C. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
- D. Delegated Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of trapeze hangers.
 - 2. Design Calculations: Calculate requirements for designing trapeze hangers.

1.7 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.8 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to current ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, to design trapeze pipe hangers and equipment supports.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel stainless steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 VERTICAL RISER CLAMPS FOR INSULATED PIPES

- A. Vertical Riser Clamps for Insulated Steel Pipes:
 1. Manufacturer shall be Pipe Shields Inc. Model E2100 or equal.
 2. Carbon steel pipe material, steel straps and base that is compliance with ASTM A36.
 3. Insulation shall be calcium silicate, asbestos free, treated with water repellent.
 4. Jacket shall be galvanized steel that is in compliance with ASTM A-527.
 5. Fasteners shall comply with ASTM A-307 plated.
 6. Coating shall be primer coated.
- B. Vertical Riser Clamps for Insulated Copper Pipes:
 1. Manufacturer shall be Hydra-Zorb Titan Riser Clamp or equal.
 2. 25/50 flame spread/smoke spread index.
 3. Eliminates insulation compression.
 4. Crush resistant.
 5. Vertical load rating up to 2400 lbs.

2.5 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers
 1. Pipe Shields Inc.
 2. Pittsburg Corning Foamglas ONE
 3. ITW Insulation Systems TRYMER 2000 XP
- B. Cold Piping: Insulation-Insert Material - ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- C. Hot Piping: Insulation-Insert Material - Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig or ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

- F. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- G. Install lateral bracing with pipe hangers and supports to prevent swaying.
- H. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- I. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
 - 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
 - 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.3 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Section 099113 "Exterior Painting" Section 099000
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.4 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers and metal framing systems and attachments for general service applications.
- E. Copper Pipe or Tubing
 - 1. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
 - 2. Or use padded hangers for piping that is subject to scratching.
- F. Use thermal-hanger shield inserts for insulated piping and tubing.
- G. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 3. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
- H. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of non-insulated pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
 2. Insulated piping shall use vertical riser clamps for insulated pipe.
- I. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 2. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 3. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 4. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- J. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 3. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 4. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 5. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 6. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
- K. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- L. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.

4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- M. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- N. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION

SECTION 230548

VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Elastomeric isolation pads.
 - 2. Spring hangers.
 - 3. Snubbers.
 - 4. Restraint cables.
 - 5. Seismic-restraint accessories.
 - 6. Mechanical anchor bolts.
 - 7. Vibration isolation equipment bases.
 - 8. Restrained isolation roof-curb rails.

1.3 DEFINITIONS

- A. CBC: California Building Code.
- B. ICC-ES: ICC-Evaluation Service.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic-restraint component required.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.

3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Shop Drawings:
1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
- C. Delegated-Design Submittal: For each vibration isolation and seismic-restraint device.
1. Include design calculations and details for selecting vibration isolators, seismic restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 2. Design Calculations: Calculate static and dynamic loading due to equipment weight, operation, and seismic forces required to select vibration isolators and seismic restraints and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
 3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system was examined for excessive stress and that none exists.
 4. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
 - d. Preapproval and Evaluation Documentation: By an evaluation service member of ICC-ES, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation device installation and seismic bracing for HVAC piping, ductwork, and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.
- B. Qualification Data: For professional engineer and testing agency.
- C. Welding certificates.
- D. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the CBC, NFPA Pamphlet 13, SMACNA Seismic and Restraint manual unless requirements in this Section are more stringent.
- C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are unavailable, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading:
 - 1. Contractor shall consult on requirements with Structural Engineer of Record or other acceptable qualified engineer by the authority having jurisdiction.

2.2 ELASTOMERIC ISOLATION PADS

- A. Elastomeric Isolation Pads.

1. Manufacturer and Model No:
 - a. Basis of Design
 - 1) Mason Industries Type MBSW
 - b. Or Approved Equal by:
 - 1) California Dynamics Corporation
 - 2) Kinetics Noise Control
 - 3) Vibrex
2. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
3. Size: Factory or field cut to match requirements of supported equipment.
4. Pad Material: Oil and water resistant with elastomeric properties.
5. Surface Pattern: Waffle pattern.
6. Load-bearing metal plates adhered to pads.
7. Sandwich-Core Material: Resilient and elastomeric

2.3 SPRING HANGERS

- A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression.
 1. Manufacturer and Model No:
 - a. Basis of Design
 - 1) Mason Industries Type 30N OR PC30NS
 - b. Or Approved Equal by:
 - 1) California Dynamics Corporation
 - 2) Kinetics Noise Control
 - 3) Vibrex
 2. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

7. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
8. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
9. Self-centering hanger-rod cap to ensure concentricity between hanger rod and support spring coil.

2.4 SNUBBERS

A. Manufacturer and Model No:

1. Basis of Design
 - a. Mason Industries Type Z-1011
2. Or Approved Equal by:
 - a. California Dynamics Corporation
 - b. Kinetics Noise Control
 - c. Vibrex

B. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.

1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
3. Maximum 1/4-inch air gap, and minimum 1/4-inch-thick resilient cushion.

2.5 RESTRAINT CABLES

A. Manufacturer and Model No:

1. Basis of Design
 - a. Mason Industries Type SCBA Assembly, SCR, UC & CCB
2. Or Approved Equal by:
 - a. California Dynamics Corporation
 - b. Kinetics Noise Control
 - c. Vibrex

B. Restraint Cables: ASTM A 603 galvanized ASTM A 492 stainless-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.6 SEISMIC-RESTRAINT ACCESSORIES

A. Manufacturer and Model No:

1. Basis of Design
 - a. Mason Industries Type SCR, UC & CCB
2. Or Approved Equal by:
 - a. California Dynamics Corporation
 - b. Kinetics Noise Control
 - c. Vibrex

- B. Hanger-Rod Stiffener: Reinforcing steel angle clamped to hanger rod.
- C. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings and matched to type and size of anchor bolts and studs.
- D. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings and matched to type and size of attachment devices used.
- E. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.7 MECHANICAL ANCHOR BOLTS

- A. Manufacturer and Model No:
 1. Basis of Design
 - a. Mason Industries Type SAB/SAS
 2. Or Approved Equal by:
 - a. California Dynamics Corporation
 - b. Kinetics Noise Control
 - c. Hilti
- B. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.8 VIBRATION ISOLATION EQUIPMENT BASES

- A. Steel Bases: Factory-fabricated, welded, structural-steel bases and rails.
 1. Manufacturer and Model No:
 - a. Basis of Design
 - 1) Mason Industries Type MSL
 - b. Or Approved Equal by:

- 1) California Dynamics Corporation
 - 2) Kinetics Noise Control
 - 3) Vibrex
2. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 3. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 4. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.

2.9 RESTRAINED SEISMICALLY ISOLATION ROOF-CURB RAILS

A. Manufacturer:

1. Basis of Design
 - a. Mason Industries
2. Or Approved Equal by:
 - a. California Dynamics Corporation
 - b. Kinetics Noise Control

B. Vibrex Description: Factory-assembled, fully enclosed, insulated, air- and watertight curb rail designed to resiliently support equipment and to withstand seismic forces.

C. Upper Frame: The upper frame shall provide continuous support for equipment and shall be captive to resiliently resist seismic forces.

D. Lower Support Assembly: The lower support assembly shall be formed sheet metal section containing adjustable and removable steel springs that support the upper frame. The lower support assembly shall have a means for attaching to building structure and a wood nailer for attaching roof materials, and shall be insulated with a minimum of 2 inches of rigid, glass-fiber insulation on inside of assembly. Adjustable, restrained-spring isolators shall be mounted on elastomeric vibration isolation pads and shall have access ports, for level adjustment, with removable waterproof covers at all isolator locations. Isolators shall be located so they are accessible for adjustment at any time during the life of the installation without interfering with the integrity of the roof.

E. Snubber Bushings: All-directional, elastomeric snubber bushings at least 1/4 inch thick.

F. Water Seal: Galvanized sheet metal with EPDM seals at corners, attached to upper support frame, extending down past wood nailer of lower support assembly, and counterflashed over roof materials.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete" Or Section 033053 "Miscellaneous Cast-in-Place Concrete."
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- C. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- D. Equipment Restraints:
 - 1. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.

3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- E. Piping Restraints:
1. Comply with requirements in MSS SP-127.
 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 3. Brace a change of direction longer than 12 feet.
- F. Install cables so they do not bend across edges of adjacent equipment or building structure.
- G. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- H. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- I. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- J. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- K. Drilled-in Anchors:
1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
 5. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.

- C. Tests and Inspections:
 - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless post-connection testing has been approved), and with at least seven days' advance notice.
 - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 4. Test at least four of each type and size of installed anchors and fasteners selected by Structural Engineer of Record.
 - 5. Test to 90 percent of rated proof load of device.
 - 6. Measure isolator restraint clearance.
 - 7. Measure isolator deflection.
 - 8. Verify snubber minimum clearances.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.6 VIBRATION ISOLATION EQUIPMENT BASES INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."

END OF SECTION

SECTION 230553

IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Pipe labels.
 - 3. Duct labels.
 - 4. Stencils.

1.3 ACTION SUBMITTALS

- A. Submittals shall be formatted per Section 230000 "General Mechanical Requirements".
- B. Product Data: For each type of product.
- C. Samples: For color, letter style, and graphic representation required for each identification material and device.
- D. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 GENERAL

A. Manufacturers:

1. Craftmark Identification Systems
2. Seton Identification Products
3. MSI Marking Services
4. Setmark

2.2 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: Brass or anodized aluminum, 0.032-inch minimum thickness and having predrilled or stamped holes for attachment hardware.
2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
4. Fasteners: Stainless-steel rivets or contact-type permanent adhesive, compatible with label and substrate.
5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Three-layer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick and having predrilled holes for attachment hardware.
2. Color Coding:
 - a. Letter Color: White.
 - b. Background Color: Red.
3. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless-steel rivets or contact-type permanent adhesive, compatible with label and substrate.

- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.3 PIPE LABELS

- A. Do not use pipe labels or plastic tapes for bare pipes conveying fluids at temperatures of 125 deg F (52 deg C) or higher.
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- C. Pre-tensioned Pipe Labels for Outside Diameter Less or Equal to 8 Inches: Pre-coiled, semi-rigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- C. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- D. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- E. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- F. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.5 STENCILS

- A. Stencils for Ducts:
 - 1. Lettering Size: Minimum letter height of 1-1/4 inches for viewing distances up to 15 feet and proportionately larger lettering for greater viewing distances.
 - 2. Stencil Material: Brass.
 - 3. Stencil Paint: Exterior, gloss, [alkyd enamel] [acrylic enamel]. Paint may be in pressurized spray-can form.
 - 4. Identification Paint: Exterior, [alkyd enamel] [acrylic enamel]. Paint may be in pressurized spray-can form.
- B. Stencils for Access Panels and Door Labels, Equipment Labels, and Similar Operational Instructions:
 - 1. Lettering Size: Minimum letter height of 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
 - 2. Stencil Material: Brass
 - 3. Stencil Paint: Exterior, gloss, [alkyd enamel] [acrylic enamel]. Paint may be in pressurized spray-can form.
 - 4. Identification Paint: Exterior, [alkyd enamel] [acrylic enamel]. Paint may be in pressurized spray-can form.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.

- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 2. Near major equipment items and other points of origination and termination.
 - 3. Spaced at maximum intervals of 20 feet along each run, but not less than once in each room at entrance and exit of each concealed space.
 - 4. On piping above removable acoustical ceilings.
- B. Pipe Label Color Schedule:
 - 1. Refrigerant Piping:
 - a. Background Color: Yellow.
 - b. Letter Color: Black.

3.5 DUCT LABEL INSTALLATION

- A. Locate ductwork labels where ductwork is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Within one foot of each control device.
 - 2. Near each branch connection and riser takeoff.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. Near major equipment items and other points of origination and termination.
 - 5. Spaced at maximum intervals of 20 feet along each run, but not less than once in each room at entrance and exit of each concealed space.
 - 6. On ductwork above removable acoustical ceilings.
- B. Install plastic-laminated duct labels with permanent adhesive on air ducts in the following color codes:
 - 1. Exhaust Air Ducts:
 - a. Background Color: Yellow.
 - b. Letter Color: Black.
 - 2. Supply Air, Return Air and Outside Air:
 - a. Background Color: Blue.

b. Letter Color: White

END OF SECTION

SECTION 230593

TESTING, ADJUSTING, AND BALANCING FOR HVAC

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.
 - 2. Testing, Adjusting, and Balancing Equipment:
 - a. Motors.
 - b. Condensing units.
 - 3. Duct leakage tests.
 - 4. Control system verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. BAS: Building automation systems.
- C. NEBB: National Environmental Balancing Bureau.
- D. TAB: Testing, adjusting, and balancing.
- E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- F. TDH: Total dynamic head.

1.4 PREINSTALLATION MEETINGS

- A. TAB Conference: Conduct a TAB conference at Project site with the Engineer and Commissioning Agent after approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.
 - 1. Minimum Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Needs for coordination and cooperation of trades and subcontractors.

- d. Proposed procedures for documentation and communication flow.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Submit the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- D. System Readiness Checklists: Submit system readiness checklists as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.6 QUALITY ASSURANCE

- A. TAB Specialists Qualifications: Engage an independent TAB Contractor certified by AABC, NEBB.
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC, NEBB.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC, NEBB as a TAB technician.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- J. Examine operating safety interlocks and controls on HVAC equipment.

- K. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.
 - 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with terminals installed.
 - c. Volume, smoke, and fire dampers are open and functional.
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Automatic temperature-control systems are operational.
 - g. Ceilings are installed.
 - h. Windows and doors are installed.
 - i. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in ASHRAE Standard 111 or SMACNA's "HVAC Systems - Testing, Adjusting, and Balancing" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 - 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- D. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- E. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- F. Verify that motor starters are equipped with properly sized thermal protection.
- G. Check dampers for proper position to achieve desired airflow path.
- H. Check for airflow blockages.
- I. Check condensate drains for proper connections and functioning.
- J. Check for proper sealing of air-handling-unit components.
- K. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
 - c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - d. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.
 - 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.

- c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
 - 3. Obtain approval from Architect for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 4. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.
 - 1. Measure airflow of submain and branch ducts.
 - 2. Adjust submain and branch duct volume dampers for specified airflow.
 - 3. Re-measure each submain and branch duct after all have been adjusted.
- C. Adjust air inlets and outlets for each space to indicated airflows.
 - 1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
 - 2. Measure inlets and outlets airflow.
 - 3. Adjust each inlet and outlet for specified airflow.
 - 4. Re-measure each inlet and outlet after they have been adjusted.
- D. Verify final system conditions.
 - 1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
 - 2. Re-measure and confirm that total airflow is within design.
 - 3. Re-measure all final fan operating data, rpms, volts, amps, and static profile.
 - 4. Mark all final settings.
 - 5. Test system in economizer mode. Verify proper operation and adjust if necessary.
 - 6. Measure and record all operating data.
 - 7. Record final fan-performance data.

3.6 PROCEDURES FOR MOTORS

- A. Motors 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Phase and hertz.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.

7. Starter size and thermal-protection-element rating.
8. Service factor and frame size.

3.7 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record fan and motor operating data.

3.8 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Measure, adjust, and record the following data for each refrigerant coil:
 1. Dry-bulb temperature of entering and leaving air.
 2. Wet-bulb temperature of entering and leaving air.
 3. Airflow.

3.9 DUCT LEAKAGE TESTS

- A. Witness the duct pressure testing performed by Installer.
- B. Verify that proper test methods are used and that leakage rates are within specified tolerances.
- C. Report deficiencies observed.

3.10 CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:
 1. Verify temperature control system is operating within the design limitations.
 2. Confirm that the sequences of operation are in compliance with Contract Documents.
 3. Verify that controllers are calibrated and function as intended.
 4. Verify that controller set points are as indicated.
 5. Verify the operation of lockout or interlock systems.
 6. Verify the operation of valve and damper actuators.
 7. Verify that controlled devices are properly installed and connected to correct controller.
 8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
 9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.

- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.11 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
 - 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
 - 2. Air Outlets and Inlets: Plus or minus 10 percent.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.12 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 - 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 - 2. Include a list of instruments used for procedures, along with proof of calibration.
 - 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 - 1. Fan curves.
 - 2. Manufacturers' test data.
 - 3. Field test reports prepared by system and equipment installers.
 - 4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 - 1. Title page.
 - 2. Name and address of the TAB specialist.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB supervisor who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.

- c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 - 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Fan drive settings including settings and percentage of maximum pitch diameter.
 - d. Inlet vane settings for variable-air-volume systems.
 - e. Settings for supply-air, static-pressure controller.
 - f. Other system operating conditions that affect performance.
- D. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
- 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.
 - f. Cooling-coil static-pressure differential in inches wg.
 - g. Heating-coil static-pressure differential in inches wg.
 - h. Outdoor airflow in cfm.

- i. Return airflow in cfm.
 - j. Outdoor-air damper position.
 - k. Return-air damper position.
 - l. Vortex damper position.

- E. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.

- F. Round and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft.
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.

- G. Instrument Calibration Reports:

1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.13 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of commissioning authority.
- B. Commissioning authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- E. If TAB work fails, proceed as follows:
 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
 3. If the second verification also fails, Owner may contact AABC, NEBB Headquarters regarding the Performance Guaranty.
- F. Prepare test and inspection reports.

3.14 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION

SECTION 230713

DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following duct services:

- 1. Indoor, concealed supply and outdoor air.
- 2. Indoor, exposed supply and outdoor air.
- 3. Indoor, concealed return located in unconditioned space.
- 4. Indoor, exposed return located in unconditioned space.
- 5. Outdoor, exposed supply and return.

- B. Related Sections:

- 1. Section 230719 "HVAC Piping Insulation."
- 2. Section 233113 "Metal Ducts" for duct liners.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).
- B. Product Data for California Green Building Standards Code Compliance: For adhesives and sealants, including primers. Include documentation of compliance including printed statement of VOC content and chemical components.
- C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, or inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 3. Detail application of field-applied jackets.
 - 4. Detail application at linkages of control devices.
- D. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Sheet Form Insulation Materials: 12 inches square.

2. Sheet Jacket Materials: 12 inches square.
3. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.

~~B.~~ Products shall not contain asbestos, lead, mercury, or mercury compounds.

~~B.C.~~ All the visible exterior ductwork shall be internally lined and externally painted.

~~C.D.~~ Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

~~D.E.~~ Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

~~E.F.~~ Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. CertainTeed Corporation.
- b. Johns Manville; a Berkshire Hathaway company.
- c. Knauf Insulation.

~~F.G.~~ Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation.
 - b. Johns Manville; a Berkshire Hathaway company.
 - c. Knauf Insulation.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Mon-Eco Industries, Inc.
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Mon-Eco Industries, Inc.
- D. PVC Jacket Adhesive: Compatible with PVC jacket.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Dow Corning Corporation.
 - b. Johns Manville; a Berkshire Hathaway company.
 - c. Speedline Corporation.

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Knauf Insulation.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Mon-Eco Industries, Inc.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
 3. Service Temperature Range: 0 to 180 deg F.
 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller Construction Products.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 3. Service Temperature Range: Minus 50 to plus 220 deg F.
 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 5. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Mon-Eco Industries, Inc.
2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

2.4 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Vimasco Corporation.
2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
3. Service Temperature Range: 0 to plus 180 deg F.
4. Color: White.

2.5 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Mon-Eco Industries, Inc.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
 4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
 5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. Metal Jacket:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers.
 - b. ITW Insulation Systems; Illinois Tool Works, Inc.
 - c. RPR Products, Inc.
 2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing.

- b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper
3. Stainless-Steel Jacket: ASTM A 167 or ASTM A 240/A 240M.
- a. Sheet and roll stock ready for shop or field sizing.
 - b. Material, finish, and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: e.
- D. Self-Adhesive Outdoor Jacket: 60-mil- thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a cross-laminated polyethylene film covered with stucco-embossed aluminum-foil facing.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. Polyguard Products, Inc.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- a. Compac Corporation.
 - b. Ideal Tape Co., Inc., an American Biltrite Company.
 - c. Venture Tape.
- 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Compac Corporation.
 - b. Ideal Tape Co., Inc., an American Biltrite Company.
 - c. Venture Tape.
 2. Width: 3 inches.
 3. Thickness: 6.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Compac Corporation.
 - b. Ideal Tape Co., Inc., an American Biltrite Company.
 - c. Venture Tape.
 2. Width: 2 inches.
 3. Thickness: 6 mils.
 4. Adhesion: 64 ounces force/inch in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Compac Corporation.
 - b. Ideal Tape Co., Inc., an American Biltrite Company.
 - c. Venture Tape.
 2. Width: 2 inches.
 3. Thickness: 3.7 mils.
 4. Adhesion: 100 ounces force/inch in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch in width.

2.9 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ITW Insulation Systems; Illinois Tool Works, Inc.
 - b. RPR Products, Inc.
2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304; 0.015 inch thick, 3/4 inch wide with wing seal or closed seal.
3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal or closed seal.
4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) AGM Industries, Inc.
 - 2) Gemco.
 - 3) Hardcast, Inc.
 - 4) Midwest Fasteners, Inc.
2. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) AGM Industries, Inc.
 - 2) Gemco.
 - 3) Hardcast, Inc.
 - 4) Midwest Fasteners, Inc.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.

- c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
- 3. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) AGM Industries, Inc.
 - 2) Gemco.
 - 3) Hardcast, Inc.
 - 4) Midwest Fasteners, Inc.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.062-inch soft-annealed, stainless steel or 0.062-inch soft-annealed, galvanized steel.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. C & F Wire.
 - b. Childers Products.
 - c. PACBO Metals Corporation.
 - d. RPR Products, Inc.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.

2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.

4. Seal jacket to wall flashing with flashing sealant.

3.5 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 90 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.

5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 90 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and

over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.

5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.7 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099090 "Painting U.N.O."
 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

C. Do not field paint aluminum or stainless-steel jackets on the roof, or location where duct work is not visible.

C.D. All the exposed ductwork on the interior of the building shall be painted per specification 099113.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
 - 5. Outdoor, exposed supply and return.
- B. Items Not Insulated:
 - 1. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
 - 2. Factory-insulated flexible ducts.
 - 3. Factory-insulated plenums and casings.
 - 4. Flexible connectors.
 - 5. Vibration-control devices.
 - 6. Factory-insulated access panels and doors.

3.10 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, round supply-air duct insulation shall be the following:

Mineral-Fiber Blanket: 1 inches thick and 1.5-lb/cu. ft. nominal density.

- B. Concealed, round return-air duct insulation shall be the following:
Mineral-Fiber Blanket: 1 inches thick and 1.5-lb/cu. ft. nominal density.
- C. Concealed, rectangular, supply-air duct insulation shall be the following:
Mineral-Fiber Blanket: 1 inches thick and 1.5-lb/cu. ft. nominal density.
- D. Concealed, rectangular, return-air duct insulation shall be the following:
Mineral-Fiber Blanket: 1 inches thick and 1.5-lb/cu. ft. nominal density.

3.11 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.
- B. Exposed, rectangular, supply-air and return-air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
 - 1. None.
- D. Ducts and Plenums, Exposed:
 - 1. Paintable Aluminum, Smooth: 0.0~~1646~~ inch thick.

3.13 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 - 1. ~~Aluminum~~, Aluminum Stucco Embossed: 0.032 inch thick.

END OF SECTION

SECTION 230719

HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC piping systems:
 - 1. Condensate drain piping.
 - 2. Refrigerant suction and hot-gas piping.
- B. Related Sections:
 - 1. Section 230713 "Duct Insulation."

1.3 ACTION SUBMITTALS

- A. Submittals shall be formatted per Section 230000 "General Mechanical Requirements".
- B. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance, thickness, and jackets (both factory and field applied, if any). Clearly mark the materials being provided and its intended use of each product
- C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 3. Detail removable insulation at piping specialties.
 - 4. Detail application of field-applied jackets.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of

insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

- C. Field quality-control reports if requested by the Owner's Representative.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.
- B. Insulation shall be delivered to the job site in original, unopened manufacturer's containers.
- C. Insulation shall be stored in a dry location and kept dry throughout construction.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Systems."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Products shall not contain CFC, asbestos, lead, mercury, or mercury compounds.
- B. Insulation shall meet fire and smoke hazard ratings as tested under procedure ASTM E-84, NFPA 255, and UL 723 and shall not exceed flame spread rating of 25 and maximum smoke developed rating of 50.
- C. Flexible Elastomeric Insulation:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Armacell LLC Armaflex.
 - b. Aeroflex USA, Inc. Aerocel.
 - c. K-Flex USA Insul-sheet.
 - 2. Closed-cell. Comply with ASTM C 534, Type I for tubular materials.
 - 3. Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 4. Pipe insulation shall be fabricated according to the requirements of ASTM C1639 "Standard Specification for Fabrication of Cellular Glass Pipe and Tubing Insulation".
 - 5. Thermal Conductivity: 0.25 Btu-in/hr-ft²-°F at 75°F.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated. Adhesives shall contain no flammable solvents if that option is available.
- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aero seal.
 - b. Armacell LCC; 520 BLV Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
 - 2. For indoor applications use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Chemical Company (The); 739, Dow Silicone.

- b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Speedline Vinyl Adhesive.
2. For indoor applications use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.3 MASTICS

- A. Materials shall water based and be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- 1. For indoor applications, use mastics that have a VOC content of 40 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-35.
 - b. Design Polymerics 3040 with zero VOC's.
 - c. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 - 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-10.
 - b. Foster Products Corporation, H. B. Fuller Company; 35-00.
 - c. ITW TACC, Division of Illinois Tool Works; CB-05/15.
 - 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: 60 percent by volume and 66 percent by weight.
 - 5. Color: White.

2.4 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
- 1. Products: Subject to compliance with requirements, provide one of the following:

- a. Childers Products, Division of ITW; CP-76-8.
- b. Foster Products Corporation, H. B. Fuller Company; 95-44.
- c. Marathon Industries, Inc.; 405.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- C. Moisture Barrier Jacket:
 1. Manufacturer: Pittsburg Corning PITTWRAP or approved equal.
 2. 125 mil thick heat-seal multi-ply laminate consisting of three layers of a polymer-modified bituminous compound separated by glass reinforcement and aluminum foil.
- D. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; Metal Jacketing Systems.
 - b. PABCO Metals Corporation; Surefit.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Factory cut and rolled to size.
 3. Finish and thickness are indicated in field-applied jacket schedules.

4. Moisture Barrier for Indoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
5. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and 40 pound kraft paper.
6. Factory-Fabricated Fitting Covers:
 - a. Same material, finish, and thickness as jacket.
 - b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - c. Tee covers.
 - d. Flange and union covers.
 - e. End caps.
 - f. Beveled collars.
 - g. Valve covers.
 - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.6 REMOVABLE INSULATION JACKETS

A. Manufacturers:

1. ThermaXX LLC.
2. INSULTECH.
3. Firwin.

B. Insulation:

1. Glass mat, type E needled fiber, 1" at 11.3 LB/CF.
2. Maximum Use Temperature 400 deg F.

C. Jacket:

1. Hot Side
 - a. PTFE Fiberglass Composite Jacketing, 16.5 oz/sq. yd. minimum
 - b. Estimation of Maximum Use Temperature 550 deg F.
2. Cold Side
 - a. PTFE Fiberglass Composite Jacketing, 16.5 oz/sq. yd. minimum
 - b. Estimation of Maximum Use Temperature 600 deg F.

D. Thread:

1. Does not decompose below 800 deg F.
2. Does not melt.
3. Diameter: 0.0114
4. Break Point: 35 Lbs.

E. Construction:

1. Double sewn lock stitch with a minimum 4 to 6 stitches per inch. Jackets shall be sewn with two (2) parallel rows of stitching. The thread must be able to withstand the skin temperatures without degradation.
2. Hog rings, staples, and wire are not acceptable methods of closure.
3. No raw cut jacket edges shall be exposed.
4. Jackets shall be fastened using hook and loop (Velcro) straps and 1" slide buckles.
5. Provide a permanently attached aluminum or stainless-steel nameplate on each jacket to identify its location, size, and tag number.
6. Provide a stainless steel or brass grommet at the low point of each jacket, in wet areas for moisture drain (on horizontal jackets as required).
7. The insulation shall be designed to minimize the convection current in the space between the hot metal surface and the inner layer of insulation. To this end, during jacket fabrication, the layers of insulating mat shall be placed in an overlapping pattern.
8. All jacket pieces which match mating seams must include an extended 2" flap constructed from the exterior fabric and shall be secured using hook & loop closure (Velcro) parallel to the seam.
9. Insulation must be sewn as integral part of the jacket to prevent shifting of the insulation.

2.7 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020-inch thick, 1/2 inch 3/4 inch wide with closed seal.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch wide, stainless steel or Monel.
- C. Wire: 0.062-inch soft-annealed, Monel.
 1. Manufacturers: Subject to compliance with requirements, provide product by:
 - a. C & F Wire.
 - b. Childers Products.
 - c. PABCO Metals Corporation.
 - d. RPR Products, Inc.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify all inspection and acceptance testing of the piping as required by the specification has been completed and that the piping is ready for installation of insulation.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.
 - 4. Verify there is adequate clearance to install the pipe insulation in accordance with the operation performance parameters of the specification, such as access to controls, valves and for maintenance and repair.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Insulation shall not be installed until the following have been completed and documentation has been submitted to Owner for approval and record:
 - 1. Cleaning and flushing
 - 2. Pressure testing
- B. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- C. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- D. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- E. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- F. Install multiple layers of insulation with longitudinal and end seams staggered.
- G. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

- H. Keep insulation materials dry during application and finishing.
- I. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- J. Install insulation with least number of joints practical.
- K. Install rigid pre-insulated pipe supports to protect from compression of insulation material due to point loads.
- L. Provide aluminum sleeves at all pipe support joints, between hanger support and exterior layer of insulating systems, to protect from compression of insulation material due to point loads.
- M. Install insulation on piping accessories requiring future reoccurring access and service with factory fabricated insulation covers that are easily removed and reapplied.
- N. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- O. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- P. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1.5 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

- Q. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- R. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- S. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- T. Existing pipe insulation damaged or affected by the work of this contract shall be repaired to comply with these specifications except that materials and thicknesses may match existing unless otherwise directed by the Owner's Representative.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations: Install insulation continuously through walls and partitions.

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- B. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- C. Install removable insulation covers at locations indicated. Installation shall conform to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed valve covers manufactured of same material as pipe insulation when available.

2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where PVC jackets are indicated, install as follows:
 1. With 1-inch overlap at longitudinal seams and end joints; for horizontal applications.
 2. Seal with manufacturer's recommended adhesive.
 3. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- B. Where metal jackets are indicated, install as follows:
 1. With 2-inch overlap at longitudinal seams and end joints.
 2. Overlap longitudinal seams arranged to shed water.
 3. Seal end joints with weatherproof sealant recommended by insulation manufacturer.
 4. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range.

3.10 ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Refrigerant Piping:
 1. Low Pressure Vapor Line, below 40°F: Flexible elastomeric, 1 inch thick.
 2. Low Pressure Vapor Line, 40°F and above: Flexible elastomeric, 0.5 inch thick.
 3. High Pressure Vapor Line, 141°F to 200°F: Flexible elastomeric, 1.5 inch thick.
 4. High Pressure Vapor Line, 201°F to 250°F: Flexible elastomeric, 2.5 inch thick.

5. Liquid Line, 140°F and below: Flexible elastomeric, 1 inches thick.

B. Condensate Drain Piping:

1. All Pipe Sizes: Flexible elastomeric, 0.5 inch thick.

3.11 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. Piping, Concealed: None.

C. Piping, Exposed: PVC, 30 mils thick for all indoor applications.

D. Piping, Exposed - Condensate Vent.

1. Aluminum, Stucco Embossed: 0.020 inch thick.

2. Smooth aluminum for elbows and fittings is acceptable if not available in stucco embossed.

3.12 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. Piping, Concealed: None.

C. Piping, Exposed: Aluminum, Stucco Embossed, 0.024 inch thick.

END OF SECTION

SECTION 230900

DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.01 SUMMARY

- A. The Direct-Digital Control (DDC) System specified herein shall include materials, operator workstation, building controllers, sensors, control valves, wiring, installation, start-up, testing, documentation and training for a complete operable system as required for this project.
- B. Controls Engineering shall be provided by the local controls manufacture representative.
- C. Work specified under this section shall be performed by, or under the direct supervision of the local controls manufacture representative, or by a contractor that is certified by the controls manufacture to perform all work within Section 23 09 00 Instrumentation and Control for HVAC and those sections of 23 09 00 that have been specified herein.
- D. Alternate techniques, modifications or changes to any aspect of these specifications may be submitted as a voluntary alternate no later than (15) days prior to the bid date and with sufficient information for a complete evaluation. This information shall include product data sheets, a UL508A Standard for Industrial Control Panels statement of compliance for any locally manufactured control panels, a detailed sequence of operation and engineered shop drawing. Shop drawings shall include the following as a minimum. Point to point wiring diagrams for each piece of equipment to be controlled, a network riser diagram that will depict quantity and location of all operator workstation, controllers, routers and repeaters required for this project.

1.02 RELATED SECTIONS

- A. 01 00 00: General Requirements
- B. 01 33 00: Submittal Procedures
- C. 23 00 00: Heating, Ventilating, and Air Conditioning (HVAC)
- D. 26 00 00: Electrical

1.03 SUBMITTALS

- A. Submit engineered shop drawings, sequences of operation, third party equipment and controls integration points and product data sheets covering all items of equipment for the proposed system prior to installation for approval. Any deviation from the contract documents shall be noted and the drawings signed and dated by the Contractor.

Additionally, submit a UL508A Standard for Industrial Control Panels statement of compliance for any locally manufactured control panels.

- B. After completion of the installation and commissioning, a full set of as-built documentation shall be turned over to the Owner. The as-built shall include operation and maintenance manuals, sequence of operation, shop drawings and digital copies of the following.
 - 1. Complete DDC System databases backup
 - 2. Source files for all custom written controller applications
 - 3. Source files for graphics if required for this project

1.04 WARRANTY

- A. Components, system software, and parts shall be guaranteed against defects in materials, fabrication, and execution for (1) year from date of system acceptance. Provide labor and materials to repair, reprogram, or replace components at no charge to the Owner during the warranty period.
- B. Provide a list of applicable warranties for components, this list shall include warranty information, names, addresses, telephone numbers, and procedures for filing a claim and obtaining warranty services.
- C. Respond to the Owner's request for warranty service within (24) hours during normal business hours. Submit records of the nature of the call, the work performed, and the parts replaced, or service rendered.
- D. Contractor shall request VPN access from owner and provide remote maintenance, software updates and repair service for the duration of the warranty period.

1.05 TRAINING

- A. Provide a competent instructor who is factory trained and has comprehensive knowledge of system components and operations to provide full instructions to designated personnel in the system operation, maintenance, and programming. Training shall be specifically oriented to installed equipment and systems.
- B. Provide (8) hours of onsite owner familiarization and training for the installed system. Training shall include system overview, time schedules, emergency operation, and programming and report generation.
- C. Owner employees attending this training session shall be provided with the following documentation:
 - 1. System layout point to point connection diagram.
 - 2. System components cut sheets.
 - 3. Operations and maintenance data.

1.06 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Do not store or install electronic hardware on the project until non-condensing environmental conditions have been established.

PART 2 - PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

- A. DDC Equipment: Carrier OPEN BACnet Controls. Alerton ALC Campus BMS Controls.
 - 1. Carrier, and Siemens are alternative manufacturers subject to approval. If alternative manufacturer is used contractor shall submit and note any deviations from base specification. **Control system for each site shall match the manufacturer of majority of mechanical equipment for the respective site.**
- B. The local manufacturer representative will operate a free 40 hour a week, toll free customer support hotline for additional user support services that are required.

2.02 SYSTEM LISTING COMPLIANCE

- A. Locally manufactured control panels shall meet all requirements as outlined by UL 508A standard and shall be both approved and listed by Underwriters Laboratories, Inc.

2.03 COMMUNICATION

- A. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135, BACnet.
- B. Each controller shall have a communication port for temporary connection to a laptop computer or other operator interface. Connection shall support memory downloads and other commissioning and troubleshooting operations.
- C. Use owner provided Ethernet backbone for network segments.

2.04 OPERATOR INTERFACE

- A. Description: The control system shall be as shown on construction documents, and consist of a high-speed, peer-to-peer network of DDC controllers and a stand-alone web server operator interface. Depict each mechanical system and building floor plan by a point-and-click graphic. A web server shall gather data from this system and generate web pages accessible through a conventional web browser on each PC connected to the network. Operators with sufficient access level shall have an ability to make changes to all system and equipment graphics in the web server in addition to having full DDC system access to make configuration changes to the control system. Any tools required for making graphic changes shall be provided with web server.

- B. Operator Interface. Furnish (1) Web server interface as shown on the system drawings.
 - 1. With the use of an owner provided remote SMTP email server the operators interface web server shall notify personnel of an alarm and record information about an alarm in the DDC system.
 - 2. Any required installation or commissioning software shall be provided to the owner.

- C. Operator Functions. Operator interface shall allow each authorized operator to execute the following functions as a minimum:
 - 1. Log In and Log Out
 - 2. Point-and-click Navigation
 - 3. View and Adjust Equipment Properties
 - 4. View and Adjust Operating Schedules
 - 5. View and Respond to Alarms
 - 6. View and Configure Trends
 - 7. Manage Control System Hardware
 - 8. Manage Operator Access

- D. System Graphics. Operator interface shall be graphical and shall include at least one graphic per piece of equipment and graphics that summarize conditions on each floor of each building included in this contract. Indicate thermal comfort on floor plan summary graphics using dynamic colors to represent zone temperature relative to zone setpoint.

- E. Trend Configuration. Operator shall be able to configure trend sample or change of value (COV) interval, start time, and stop time for each system data object and shall be able to retrieve data for use in spreadsheets and standard database programs.

- F. Reports and Logs. Operator shall be able to select, to modify, to create, and to print reports and logs. Furnish the following standard system reports:
 - 1. Alarm Reports
 - 2. Schedule Reports
 - 3. Security Reports
 - 4. Commissioning Reports
 - 5. Equipment Reports

- G. Energy Conservation
 - 1. Outside Air Lockout. Lock out heating or cooling modes based on configurable outside air temperature limits.
 - 2. Demand Limiting
 - a. System shall monitor building power consumption from building power meter pulse generator signals or from building feeder line watt transducer or current transformer.

- b. The system shall include all required hardware and software necessary to receive an Automated Demand Response (ADR) signal from the utilities Demand Response Automation Server (DRAS).
 - c. When power consumption exceeds adjustable levels, or the system receives an ADR signal from the utility, the system shall automatically adjust set points, and take other programmatic actions to reduce demand.
3. Optimal Start. The system shall bring the conditioned space to within occupied set points prior to the occupied time period to ensure occupant comfort.
 4. Demand Control Ventilation (DCV). Each controlled space shall have a Carbon Dioxide (CO₂) sensor and shall maintain a ventilation setpoint through a DCV algorithm to fulfill the requirements of ASHRAE standard, 62-1989 "Ventilation for Acceptable Indoor Air Quality" (including Addendum 62a-1990).

2.05 CONTROLLERS

- A. General. The control system shall be available as a complete package with the required input sensors and devices readily available. Provide BACnet Building Controllers (BC), Advanced Application Controllers (AAC), Application Specific Controllers (ASC), and Sensors (SEN) as required.
- B. Stand-Alone Operation. Each piece of equipment shall be controlled by a single controller to provide stand-alone control in the event of communication failure.
- C. Serviceability. Controllers shall have diagnostic LEDs for power, communication, and processor.
- D. Rooftop Unit Controller (RTC). Defined as Application Specific Controllers (ASC), shall be factory installed by the HVAC manufacturer and shall control all associated HVAC rooftop equipment functions in a single zone application or as part of a zoning system application.
 1. Capacity control shall be based by the RTC internal time clock and setpoints (cooling and heating) coupled with a communicating room sensor. The controls shall provide separate occupied and unoccupied cooling and heating setpoints.
 2. RTC shall utilize up to 2 speed of fan control, up to 3 stages of cooling, and up to 4 stages of heating.
 3. RTC shall provide economizer control that has been certified for Fault Detection and Diagnostics (FDD) by California Energy Commission (CEC). The FDD system shall detect the following faults:
 - a. Air temperature sensor failure/fault
 - b. Not economizing when it should
 - c. Economizing when it should not
 - d. Damper not modulating
 - e. Excess outdoor air

- E. General Purpose Controller. Defined as Advanced Application Controller (AAC) shall be a solid state micro-controller with pre-tested and factory configured software designed for controlling building equipment using DDC algorithms and facility management routines. The controller shall be capable of operating in either a stand-alone mode or as part of a network.

2.06 FIELD INSTALLED SENSORS

- A. Space Temperature Sensors shall communicate to the controller over a 4-wire communication network and have setpoint adjustment, after hours override, LCD display and a communication service port.
- B. Carbon dioxide sensor (CO₂) shall be integrated into the Space Temperature Sensors and have integral programming to perform automatic baseline calibration without user interface. The recommended manual recalibration period shall not be less than five years.
- C. Status indication for fans or pumps shall be provided by a split core design current sensing sensor. The sensor shall be installed at the motor starter or motor to provide load indication. The unit shall consist of a current transformer, a solid state current sensing circuit (with adjustable set point) and a solid state switch. A light emitting diode (LED) shall indicate the on off status of the unit.

2.07 CONTROL PANELS

- A. Provide single-door, UL 508A Listed; Type 4, wall-mount enclosures for each system under automatic control. Mount relays, switches, and controllers in cabinet and indicators, pilot lights, push buttons and switches flush on enclosure exterior face as required.
- B. Fabricate panels from 16 gauge steel with ANSI 61 gray finish and shall include (1) black padlock handle that will accommodate a padlock with up to a 5/16-in. locking bar for secure access to the enclosure contents. All additional latches shall be black non-locking handle type.
- C. Provide engraved name plates that identify each control panel and for each component mounted to the exterior of the enclosure.
- D. Provide a complete wiring diagram, bill of material for all components and markings with the following information:
 - 1. Manufacturer's name or trademark
 - 2. Supply voltage, number of phases, frequency, and full-load current for each incoming supply circuit
 - 3. Enclosure type number

PART 3 - EXECUTION

3.01 ELECTRICAL WIRING

- A. This contractor is responsible for all low voltage electrical installation and wiring for a fully operational DDC System as shown on the drawings and shall perform electrical installation in accordance with local and national electrical codes and in accordance with Division 26.
- B. Install all HVAC control wiring, 24vdc or less, in electrical metallic tubing (EMT) when wire is concealed in walls and in exposed areas. Rigid metal conduit (RMC) will be used when conduit will be installed on roofs. Plenum wire may be used in ceilings where anchored support is provided every 10 feet.
- C. Electrical Contractor is responsible for providing power from local electrical panels to the DDC System control panels.
- D. When transitioning between buildings above or below ground level, provide a pull box with necessary surge suppression hardware to transition exterior rated wiring to interior applications.

3.02 ACCEPTANCE PROCEDURE

- A. Upon completion of the installation, the contractor shall start-up the system and perform all necessary calibration and testing to ensure the proper operation of the DDC System.
- B. After all calibration and testing have been completed, the contractor shall schedule a hardware demonstration and system acceptance test to be performed in the presence of the designated owner's representatives.
- C. The contractor shall be a member of the designated Commissioning Team and shall be responsible for performing procedures presented in specification and contract drawings as detailed in the Functional Performance Tests (FPT).

END OF SECTION

SECTION 230993

SEQUENCE OF OPERATIONS FOR HVAC CONTROLS

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes control sequences for HVAC systems, subsystems, and equipment. Refer to the controls portion of this Specification and the Drawings for a complete understanding of the control sequences. Contractor shall be responsible for coordinating Division 230900 and service representatives of the equipment manufacturers to implement these control sequences along with Division 26. Prior to providing submittals, all field wiring connections shall be determined and shown on the submittals for electrical and controls interface.
- B. Related Sections Include the Following:
 - 1. Section 230900 "Building Automation Control System" for control equipment and devices and for submittal requirements.

1.3 SEQUENCES OF OPERATION

- A. Packaged Rooftop unit Controller (-)

1. Indoor Fan

- a. During Occupied periods, the fan shall operate continuously. During Unoccupied periods, the fan shall operate when the space temperature exceeds the unoccupied heating or cooling setpoints. The fan operates at 1 of 2 speeds depending on the mode of operation and load conditions. During vent only mode and low load conditions, the fan operates at low speed. If load conditions increase or if there is a call for heating, the fan operates at high speed. See occupied hours listed below.

Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday
0700 - 1530	-	-				

- b. See heating and cooling setpoints below.

	Cooling setpoint / °F	Dead band/ °F	Heating setpoint / °F	Dead band/ °F
Occupied	74	2	68	2
Unoccupied	99	-	40	-

2. Heating Mode

- a. When space temperature is below the occupied heating setpoint (table above), unit shall operate in the heating mode. Unit shall stage available heat stages to satisfy demand in the occupied space.
- 3. Cooling Mode
 - a. When space temperature is above occupied cooling setpoint, unit shall operate in the cooling mode. Unit shall enable available cooling stages to satisfy demand in the occupied space.
- 4. Economizer
 - a. Economizer shall close when fan is off or during a loss of power. During occupied hours when fan is energized, the economizer shall open to adjustable minimum position. When outside air temperature is below 71° (adjustable if needed) and occupied space requires cooling, economizer shall open. If economizer air is not sufficient to meet the demand in the occupied space, unit shall enable available mechanical cooling stages to satisfy demand in the occupied space.
- 5. Power Exhaust
 - a. The exhaust fan shall modulate to maintain the room pressure setpoint (as determined by air balancer).
- 6. Filter Status
 - a. When the pressure across the filter bank exceeds the setpoint of the differential pressure switch, an alarm indicates a dirty filter.

B. Packaged rooftop unit controller w/ dcv control (-)

- 1. Indoor Fan
 - a. During Occupied periods, the fan shall operate continuously. During Unoccupied periods, the fan shall operate when the space temperature exceeds the unoccupied heating or cooling setpoints. The fan operates at 1 of 2 speeds depending on the mode of operation and load conditions. During vent only mode and low load conditions, the fan operates at low speed. If load conditions increase or if there is a call for heating, the fan operates at high speed. See occupied hours listed below.

Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday
0700 - 1530	-	-				

b. See heating and cooling setpoints below.

	Cooling setpoint / °F	Dead band/ °F	Heating setpoint / °F	Dead band/ °F
Occupied	74	2	68	2
Unoccupied	99	-	40	-

- 2. Heating Mode
 - a. When space temperature is below the occupied heating setpoint, unit shall operate in the heating mode. Unit shall stage available heat stages to satisfy demand in the occupied space.
- 3. Cooling Mode

- a. When space temperature is above occupied cooling setpoint, unit shall operate in the cooling mode. Unit shall enable available cooling stages to satisfy demand in the occupied space.
- 4. Economizer
 - a. Economizer shall close when fan is off or during a loss of power. During occupied hours when fan is energized, the economizer shall open to adjustable minimum position. When outside air temperature is below 71° (adjustable if needed) and occupied space requires cooling, economizer shall open. If economizer air is not sufficient to meet the demand in the occupied space, unit shall enable available mechanical cooling stages to satisfy demand in the occupied space.
- 5. CO2 Control
 - a. Unit shall monitor space CO2 during when the supply fan is energized. When CO2 is above setpoint, economizer shall modulate open toward an adjustable maximum CO2 position.
- 6. Power Exhaust
 - a. The exhaust fan shall modulate to maintain the room pressure setpoint (as determined by air balancer).
- 7. Filter Status
 - a. When the pressure across the filter bank exceeds the setpoint of the differential pressure switch, an alarm indicates a dirty filter.

C. Kitchen packaged rooftop unit controller (-)

1. Indoor Fan

- a. During Occupied periods, the fan shall operate continuously. During Unoccupied periods, the fan shall operate when the space temperature exceeds the unoccupied heating or cooling setpoints. The fan shall be configured and operate for single speed only. See occupied hours listed below.

Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday
0700 - 1530	-	-				

- b. See heating and cooling setpoints below.

	Cooling setpoint / °F	Dead band/ °F	Heating setpoint / °F	Dead band/ °F
Occupied	74	2	68	2
Unoccupied	99	-	40	-

2. Heating Mode

- a. When space temperature is below the occupied heating setpoint, unit shall operate in the heating mode. Unit shall stage available heat stages to satisfy demand in the occupied space.

3. Cooling Mode

- a. When space temperature is above occupied cooling setpoint, unit shall operate in the cooling mode. Unit shall enable available cooling stages to satisfy demand in the occupied space.
- 4. Economizer
 - a. Economizer shall close when fan is off or during a loss of power. During occupied hours when fan is energized, the economizer shall open to adjustable minimum position with the Existing Kitchen Hood Exhaust Fan OFF. The economizer shall open to a second adjustable minimum position when the Existing Kitchen Hood Exhaust fan is ON. When outside air temperature is below 71°(adjustable if needed) and occupied space requires cooling, economizer shall open. If economizer air is not sufficient to meet the demand in the occupied space, unit shall enable available mechanical cooling stages to satisfy demand in the occupied space.
- 5. Power Exhaust
 - a. The exhaust fan shall modulate to maintain the room pressure setpoint (as determined by air balancer).
- 6. Filter Status
 - a. When the pressure across the filter bank exceeds the setpoint of the differential pressure switch, an alarm indicates a dirty filter.

D. Ducted split system heat pump thermostat (-)

1. Indoor Fan

- a. The supply fan can be configured for ON or AUTO in either occupied or unoccupied mode. ON – Fan runs continuously regardless of demand. AUTO – Fan will with cycle heat or cool demand of it there is a demand for humidity or dehumidification control. See occupied hours listed below.

Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday
0700 - 1530	0700 - 1530	0700 - 1530	0700 - 1530	0700 - 1530	-	-

- b. See heating and cooling setpoints below.

	Cooling setpoint / °F	Dead band/ °F	Heating setpoint / °F	Dead band/ °F
Occupied	74	2	68	2
Unoccupied	99	-	40	-

2. Heating Mode

- a. When space temperature is below the occupied heating setpoint, unit shall operate in the heating mode. Unit shall stage available heat stages to satisfy demand in the occupied space.

3. Cooling Mode

- a. When space temperature is above occupied cooling setpoint, unit shall operate in the cooling mode. Unit shall enable available cooling stages to satisfy demand in the occupied space.

E. Ductless cooling only split system heat pump Thermostat (FCU-101, FCU-102)

1. Indoor Fan
 - a. The supply fan shall be configured AUTO for 24/7. AUTO - Fan will with cycle heat or cool demand of it.
2. Cooling Mode
 - a. When space temperature is above occupied cooling setpoint 74 °F with plus/minus 2 °F, unit shall operate in the cooling mode. Unit shall enable available cooling stages to satisfy demand 24/7.

F. Single zone VAV unit controller (-)

1. Indoor Fan
 - a. The fan operates at a variable speed to meet the load conditions and SAT safety requirements to provide maximum energy savings by minimizing fan horsepower consumption. Fan speed is NOT controlled by static pressure. See occupied hours listed below.

Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday
0700 - 1530	-	-				

- b. See heating and cooling setpoints below.

	Cooling setpoint / °F	Dead band/ °F	Heating setpoint / °F	Dead band/ °F
Occupied	74	2	68	2
Unoccupied	99	-	40	-

2. Heating Mode
 - a. When space temperature is below the occupied heating setpoint, unit shall operate in the heating mode. Unit shall stage available heat stages to satisfy demand in the occupied space.
3. Cooling Mode
 - a. When space temperature is above occupied cooling setpoint, unit shall operate in the cooling mode. Unit shall enable available cooling stages to satisfy demand in the occupied space.
4. Economizer
 - a. Economizer shall close when fan is off or during a loss of power. During occupied hours when fan is energized, the economizer shall open to adjustable minimum position. When outside air temperature is below 71° and occupied space requires cooling, economizer shall open. If economizer air is not sufficient to meet the demand in the occupied space, unit shall enable available mechanical cooling stages to satisfy demand in the occupied space. If enthalpy status is high, the economizer is disabled and the outside air damper goes to its minimum position. An enthalpy status that is low enables the economizer if there is a call for cooling.
5. CO2 Control
 - a. Unit shall monitor space CO2 during when the supply fan is energized. When CO2 is above setpoint, economizer shall modulate open toward an adjustable maximum CO2 position.

6. Power Exhaust
 - a. The exhaust fan shall modulate to maintain the room pressure setpoint (as determined by air balancer). Not controlled through EMS.
 7. Filter Status
 - a. When the pressure across the filter bank exceeds the setpoint of the differential pressure switch, an alarm indicates a dirty filter
- G. Exhaust fan control panel (-)
1. Exhaust Fans
 - a. CP-1: EF-101 thru EF-108
 - b. CP-2: EF-201, EF-202 & EF-203
 - c. Exhaust Fans shall run based on an occupied time schedule (configurable)
 - d. Exhaust fan status will be monitored through a current sensing switch. If the current switch does not detect fan status after a start command has been sent to the associated exhaust fan, an alarm will be generated to the i-Vu web server.
 2. Existing Kitchen Hood Exhaust Fan
 - a. Fan shall operate when the space temperature exceeds space temperature setpoint 95°. The fan operates at one speed only and provides on/off operation.
 3. Existing Kitchen Ventilation Exhaust Fan
 - a. Fan shall operate when the space temperature exceeds space temperature setpoint 92°. The fan operates at one speed only and provides on/off operation.

1.4 ALARMS

- A. Drawings and These alarms are intended to be in addition to standard alarms such as dirty filer and high static.
- B. If a zone temperature is above setpoint by 2°F for 30 minutes an alarm shall be sent to the EMS indicating “ZONE HIGH TEMPERATURE”.
- C. If a zone temperature is below setpoint by 2°F for 30 minutes an alarm shall be sent to the EMS indicating “ZONE LOW TEMPERATURE”.
- D. If a fan coil or RTU status does not match the commanded operation an alarm shall be sent to the EMS indicating “UNIT STATUS ERROR”.

1.5 TRENDING

- A. System shall be capable of trending all available points in system. At a minimum the following points shall be set to trend during programing at the corresponding interval:
 1. Five Minute Trends
 - a. Room Temperature
 - b. Room Temperature Setpoint

- c. Room CO2
- d. Supply Air Temperature
- e. Supply Air Temperature Setpoint
- f. Heating/Cooling Counts
- g. Outside Air Temperature
- h. Airflow
- i. Damper Position
- 2. Change of Value Trends
 - a. Unit Status
 - b. Alarms
 - c. Local Override Command

PART 2 PRODUCTS (NOT APPLICABLE)

PART 3 EXECUTION (NOT APPLICABLE)

END OF SECTION

SECTION 232300

REFRIGERANT PIPING

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Refrigerant pipes and fittings.
 - 2. Refrigerant piping valves and specialties.
 - 3. Refrigerants.
- B. Related Sections:
 - 1. Section 230719: HVAC Piping Insulation: Refrigerant piping insulation.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve, refrigerant piping, and piping specialty.
 - 1. Include pressure drop, based on manufacturer's test data, for the following:
 - a. Thermostatic expansion valves.
 - b. Solenoid valves.
 - c. Hot-gas bypass valves.
 - d. Filter dryers.
 - e. Strainers.
 - f. Pressure-regulating valves.
- B. Shop Drawings:
 - 1. Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes; flow capacities; valve arrangements and locations; slopes of horizontal runs; oil traps; double risers; wall and floor penetrations; and equipment connection details.
 - 2. Show piping size and piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
 - 3. Show interface and spatial relationships between piping and equipment.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to 2010 ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.7 PRODUCT STORAGE AND HANDLING

- A. Store piping with end caps in place to ensure that piping interior and exterior are clean and free of defects when installed.

PART 2 PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410A:
 - 1. Suction Lines for Air-Conditioning Applications: 300 psig.
 - 2. Suction Lines for Heat-Pump Applications: 535 psig.
 - 3. Hot-Gas and Liquid Lines: 535 psig.

2.2 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 88, Type K and ASTM B, Type L.
- B. Wrought-Copper Unions: ASME B16.22.

2.3 VALVES AND SPECIALTIES

- A. Service Valves:
 - 1. Body: Forged brass with brass cap including key end to remove core.
 - 2. Core: Removable ball-type check valve with stainless-steel spring.
 - 3. Seat: Polytetrafluoroethylene.
 - 4. End Connections: Copper spring.

5. Working Pressure Rating: 500 psig.
- B. Solenoid Valves: Comply with AHRI 760 and UL 429; listed and labeled by a National Recognized Testing Laboratory (NRTL).
1. Body and Bonnet: Plated steel.
 2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
 3. Seat: Polytetrafluoroethylene.
 4. End Connections: Threaded.
 5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
 6. Working Pressure Rating: 400 psig.
 7. Maximum Operating Temperature: 240 deg F.
- C. Thermostatic Expansion Valves: Comply with AHRI 750.
1. Body, Bonnet, and Seal Cap: Forged brass or steel.
 2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 3. Packing and Gaskets: Non-asbestos.
 4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
 5. Suction Temperature: 40 deg F.
 6. Superheat: [Adjustable] [Nonadjustable].
 7. Reverse-flow option (for heat-pump applications).
 8. End Connections: Socket, flare, or threaded union.
 9. Working Pressure Rating: 700 psig.
- D. Straight-Type Strainers:
1. Body: Welded steel with corrosion-resistant coating.
 2. Screen: 100-mesh stainless steel.
 3. End Connections: Socket or flare.
 4. Working Pressure Rating: 500 psig.
 5. Maximum Operating Temperature: 275 deg F.
- E. Angle-Type Strainers:
1. Body: Forged brass or cast bronze.
 2. Drain Plug: Brass hex plug.
 3. Screen: 100-mesh monel.
 4. End Connections: Socket or flare.
 5. Working Pressure Rating: 500 psig.
 6. Maximum Operating Temperature: 275 deg F.
- F. Moisture/Liquid Indicators:
1. Body: Forged brass.
 2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
 3. Indicator: Color coded to show moisture content in parts per million (ppm).
 4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
 5. End Connections: Socket or flare.

6. Working Pressure Rating: 500 psig.
 7. Maximum Operating Temperature: 240 deg F.
- G. Replaceable-Core Filter Dryers: Comply with AHRI 730.
1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
 2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
 3. Desiccant Media: Activated alumina.
 4. Designed for reverse flow (for heat-pump applications).
 5. End Connections: Socket.
 6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
 7. Maximum Pressure Loss: 2 psig.
 8. .
 9. Working Pressure Rating: 500 psig.
 10. Maximum Operating Temperature: 240 deg F.

2.4 REFRIGERANTS

- A. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.

PART 3 EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT R-410A

- A. All Copper piping for refrigeration systems shall be hard-drawn with brazed joints. Rolled soft copper tubing is not acceptable.
- B. Suction Lines NPS 1-1/2 and Smaller for Conventional Air-Conditioning Applications: Copper, Type ACR, drawn-temper tubing and wrought-copper fittings with brazed joints.
- C. Hot-Gas and Liquid Lines: Copper, Type ACR, drawn-temper tubing and wrought-copper fittings with brazed joints.
- D. Safety-Relief-Valve Discharge Piping: Copper, Type ACR drawn-temper tubing and wrought-copper fittings with soldered joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install service valves for gage taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.
- B. For Variable Refrigerant Flow (VRF) systems, install service valves at the refrigerant hot gas and liquid lines within 12" of connection to fan coil unit.

- C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
- D. Install a full-size, three-valve bypass around filter dryers.
- E. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.
 - 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
 - 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- F. Install safety relief valves where required by 2010 ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.
- G. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- H. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for the device being protected:
 - 1. Solenoid valves.
 - 2. Thermostatic expansion valves.
 - 3. Compressor.
- I. Install filter dryers in liquid line between compressor and thermostatic expansion valve.
- J. Install flexible connectors at compressors.

3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping adjacent to machines to allow service and maintenance.

- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Select system components with pressure rating equal to or greater than system operating pressure.
- I. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- J. Install refrigerant piping in protective conduit where installed belowground.
- K. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- L. Slope refrigerant piping as follows:
 - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3.
 - 4. Liquid lines may be installed level.
- M. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- N. Before installation of steel refrigerant piping, clean pipe and fittings using the following procedures:
 - 1. Shot blast the interior of piping.
 - 2. Remove coarse particles of dirt and dust by drawing a clean, lintless cloth through tubing by means of a wire or electrician's tape.
 - 3. Draw a clean, lintless cloth saturated with trichloroethylene through the tube or pipe. Continue this procedure until cloth is not discolored by dirt.
 - 4. Draw a clean, lintless cloth, saturated with compressor oil, squeezed dry, through the tube or pipe to remove remaining lint. Inspect tube or pipe visually for remaining dirt and lint.
 - 5. Finally, draw a clean, dry, lintless cloth through the tube or pipe.
 - 6. Safety-relief-valve discharge piping is not required to be cleaned but is required to be open to allow unrestricted flow.
- O. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- P. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."

3.4 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.
- D. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BCuP (copper-phosphorus) alloy for joining copper socket fittings with copper pipe.
 - 2. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze or steel.
- E. Welded Joints: Construct joints according to AWS D10.12M/D10.12.
- F. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.5 HANGERS AND SUPPORTS

- A. Comply with requirements for pipe hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod diameters:
 - 1. NPS 1/2: Maximum span, 60 inches; minimum rod, 1/4 inch.
 - 2. NPS 5/8: Maximum span, 60 inches; minimum rod, 1/4 inch.
 - 3. NPS 1: Maximum span, 72 inches; minimum rod, 1/4 inch.
- D. Support multifloor vertical runs at least at each floor.

3.6 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Comply with ASME B31.5, Chapter VI.
 - 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 - 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.
- B. Prepare test and inspection reports.

3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
 - 1. Install core in filter dryers after leak test but before evacuation.
 - 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 - 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 - 4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 - 1. Open shutoff valves in condenser water circuit.
 - 2. Verify that compressor oil level is correct.
 - 3. Open compressor suction and discharge valves.
 - 4. Open refrigerant valves except bypass valves that are used for other purposes.
 - 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.

- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION

SECTION 233113

METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Single-wall round ducts and fittings.
3. Sheet metal materials.
4. Sealant and gaskets.
5. Hangers and supports.

B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
 1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
 2. Seismic Hazard Level B: Seismic force to weight ratio, 0.30.
 3. Seismic Hazard Level C: Seismic force to weight ratio, 0.15.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:
 - 1. Liners and adhesives.
 - 2. Sealants and gaskets.

- B. Shop Drawings:
 - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Factory- and shop-fabricated ducts and fittings.
 - 3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
 - 4. Elevation of top of ducts.
 - 5. Dimensions of main duct runs from building grid lines.
 - 6. Fittings.
 - 7. Reinforcement and spacing.
 - 8. Seam and joint construction.
 - 9. Penetrations through fire-rated and other partitions.
 - 10. Equipment installation based on equipment being used on Project.
 - 11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
 - 12. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.

- C. Delegated-Design Submittal:
 - 1. Sheet metal thicknesses.
 - 2. Joint and seam construction and sealing.
 - 3. Reinforcement details and spacing.
 - 4. Materials, fabrication, assembly, and spacing of hangers and supports.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
 - 2. Suspended ceiling components.
 - 3. Structural members to which duct will be attached.
 - 4. Size and location of initial access modules for acoustical tile.
 - 5. Penetrations of smoke barriers and fire-rated construction.
 - 6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.

- d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.
- B. Welding certificates.
- C. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Factory- or shop-fabricated spiral lock seam duct:
 - a. No snap lock
 - b. Factory-fabricated longitudinal seam acceptable for ducts larger than standard factory sizes
 - 2. Manufacturers:
 - a. United Sheet Metal Division, United McGill
 - b. Semco Manufacturing, Inc.
 - c. Or equal
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
- D. Fittings:
 - 1. Same material and construction as duct in which installed
 - 2. For ductwork exposed to occupant view, do not use fabricated fittings at taps to terminal units and outlets. Instead use saddle tap cut into continuous spiral duct. Intent is for spiral duct to be continuous for aesthetic reasons. Saddle tap flange width shall be 0.5 inches or less.
- E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and

Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. General Applications (except as noted below): G60 Galvanized Coating.
 - 2. Plenum Walls and Blank-Offs Where in Contact with Cooling Coil: G90 Galvanized Coating.
 - 3. Exterior Applications: G90 Galvanized Coating.
 - 4. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 - 2. Tape Width: 3 inches.
 - 3. Sealant: Modified styrene acrylic.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 7. Service: Indoor and outdoor.
 - 8. Service Temperature: Minus 40 to plus 200 deg F.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
 - 10. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 11. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- C. Water-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. VOC: Maximum 75 g/L (less water).
 - 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 8. Service: Indoor or outdoor.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

- D. Flanged Joint Sealant: Comply with ASTM C 920.
 - 1. General: Single-component, acid-curing, silicone, elastomeric.
 - 2. Type: S.
 - 3. Grade: NS.
 - 4. Class: 25.
 - 5. Use: O.
 - 6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 7. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

- F. Round Duct Joint O-Ring Seals:
 - 1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
 - 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 - 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.

- B. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

- C. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- D. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports:
 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round and flat-oval ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. Outdoor, Exhaust Ducts: Seal Class B.
 - 4. Outdoor, Return-Air Ducts: Seal Class A.
 - 5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 1-Inch wg and Lower: Seal Class B.
 - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 1-Inch wg: Seal Class A.
 - 7. Unconditioned Space, Exhaust Ducts: Seal Class B.
 - 8. Unconditioned Space, Return-Air Ducts: Seal Class A.

9. Conditioned Space, Supply-Air Ducts in Pressure Classes 1-Inch wg and Lower: Seal Class B.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 1-Inch wg: Seal Class A.
11. Conditioned Space, Exhaust Ducts: Seal Class A.
12. Conditioned Space, Return-Air Ducts: Seal Class A.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum interval of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 - 2. Test the following systems:
 - a. Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections, selected by Engineer from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before applying external insulation.
 - 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 - 6. Give seven days advance notice for testing.
- C. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
- D. Contractor shall develop and implement an IAQ Management Plan for the construction and preoccupancy phases of the building as follows:
 - 1. During construction meet or exceed the recommended control measures of the Sheet Metal and Air Conditioning National Contractors Association (SMACNA) IAQ Guidelines for Occupied Buildings Under Construction, and Edition 2007, ANSI/SMACNA 008-2008 (Chapter 3).
 - 2. Protect stored materials on-site and installed absorptive materials from moisture damage.
 - 3. If permanently installed air handlers are used during construction, then filtration media with a minimum efficiency reporting value (MERV) of 8 must be used at each return air grille, as determined by ASHRAE Standard 52.2-2012 (with errata, but without addenda). Replace air filtration media immediately prior to occupancy.
- E. Duct system will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

3.7 START UP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.8 DUCT SCHEDULE

A. Supply Ducts:

- 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive 1-inch wg.
 - b. Minimum SMACNA Seal Class: B.
 - c. SMACNA Leakage Class for Rectangular: 8.
 - d. SMACNA Leakage Class for Round and Flat Oval: 4.
- 2. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 4.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.

B. Exhaust Ducts:

- 1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: B if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 4.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2.

C. Intermediate Reinforcement:

- 1. Galvanized-Steel Ducts: Galvanized steel.
- 2. PVC-Coated Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
- 3. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
- 4. Aluminum Ducts: Aluminum.

D. Elbow Configuration:

- 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 with single-thickness turning vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.

- 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and single-thickness turning vanes.
 - 3) Mitered Type RE 2 with single-thickness vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.5 radius-to-diameter ratio and single-thickness turning vanes.
 - 3) Mitered Type RE 2 with single-thickness vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and single-thickness turning vanes.
 - c. Mitered Type RE 2 with single-thickness vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 1.0 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.5 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 10 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 12 Inches and Larger in Diameter: Welded.
- E. Branch Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
 2. Taps shall be the more stringent of what is shown on the mechanical drawings and the criteria listed below. Round and Flat Oval: Comply with SMACNA's "HVAC

Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.

- a. Velocity 900 fpm or Lower: 90-degree tap.
- b. Velocity 901 to 1500 fpm: Conical tap.
- c. Velocity 1501 fpm or Higher: 45-degree lateral.

END OF SECTION

SECTION 233300

AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Backdraft and pressure relief dampers.
 2. Manual volume dampers.
 3. Turning vanes.
 4. Remote damper operators.
 5. Duct-mounted access doors.
 6. Flexible connectors.
 7. Flexible ducts
 8. Duct accessory hardware.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- C. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufactures shall be Ruskin, Greenheck or equal.
- B. Frame: 8 inches x minimum 0.125 inch 6063-T5 extruded aluminum channel with front flange and galvanized steel braces at mitered corners.
- C. Blades:
 - 1. Style: 2V.
 - 2. Action: Parallel.
 - 3. Orientation: Horizontal.
 - 4. Material: Minimum 0.070 inch 6063-T5 extruded aluminum.
 - 5. Width: Maximum 6 inches.
- D. Bearings: Galvanized Steel Ball Axle Bearings.
- E. Blade Seals: Extruded vinyl, mechanically attached to blade edge.
- F. Linkage: External heavy duty type with steel clevis arms and plated steel tie bars & pivot pins with nylon pivot bearings.
- G. Counterbalances: Adjustable externally mounted counterbalance weights mechanically attached to blade enabling damper to operate over wide range of pressures.
- H. Finish: Mill aluminum.
- I. Performance Data:
 - 1. Temperature Rating: Withstand -20° to 180°F.
 - 2. Capacity: Demonstrate capacity of damper to withstand HVAC system operating conditions.
 - a. Closed Position: Maximum differential pressure of 5 inches w.g..
 - b. Open Position: Maximum air velocity of 3,900 feet per minute.
 - 3. Pressure Drop: Maximum 0.3 inch w.g. at 10,000 CFM through 36 inch x 36 inch damper.
 - 4. Counterbalance: Blade mounted with adjustable weights.

2.4 MANUAL VOLUME DAMPERS

- A. Fabricate in accordance with SMACNA Low Pressure Duct Construction Standards, and as indicated.
- B. Fabricate splitter dampers of material same gage as duct to 24 inches size in either direction, and two gages heavier for sizes over 24 inches.

- C. Fabricate splitter dampers of single thickness sheet metal to streamline shape. Secure blade with continuous hinge or rod. Operate with minimum 1/4 inch diameter rod in self aligning, universal joint action flanged bushing with set screw.
- D. Fabricate single blade dampers for duct sizes to 12 x 48 inch.
- E. Fabricate multi-blade damper of opposed blade pattern with maximum blade sizes 12 x 72 inch. Assemble center and edge crimped blades in prime coated or galvanized channel frame with suitable hardware.
- F. Except in round ductwork 12 inches and smaller, provide end bearings. On multiple blade dampers, provide oil-impregnated nylon or sintered bronze bearings.
- G. Provide locking, indicating quadrant regulators on single and multi-blade dampers. Where rod lengths exceed 30 inches provide regulator at both ends.
- H. On insulated ducts mount quadrant regulators on stand-off mounting brackets, bases, or adapters.

2.5 TURNING VANES

- A. Manufacturer shall be Ductmate, CL WARD, or equal.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- D. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.6 REMOTE DAMPER OPERATORS

- A. Manufacturer shall be Young Regulator, Pottorff or equal.
- B. Description: Cable system designed for remote manual damper adjustment.
- C. Tubing: Brass.
- D. Cable: Stainless steel.
- E. Wall-Box Mounting: Recessed.
- F. Wall-Box Cover Plate Material: Stainless Steel.

2.7 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers shall be Ventfabrics, Ductmate, Pottorf Company or equal.
- B. Fabricate in accordance with SMACNA Low Pressure Duct Construction Standards and as indicated.
- C. Review locations prior to fabrication.
- D. Fabricate rigid and close-fitting doors of galvanized steel with sealing gaskets and quick fastening locking devices. For insulated ductwork, install minimum one inch thick insulation with sheet metal cover.
- E. Access doors smaller than 12 inches square may be secured with sash locks.
- F. Provide two hinges and two sash locks for sizes up to 18 inches square, three hinges and two compression latches with outside and inside handles for sizes up to 24 x 48 inches. Provide an additional hinge for larger sizes.
- G. Access doors with sheet metal screw fasteners are not acceptable.

2.8 FLEXIBLE CONNECTORS

- A. Manufacturer: Ventfabrics, Duro Dyne or equal.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip [3-1/2 inches] [5-3/4 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd.
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd.
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F

- G. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
 - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 - 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 - 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.9 FLEXIBLE DUCTS

- A. Manufacturers:
 - 1. Casco,
 - 2. Thermaflex,
 - 3. Or submitted equal approved by the Engineer of Record.
- B. Flexible Ductwork up to 22" ID:
 - 1. UL 181, Class I Air Duct.
 - 2. Minimum positive static pressure class: 6 inches w.c.
 - 3. Minimum negative pressure class: 1 inch w.c.
 - 4. Insulated to a minimum of R-4.2.
 - 5. Product basis of design: Casco Cal-Flex 2PMJ or submitted equal approved by the Engineer of Record.

2.10 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Compliance with ASHRAE/IESNA 90.1-2004 includes Section 6.4.3.3.3 - "Shutoff Damper Controls," restricts the use of backdraft dampers, and requires control dampers for certain applications. Install [backdraft] [control] dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Upstream from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Control devices requiring inspection.
 - 6. Elsewhere as indicated.
- H. Install access doors with swing against duct static pressure.
- I. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches
 - 2. Two-Hand Access: 12 by 6 inches
 - 3. Head and Hand Access: 18 by 10 inches
 - 4. Head and Shoulders Access: 21 by 14 inches
 - 5. Body Access: 25 by 14 inches
 - 6. Body plus Ladder Access: 25 by 17 inches

- J. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- K. Install flexible connectors to connect ducts to equipment.
- L. Install duct test holes where required for testing and balancing purposes.
- M. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 - 4. Inspect turning vanes for proper and secure installation.
 - 5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION

SECTION 237416.11

PACKAGED, SMALL-CAPACITY, ROOFTOP AIR-CONDITIONING UNITS

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes packaged, small-capacity, rooftop air-conditioning units (RTUs) with the following components and accessories:
 1. Casings.
 2. Fans.
 3. Motors.
 4. Refrigerant circuit components.
 5. Air filtration.
 6. Dampers.
 7. Electrical power connections.
 8. Controls.
 9. Accessories.
 10. Roof curbs.

1.3 DEFINITIONS

- A. DDC: Direct digital controls.
- B. ECM: Electronically commutated motor.
- C. MERV: Minimum efficiency reporting value.
- D. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- E. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, small-capacity, rooftop air-conditioning units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.
- F. Small-capacity: As used in this Section, this describes a rooftop unit with a capacity of 6 tons or less.

- G. Supply-Air Fan: The fan providing supply air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- H. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.4 ACTION SUBMITTALS

- A. Product Data: For each RTU.
 - 1. Include manufacturer's technical data.
 - 2. Include rated capacities, dimensions, required clearances, characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Include diagrams for power, signal, and control wiring.
- C. Delegated-Design Submittal: For RTU supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Include design calculations for selecting vibration isolators and for designing vibration isolation bases.
 - 2. Detail mounting, securing, and flashing of roof curb to roof structure. Indicate coordinating requirements with roof membrane system.
 - 3. Seismic-Restraint Details: Detail fabrication and attachment of wind and seismic restraints and snubbers. Show anchorage details and indicate quantity, diameter, and depth of penetration of anchors.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Structural members to which RTUs will be attached.
 - 2. Roof openings.
 - 3. Roof curbs and flashing.
- B. Seismic Qualification Data: Certificates, for RTUs, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 4. Restraint of internal components, including fans, coils, and refrigeration components.
- C. Product Certificates: Submit certification that specified equipment will withstand wind forces identified in "Performance Requirements" Article and in Section 230548 "Vibration and Seismic Controls for HVAC."
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculations.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of wind force and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- D. Field quality-control reports.
- E. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Fan Belts: One set for each belt-driven fan.
 2. Filters: One set of filters for each unit.

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of RTUs that fail in materials or workmanship within specified warranty period.
1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 2. Warranty Period for Gas Furnace Heat Exchangers: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 3. Warranty Period for Solid-State Ignition Modules: Manufacturer's standard, but not less than three years from date of Substantial Completion.
 4. Warranty Period for Control Boards: Manufacturer's standard, but not less than three years from date of Substantial Completion.

PART 2 PRODUCTS

2.1 DESCRIPTION

- A. AHRI Compliance:
 - 1. Comply with AHRI 210/240 for testing and rating energy efficiencies for RTUs.
 - 2. Comply with AHRI 340/360 for testing and rating energy efficiencies for RTUs.
 - 3. Comply with AHRI 270 for testing and rating sound performance for RTUs.
 - 4. Comply with AHRI 1060 for testing and rating performance for air-to-air exchanger.
- B. AMCA Compliance:
 - 1. Comply with AMCA 11 and bear the AMCA-Certified Ratings Seal for air and sound performance according to AMCA 211 and AMCA 311.
 - 2. Damper leakage tested according to AMCA 500-D.
 - 3. Operating Limits: Classify according to AMCA 99.
- C. ASHRAE Compliance:
 - 1. Comply with ASHRAE 15 for refrigeration system safety.
 - 2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
 - 3. Comply with applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- D. ASHRAE/IES Compliance: Comply with applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- E. NFPA Compliance: Comply with NFPA 90A or NFPA 90B.
- F. UL Compliance: Comply with UL 1995.
- G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carrier Corporation <http://www.carrier.com/carrier/en/us/>
 - 2. Lennox <http://www.lennoxcommercial.com>
 - 3. Daikin <http://www.daikinapplied.com/products.php>
 - 4. Trane <http://www.trane.com/Commercial/>
 - 5. Or Approved Equal

2.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design mounting and restraints for RTUs, including comprehensive engineering analysis.
 - 1. Design RTU supports to comply with wind and seismic performance requirements.
- B. Wind-Restraint Performance:
 - 1. Basic Wind Speed: 110 MPH.
 - 2. Building Classification Category: III
 - 3. Minimum 10 lb/sq. ft. multiplied by the maximum area of the mechanical component projected on a vertical plane that is normal to the wind direction, and 45 degrees either side of normal.
- C. Seismic Performance: RTUs, accessories, and components shall withstand the effects of earthquake motions determined according to ASCE/SEI 7
- D. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.4 CASINGS

- A. General Fabrication Requirements for Casings: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.
- B. Double-Wall Construction: Fill space between walls with 2-inch fiberglass insulation and seal moisture tight for R-13 performance.
- C. Exterior Casing Material: Galvanized steel with baked-enamel finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.
- D. Inner Casing Fabrication Requirements:
 - 1. Inside Casing: G-90-coated galvanized steel, 0.034 inch thick, perforated 40 percent free area.
- E. Corrosion-Resistant Coating: Apply a corrosion-resistant coating capable of withstanding a 3,000-hour salt-spray test according to ASTM B 117.
 - 1. Standards:
 - a. ASTM B-117 for salt spray.
 - b. ASTM D-2794 for minimum impact resistance of 100 in-lb

- c. ASTM B-3359 for cross-hatch adhesion of 5B.
 - 2. Application: Spray.
 - 3. Thickness: 1 mil.
 - 4. Gloss: Minimum of 50 gloss units on a single-angle, 60-degree meter.
 - 5. UV Protection: Spray-applied topcoat.
- F. Casing Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
- 1. Materials: ASTM C 1071, Type I.
 - 2. Thickness: 1 inch.
 - 3. Liner materials shall have airstream surface coated with erosion- and temperature-resistant coating or faced with a plain or coated fibrous mat or fabric.
 - 4. Liner Adhesive: Comply with ASTM C 916, Type I.
- G. Condensate Drain Pans: Fabricated using G-90-coated galvanized-steel sheet 0.028-inch thick, a minimum of 2 inches deep, and complying with ASHRAE 62.1 for design and construction of drain pans.
- 1. Double-Wall Construction: Fill space between walls with foam insulation and seal moisture tight.
 - 2. Drain Connections: Threaded nipple.
- H. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

2.5 FANS

- A. Supply-Air Fans: Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.
 - 1. Direct-Driven Supply-Air Fans: Motor shall be resiliently mounted in the fan inlet.
- B. Condenser-Coil Fan: Variable-speed propeller, directly mounted on shaft of permanently lubricated motors.
- C. Relief-Air Fan: Propeller, shaft mounted on permanently lubricated motor.

2.6 MOTORS

- A. Comply with Section 230513 "Common Motor Requirements for HVAC Equipment" and the requirements of this Article.
- B. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- C. Service Factor: 1.15.
- D. Efficiency: Premium efficient.

E. NEMA Design: F.

2.7 ROTARY HEAT EXCHANGER

A. Heat exchanger integral with unit.

B. Casing:

1. Steel with standard factory-painted finish.
2. Integral purge section limiting carryover of exhaust air to between 0.05 percent at 1.6-inch wg and 0.20 percent at 4-inch wg differential pressure.
3. Casing seals on periphery of rotor and on duct divider and purge section.
4. Support vertical rotors on grease-lubricated ball bearings having extended grease fittings or permanently lubricated bearings. Support horizontal rotors on tapered roller bearing.

C. Rotor: Aluminum segmented wheel strengthened with radial spokes

1. Maximum Solid Size for Media to Pass: 500 micrometer.

D. Rotor: Polymer segmented wheel strengthened with radial spokes impregnated with nonmigrating, water-selective, molecular-sieve desiccant coating.

1. Maximum Solid Size for Media to Pass: 800 micrometer.

E. Drive: Fractional horsepower motor and gear reducer, with speed changed by variable-frequency controller and self-adjusting multilink belt around outside of rotor.

F. Controls:

1. Starting relay, factory mounted and wired, and manual motor starter for field wiring.
2. Variable-frequency controller, factory mounted and wired, permitting input of field connected 4-20 mA or 1-10-V control signal.
3. Variable-frequency controller, factory mounted and wired, with exhaust-air sensor to vary rotor speed and maintain exhaust temperature above freezing.
4. Variable-frequency controller, factory mounted and wired, with exhaust- and outdoor-air sensors, automatic changeover thermostat and set-point adjuster, to vary rotor speed and maintain air differential temperature above set point. Rotor speed shall increase to maximum when exhaust-air temperature is less than outdoor-air temperature.
5. Control energy recovery to permit air economizer operation.
 - a. Bypass dampers to assist energy recovery control.
6. Pilot-Light Indicator: Display rotor rotation and speed.
7. Speed Settings: Adjustable settings for maximum and minimum rotor speed limits.
8. Defrost cycle.

2.8 COILS

A. Supply-Air Refrigerant Coil:

1. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.
2. Polymer strip shall prevent all copper coils from contacting steel coil frame or condensate pan.
3. Coil Split: Interlaced.
4. Corrosion-Resistant Coating: Apply a corrosion-resistant coating capable of withstanding a 3,000-hour salt-spray test according to ASTM B 117/
 - a. Standards:
 - 1) ASTM B-117 for salt spray.
 - 2) ASTM D-2794 for minimum impact resistance of 100 in-lb
 - 3) ASTM B-3359 for cross-hatch adhesion of 5B.
 - b. Application: Immersion.
 - c. Thickness: 1 mil.
 - d. Gloss: Minimum of 50 gloss units on a single-angle, 60-degree meter.
5. Condensate Drain Pan: Galvanized steel with corrosion-resistant coating, formed with pitch and drain connections complying with ASHRAE 62.

B. Outdoor-Air Refrigerant Coil:

1. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.
2. Polymer strip shall prevent all copper coils from contacting steel coil frame or condensate pan.
3. Corrosion-Resistant Coating: Apply a corrosion-resistant coating capable of withstanding a 3,000-hour salt-spray test according to ASTM B 117.
 - a. Standards:
 - 1) ASTM B-117 for salt spray.
 - 2) ASTM D-2794 for minimum impact resistance of 100 in-lb
 - 3) ASTM B-3359 for cross-hatch adhesion of 5B.
 - b. Application: Immersion.
 - c. Thickness: 1 mil.
 - d. Gloss: Minimum of 50 gloss units on a single-angle, 60-degree meter.

C. Hot-Gas Reheat Refrigerant Coil:

1. Aluminum-plate fin copper tube and seamless copper tube in steel casing with equalizing-type vertical distributor.
2. Polymer strip shall prevent all copper coils from contacting steel coil frame or condensate pan.
3. Suction-discharge bypass valve.
4. Corrosion-Resistant Coating: Apply a corrosion-resistant coating capable of withstanding a 3,000-hour salt-spray test according to ASTM B 117.
 - a. Standards:

- 1) ASTM B-117 for salt spray.
- 2) ASTM D-2794 for minimum impact resistance of 100 in-lb
- 3) ASTM B-3359 for cross-hatch adhesion of 5B.
- b. Application: Immersion.
- c. Thickness: 1 mil.
- d. Gloss: Minimum of 50 gloss units on a single-angle, 60-degree meter.

2.9 REFRIGERANT CIRCUIT COMPONENTS

- A. Compressor: Hermetic, variable-speed scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief.
- B. Refrigeration Specialties:
 1. Refrigerant: R-410A.
 2. Expansion valve with replaceable thermostatic element.
 3. Refrigerant filter/dryer.
 4. Manual-reset high-pressure safety switch.
 5. Automatic-reset low-pressure safety switch.
 6. Minimum off-time relay.
 7. Automatic-reset compressor motor thermal overload.
 8. Brass service valves installed in compressor suction and liquid lines.
 9. Low-ambient kit high-pressure sensor.
 10. Hot-gas reheat solenoid valve modulating with a replaceable magnetic coil.
 11. Hot-gas bypass solenoid valve with a replaceable magnetic coil.
 12. Four-way reversing valve with a replaceable magnetic coil, thermostatic expansion valves with bypass check valves, and a suction line accumulator.

2.10 AIR FILTRATION

- A. Minimum arrestance and MERV 16 according to ASHRAE 52.2.

2.11 GAS FURNACE

- A. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47/CSA 2.3 and NFPA 54.
 1. CSA Approval: Designed and certified by and bearing label of CSA.
- B. Burners: Stainless steel.
 1. Fuel: Natural gas.
 2. Ignition: Electronically controlled electric spark or hot-surface igniter with flame sensor.
 3. Low-ambient kit.
- C. Heat-Exchanger and Drain Pan: Stainless steel.
- D. Venting: Gravity vented.

- E. Power Vent: Integral, motorized centrifugal fan interlocked with gas valve.
- F. Gas Valve Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.12 DAMPERS

- A. Leakage Rate: Comply with ASHRAE/IES 90.1.
- B. Damper Motor: Modulating with adjustable minimum position.

2.13 ELECTRICAL POWER CONNECTIONS

- A. RTU shall have a single connection of power to unit with unit-mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection. Provide disconnect for unit, see electrical specifications for requirements.

2.14 CONTROLS

- A. Control equipment and sequence of operation are specified in Section 230993 "Sequence of Operations for HVAC Control."
- B. Basic Unit Controls:
 - 1. Control-voltage transformer.
 - 2. Wall-mounted thermostat or sensor with the following features:
 - a. Heat-cool-off switch.
 - b. Fan on-auto switch.
 - c. Fan-speed switch.
 - d. Automatic changeover.
 - e. Adjustable deadband.
 - f. Exposed set point.
 - g. Exposed indication.
 - h. Degree F indication.
 - i. Unoccupied-period-override push button.
 - j. Data entry and access port to input temperature and humidity set points, occupied and unoccupied periods, and output room temperature and humidity, supply-air temperature, operating mode, and status.
 - 3. Wall-mounted humidistat or sensor with the following features:
 - a. Exposed set point.
 - b. Exposed indication.
 - 4. Unit-Mounted Annunciator Panel for Each Unit:
 - a. Lights to indicate power on, cooling, heating, fan running, filter dirty, and unit alarm or failure.

- b. DDC controller or programmable timer and interface with HVAC instrumentation and control system.
 - c. Digital display of outdoor-air temperature, supply-air temperature, return-air temperature, economizer damper position, indoor-air quality, and control parameters.
- C. DDC Controller:
- 1. Controller shall have volatile-memory backup.
 - 2. Safety Control Operation:
 - a. Smoke Detectors: Stop fan and close outdoor-air damper if smoke is detected. Provide additional contacts for alarm interface to fire-alarm control panel.
 - b. Fire-Alarm Control Panel Interface: Provide control interface to coordinate with fire alarm system.
 - c. Defrost Control for Condenser Coil: Pressure differential switch to initiate defrost sequence.
 - 3. Terminal-Unit Relays:
 - a. Provide heating- and cooling-mode changeover relays compatible with terminal control system required in Section 230900 "Direct Digital Control (DDC) System for HVAC."
- D. Interface Requirements for HVAC Instrumentation and Control System:
- 1. Interface relay for scheduled operation.
 - 2. Interface relay to provide indication of fault at the central workstation and diagnostic code storage.
 - 3. Provide compatible interface for central HVAC control workstation for the following:
 - a. Adjusting set points.
 - b. Monitoring supply fan start, stop, and operation.
 - c. Inquiring data to include supply- and room-air temperature
 - d. Monitoring occupied and unoccupied operations.
 - e. Monitoring constant and variable motor loads.
 - f. Monitoring variable-frequency drive operation.
 - g. Monitoring cooling load.
 - h. Monitoring economizer cycles.
 - i. Monitoring air-distribution static pressure and ventilation air volume.

2.15 ACCESSORIES

- A. Electric heater with integral thermostat maintains minimum 50 deg F temperature in gas burner compartment.
- B. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required

- C. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- D. Remote potentiometer to adjust minimum economizer damper position.
- E. Return-air bypass damper.
- F. Factory- or field-installed, demand-controlled ventilation.
- G. Safeties:
 - 1. Smoke detector.
 - 2. Condensate overflow switch.
 - 3. Phase-loss reversal protection.
 - 4. High and low pressure control.
 - 5. Gas furnace airflow-proving switch.
- H. Coil guards of painted, galvanized-steel wire.
- I. Hail guards of galvanized steel, painted to match casing.
- J. Concentric diffuser with white louvers and polished aluminum return grilles, insulated diffuser box with mounting flanges, and interior transition.
- K. Door switches to disable heating or reset set point when open.
- L. Outdoor-air intake weather hood with moisture eliminator.
- M. Oil separator.
- N. Service Lights and Switch: Factory installed in each accessible section with weatherproof cover. Factory wire lights to a single-point field connection.

2.16 ROOF CURBS

- A. Roof curbs with vibration isolators and wind or seismic restraints are specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.
- B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.
- C. Examine roofs for suitable conditions where RTUs will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. **Roof Curb:** Install on roof structure or concrete base, level and secure, according to NRCA's "NRCA Roofing Manual: Membrane Roof Systems." Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Section 077200 "Roof Accessories." Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.
- B. **Unit Support:** Install unit level on structural curbs. Coordinate wall penetrations and flashing with wall construction. Secure RTUs to structural support with anchor bolts.
- C. **Equipment Mounting:**
 - 1.
 - 2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

3.3 CONNECTIONS

- A. Comply with duct installation requirements specified in other HVAC Sections. Drawings indicate general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 - 3. Connect supply ducts to RTUs with flexible duct connectors specified in Section 233300 "Air Duct Accessories."
 - 4. Install return-air duct continuously through roof structure.
- B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.

- C. Where installing piping adjacent to RTUs, allow space for service and maintenance.
 - 1. Gas Piping: Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.
- D. Connect electrical wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- E. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- F. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs as layers of black with engraved white letters at least 1/2 inch high.
 - 3. Locate nameplate where easily visible.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections
- C. Tests and Inspections:
 - 1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 - 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. RTU will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.5 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Inspect for visible damage to unit casing.

3. Inspect for visible damage to furnace combustion chamber.
4. Inspect for visible damage to compressor, coils, and fans.
5. Inspect internal insulation.
6. Verify that labels are clearly visible.
7. Verify that clearances have been provided for servicing.
8. Verify that controls are connected and operable.
9. Verify that filters are installed.
10. Clean condenser coil and inspect for construction debris.
11. Clean furnace flue and inspect for construction debris.
12. Connect and purge gas line.
13. Remove packing from vibration isolators.
14. Inspect operation of barometric relief dampers.
15. Verify lubrication on fan and motor bearings.
16. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
17. Adjust fan belts to proper alignment and tension.
18. Start unit according to manufacturer's written instructions.
 - a. Start refrigeration system.
 - b. Do not operate below recommended low-ambient temperature.
 - c. Complete startup sheets and attach copy with Contractor's startup report.
19. Inspect and record performance of interlocks and protective devices; verify sequences.
20. Operate unit for an initial period as recommended or required by manufacturer.
21. Perform the following operations for both minimum and maximum firing. Adjust burner for peak efficiency:
 - a. Measure gas pressure on manifold.
 - b. Inspect operation of power vents.
 - c. Measure combustion-air temperature at inlet to combustion chamber.
 - d. Measure flue-gas temperature at furnace discharge.
 - e. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - f. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
22. Calibrate thermostats.
23. Adjust and inspect high-temperature limits.
24. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
25. Start refrigeration system and measure and record the following when ambient is a minimum of 15 deg F above return-air temperature:
 - a. Coil leaving-air, dry- and wet-bulb temperatures.
 - b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
26. Inspect controls for correct sequencing of heating, mixing dampers, refrigeration, and normal and emergency shutdown.

27. Measure and record the following minimum and maximum airflows. Plot fan volumes on fan curve.
 - a. Supply-air volume.
 - b. Return-air volume.
 - c. Relief-air volume.
 - d. Outdoor-air intake volume.
28. Simulate maximum cooling demand and inspect the following:
 - a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through condenser coil or from condenser fans to outdoor-air intake.
29. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
 - a. High-temperature limit on gas-fired heat exchanger.
 - b. Low-temperature safety operation.
 - c. Filter high-pressure differential alarm.
 - d. Economizer to minimum outdoor-air changeover.
 - e. Relief-air fan operation.
 - f. Smoke and firestat alarms.
30. After startup and performance testing and prior to Substantial Completion, replace existing filters with new filters.

3.6 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
- B. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain RTUs.

END OF SECTION

SECTION 237416.13

PACKAGED, LARGE-CAPACITY, ROOFTOP AIR-CONDITIONING UNITS

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes packaged, large-capacity, rooftop air-conditioning units (RTUs) with the following components and accessories:
 1. Casings.
 2. Fans.
 3. Motors.
 4. Refrigerant circuit components.
 5. Air filtration.
 6. Dampers.
 7. Electrical power connections.
 8. Controls.
 9. Accessories.
 10. Roof curbs.

1.3 DEFINITIONS

- A. DDC: Direct digital controls.
- B. ECM: Electronically commutated motor.
- C. Large-capacity: As used in this Section, this describes a rooftop unit with a capacity of 7.5 tons or greater.
- D. MERV: Minimum efficiency reporting value.
- E. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- F. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, large-capacity, rooftop air-conditioning units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.

- G. Supply-Air Fan: The fan providing supply air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- H. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.4 ACTION SUBMITTALS

- A. Product Data: For each RTU.
 - 1. Include manufacturer's technical data.
 - 2. Include rated capacities, dimensions, required clearances, characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Include diagrams for power, signal, and control wiring.
- C. Delegated-Design Submittal: For RTU supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Include design calculations for selecting vibration isolators and for designing vibration isolation bases.
 - 2. Detail mounting, securing, and flashing of roof curb to roof structure. Indicate coordinating requirements with roof membrane system.
 - 3. Seismic-Restraint Details: Detail fabrication and attachment of wind and seismic restraints and snubbers. Show anchorage details and indicate quantity, diameter, and depth of penetration of anchors.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Structural members to which RTUs will be attached.
 - 2. Roof openings.
 - 3. Roof curbs and flashing.
- B. Seismic Qualification Data: Certificates, for RTUs, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 4. Restraint of internal components, including fans, coils, and refrigeration components.
- C. Product Certificates: Submit certification that specified equipment will withstand wind forces identified in "Performance Requirements" Article and in Section 230548 "Vibration and Seismic Controls for HVAC."
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculations.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of wind force and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- D. Field quality-control reports.
- E. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Fan Belts: One set for each belt-driven fan.
 2. Filters: One set of filters for each unit.

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of RTUs that fail in materials or workmanship within specified warranty period.
1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 2. Warranty Period for Gas Furnace Heat Exchangers: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 3. Warranty Period for Solid-State Ignition Modules: Manufacturer's standard, but not less than three years from date of Substantial Completion.
 4. Warranty Period for Control Boards: Manufacturer's standard, but not less than three years from date of Substantial Completion.

PART 2 PRODUCTS

2.1 DESCRIPTION

- A. AHRI Compliance:
 - 1. Comply with AHRI 210/240 for testing and rating energy efficiencies for RTUs.
 - 2. Comply with AHRI 340/360 for testing and rating energy efficiencies for RTUs.
 - 3. Comply with AHRI 270 for testing and rating sound performance for RTUs.
 - 4. Comply with AHRI 1060 for testing and rating performance for air-to-air exchanger.
- B. AMCA Compliance:
 - 1. Comply with AMCA 11 and bear the AMCA-Certified Ratings Seal for air and sound performance according to AMCA 211 and AMCA 311.
 - 2. Damper leakage tested according to AMCA 500-D.
 - 3. Operating Limits: Classify according to AMCA 99.
- C. ASHRAE Compliance:
 - 1. Comply with ASHRAE 15 for refrigeration system safety.
 - 2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
 - 3. Comply with applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- D. ASHRAE/IES Compliance: Comply with applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- E. NFPA Compliance: Comply with NFPA 90A or NFPA 90B.
- F. UL Compliance: Comply with UL 1995.
- G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Acceptable Manufacturers
 - 2. Lennox <http://www.lennoxcommercial.com>
 - 3. Carrier Corporation <http://www.carrier.com/carrier/en/us/>
 - 4. Daikin <http://www.daikinapplied.com/products.php>
 - 5. Trane <http://www.trane.com/Commercial/>

6. Or Approved Equal

2.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, to design mounting and restraints for RTUs, including comprehensive engineering analysis.
 - 1. Design RTU supports to comply with wind and seismic performance requirements.
- B. Wind-Restraint Performance:
 - 1. Basic Wind Speed: 110 MPH.
 - 2. Building Classification Category: III.
 - 3. Minimum 10 lb/sq. ft. multiplied by the maximum area of the mechanical component projected on a vertical plane that is normal to the wind direction, and 45 degrees either side of normal.
- C. Seismic Performance: RTUs, accessories, and components shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
- D. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.4 CASINGS

- A. General Fabrication Requirements for Casings: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.
- B. Double-Wall Construction: Fill space between walls with 2-inch fiberglass insulation and seal moisture tight for R-13 performance.
- C. Exterior Casing Material: Galvanized steel with baked-enamel finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.
- D. Inner Casing Fabrication Requirements:
 - 1. Inside Casing: G-90-coated galvanized steel, 0.034 inch thick, perforated 40 percent free area.
- E. Corrosion-Resistant Coating: Apply a corrosion-resistant coating capable of withstanding a 3,000-hour salt-spray test according to ASTM B 117.
 - 1. Standards:
 - a. ASTM B-117 for salt spray.
 - b. ASTM D-2794 for minimum impact resistance of 100 in-lb
 - c. ASTM B-3359 for cross-hatch adhesion of 5B.

2. Application: Spray.
 3. Thickness: 1 mil.
 4. Gloss: Minimum of 50 gloss units on a single-angle, 60-degree meter.
 5. UV Protection: Spray-applied topcoat.
- F. Casing Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
1. Materials: ASTM C 1071, Type I.
 2. Thickness: 1 inch.
 3. Liner materials shall have airstream surface coated with erosion- and temperature-resistant coating or faced with a plain or coated fibrous mat or fabric.
 4. Liner Adhesive: Comply with ASTM C 916, Type I.
- G. Condensate Drain Pans: Fabricated using G-90-coated galvanized-steel sheet 0.028-inch thick, a minimum of 2 inches deep, and complying with ASHRAE 62.1 for design and construction of drain pans.
1. Double-Wall Construction: Fill space between walls with foam insulation and seal moisture tight.
 2. Drain Connections: Threaded nipple.
- H. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

2.5 FANS

- A. Supply-Air Fans: Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.
1. Direct-Driven Supply-Air Fans: Motor shall be resiliently mounted in the fan inlet.
- B. Condenser-Coil Fan: Variable-speed propeller, directly mounted on shaft of permanently lubricated motors.
- C. Relief-Air Fan: Propeller, direct mounted on permanently lubricated motor shaft.

2.6 MOTORS

- A. Comply with Section 230513 "Common Motor Requirements for HVAC Equipment" and the requirements of this Article.
- B. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- C. Service Factor: 1.15
- D. Efficiency: Premium efficient.

2.7 COILS

- A. Supply-Air Refrigerant Coil:
 - 1. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.
 - 2. Polymer strip shall prevent all copper coils from contacting steel coil frame or condensate pan.
 - 3. Coil Split: Interlaced.
 - 4. Corrosion-Resistant Coating: Apply a corrosion-resistant coating capable of withstanding a 3,000-hour salt-spray test according to ASTM B 117 to base, frame, and casing, coils.
 - a. Standards:
 - 1) ASTM B-117 for salt spray.
 - 2) ASTM D-2794 for minimum impact resistance of 100 in-lb
 - 3) ASTM B-3359 for cross-hatch adhesion of 5B.
 - b. Application: Immersion or Spray
 - c. Thickness: 1 mil
 - d. Gloss: Minimum of 50 gloss units on a single-angle, 60-degree meter.
 - 5. Condensate Drain Pan: Galvanized steel with corrosion-resistant coating, formed with pitch and drain connections complying with ASHRAE 62.

- B. Outdoor-Air Refrigerant Coil:
 - 1. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.
 - 2. Polymer strip shall prevent all copper coils from contacting steel coil frame or condensate pan.

2.8 REFRIGERANT CIRCUIT COMPONENTS

- A. Compressor: Hermetic, variable-speed scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief.

- B. Refrigeration Specialties:
 - 1. Refrigerant: R-410A.
 - 2. Expansion valve with replaceable thermostatic element.
 - 3. Refrigerant filter/dryer.
 - 4. Manual-reset high-pressure safety switch.
 - 5. Automatic-reset low-pressure safety switch.
 - 6. Minimum off-time relay.
 - 7. Automatic-reset compressor motor thermal overload.
 - 8. Brass service valves installed in compressor suction and liquid lines.
 - 9. Low-ambient kit high-pressure sensor.
 - 10. Hot-gas reheat solenoid valve modulating with a replaceable magnetic coil.
 - 11. Hot-gas bypass solenoid valve with a replaceable magnetic coil.

12. Four-way reversing valve with a replaceable magnetic coil, thermostatic expansion valves with bypass check valves, and a suction line accumulator.

2.9 AIR FILTRATION

- A. Minimum arrestance and MERV 16 according to ASHRAE 52.2. See equipment schedule on drawings for filter requirements.

2.10 GAS FURNACE

- A. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47/CSA 2.3 and NFPA 54.
 1. CSA Approval: Designed and certified by and bearing label of CSA.
- B. Burners: Stainless steel.
 1. Fuel: Natural gas.
 2. Ignition: Electronically controlled electric spark or hot-surface igniter with flame sensor.
- C. Heat-Exchanger and Drain Pan: Stainless steel.
- D. Venting: Gravity vented with vertical extension.
- E. Power Vent: Integral, motorized centrifugal fan interlocked with gas valve
- F. Gas Valve Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.11 DAMPERS

- A. Leakage Rate: Comply with ASHRAE/IES 90.1.
- B. Damper Motor: Modulating with adjustable minimum position.

2.12 ELECTRICAL POWER CONNECTIONS

- A. RTU shall have a single connection of power to unit with unit-mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection.

2.13 CONTROLS

- A. Control equipment and sequence of operation are specified in Section 230900 "Direct Digital Control (DDC) System for HVAC."
- B. Basic Unit Controls:

1. Control-voltage transformer.
2. Wall-mounted thermostat or sensor with the following features:
 - a. Heat-cool-off switch.
 - b. Fan on-auto switch.
 - c. Fan-speed switch.
 - d. Automatic changeover.
 - e. Adjustable deadband.
 - f. Exposed set point.
 - g. Exposed indication.
 - h. Degree F indication.
 - i. Unoccupied-period-override push button.
 - j. Data entry and access port to input temperature and humidity set points, occupied and unoccupied periods, and output room temperature and humidity, supply-air temperature, operating mode, and status.
3. Wall-mounted humidistat or sensor with the following features:
 - a. Exposed set point.
 - b. Exposed indication.
4. Unit-Mounted Annunciator Panel for Each Unit:
 - a. Lights to indicate power on, cooling, heating, fan running, filter dirty, and unit alarm or failure.
 - b. DDC controller or programmable timer and interface with HVAC instrumentation and control system.
 - c. Digital display of outdoor-air temperature, supply-air temperature, return-air temperature, economizer damper position, indoor-air quality, and control parameters.

2.14 ACCESSORIES

- A. Electric heater with integral thermostat maintains minimum 50 deg F temperature in gas burner compartment.
- B. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required.
- C. Low-ambient kit using variable-speed condenser fans for operation down to 35 deg F
- D. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- E. Remote potentiometer to adjust minimum economizer damper position.
- F. Return-air bypass damper.
- G. Factory- or field-installed, demand-controlled ventilation.
- H. Safeties:

1. Smoke detector.
 2. Condensate overflow switch.
 3. Phase-loss protection.
 4. High pressure control.
 5. Gas furnace airflow-proving switch.
- I. Coil guards of painted, galvanized-steel wire.
 - J. Hail guards of galvanized steel, painted to match casing.
 - K. Concentric diffuser with white louvers and polished aluminum return grilles, insulated diffuser box with mounting flanges, and interior transition.
 - L. Door switches to disable heating or reset set point when open.
 - M. Outdoor-air intake weather hood
 - N. Oil separator.
 - O. Service Lights and Switch: Factory installed in each accessible section with weatherproof cover. Factory wire lights to a single-point field connection.

2.15 ROOF CURBS

- A. Roof curbs with vibration isolators and wind or seismic restraints are specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.
 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.
 - b. Thickness: 1-1/2 inches.
 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have airstream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.
- B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.
- C. Examine roofs for suitable conditions where RTUs will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. **Roof Curb:** Install on roof structure or concrete base, level and secure, according to NRCA's "NRCA Roofing Manual: Membrane Roof Systems. Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Section 077200 "Roof Accessories." Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.
- B. **Unit Support:** Install unit level on structural curbs. Coordinate wall penetrations and flashing with wall construction. Secure RTUs to structural support with anchor bolts.
- C. **Equipment Mounting:**
 - 1. Comply with requirements for vibration isolation and seismic-control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."

3.3 CONNECTIONS

- A. Comply with duct installation requirements specified in other HVAC Sections. Drawings indicate general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 - 3. Connect supply ducts to RTUs with flexible duct connectors specified in Section 233300 "Air Duct Accessories."
 - 4. Install return-air duct continuously through roof structure.
- B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- C. Where installing piping adjacent to RTUs, allow space for service and maintenance.

1. Gas Piping: Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.
- D. Connect electrical wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- E. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- F. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 1. Nameplate shall be laminated acrylic or melamine plastic signs as specified in Section 260553 "Identification for Electrical Systems."
 2. Nameplate shall be laminated acrylic or melamine plastic signs as layers of black with engraved white letters at least 1/2 inch high.
 3. Locate nameplate where easily visible.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections with the assistance of a factory-authorized service representative.
- C. Tests and Inspections:
 1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. RTU will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Inspect for visible damage to unit casing.

3. Inspect for visible damage to furnace combustion chamber.
4. Inspect for visible damage to compressor, coils, and fans.
5. Inspect internal insulation.
6. Verify that labels are clearly visible.
7. Verify that clearances have been provided for servicing.
8. Verify that controls are connected and operable.
9. Verify that filters are installed.
10. Clean condenser coil and inspect for construction debris.
11. Clean furnace flue and inspect for construction debris.
12. Connect and purge gas line.
13. Remove packing from vibration isolators.
14. Inspect operation of barometric relief dampers.
15. Verify lubrication on fan and motor bearings.
16. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
17. Adjust fan belts to proper alignment and tension.
18. Start unit according to manufacturer's written instructions.
 - a. Start refrigeration system.
 - b. Do not operate below recommended low-ambient temperature.
 - c. Complete startup sheets and attach copy with Contractor's startup report.
19. Inspect and record performance of interlocks and protective devices; verify sequences.
20. Operate unit for an initial period as recommended or required by manufacturer.
21. Perform the following operations for both minimum and maximum firing. Adjust burner for peak efficiency:
 - a. Measure gas pressure on manifold.
 - b. Inspect operation of power vents.
 - c. Measure combustion-air temperature at inlet to combustion chamber.
 - d. Measure flue-gas temperature at furnace discharge.
 - e. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - f. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
22. Calibrate thermostats.
23. Adjust and inspect high-temperature limits.
24. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
25. Start refrigeration system and measure and record the following when ambient is a minimum of 15 deg F above return-air temperature:
 - a. Coil leaving-air, dry- and wet-bulb temperatures.
 - b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
26. Inspect controls for correct sequencing of heating, mixing dampers, refrigeration, and normal and emergency shutdown.

27. Measure and record the following minimum and maximum airflows. Plot fan volumes on fan curve.
 - a. Supply-air volume.
 - b. Return-air volume.
 - c. Relief-air volume.
 - d. Outdoor-air intake volume.
28. Simulate maximum cooling demand and inspect the following:
 - a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through condenser coil or from condenser fans to outdoor-air intake.
29. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
 - a. High-temperature limit on gas-fired heat exchanger.
 - b. Low-temperature safety operation.
 - c. Filter high-pressure differential alarm.
 - d. Economizer to minimum outdoor-air changeover.
 - e. Relief-air fan operation.
 - f. Smoke and firestat alarms.
30. After startup and performance testing and prior to Substantial Completion, replace existing filters with new filters.

3.6 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
- B. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain RTUs.

END OF SECTION

SECTION 260500

ELECTRICAL GENERAL REQUIREMENTS

PART 1 - GENERAL

1.1 SCOPE:

Electrical General Requirements specifically applicable to Division 26 Sections, in addition to Division 1 - General Requirements. Work includes but is not necessarily limited to the following:

- A. Definitions, guarantees, submittals, clean-up, "As-Builts" and all other applicable requirements of and Division 1 apply to the work of this section.
- B. Examine all other sections for work related to those sections which are required to be included as work under this section.
- C. Coordinate all work in this Division with related trades.
- D. The work includes but is not limited to the following:
 - 1. Provide underground duct banks, including excavation, shoring, backfill and surface repair;
 - 2. Provide service power panelboard
 - 3. All equipment and facilities required to provide temporary and permanent services;
 - 4. All electrical work for the building power, lighting, signal, control and life safety; except as specified herein to be designed, furnished and installed as part of other sections of the specifications;
 - 5. Incidental items not indicated in the Specifications that belong to the work described, or are required to provide complete and operable systems, as though called out here in every detail.
- E. Work related to the mechanical trade as listed below shall be included in this Division of the work. Furnish and install the following:
 - 1. All conduits, outlets, line voltage wiring and disconnect switches required for the specified operation of the equipment.
 - 2. Connect all HVAC equipment per equipment installation diagrams.
- F. Furnishing and installing of all hangers, anchors, sleeves, chases and supports, for all electrical materials and equipment.
- G. Excavation, shoring, backfill and concrete work required to complete items of this section.
- H. Cleaning, cutting patching, repairing, and painting.

1.2 APPLICABLE PUBLICATIONS:

The following publications form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

- A. American National Standards Institute, Inc. (ANSI) Publications:
 - 1. C2-2002 National Electrical Safety Code
 - 2. C37.20-81 Switchgear Assemblies, including supp. C37.20A, C37.20B, Interfiled; C37.20D-78
- B. State of California Administrative Codes:
 - 1. Title 8, Industrial Relations
 - 2. Title 19, State Fire Marshal Regulations
 - 3. Title 24, Part 2, California Energy Code, California Adopted Edition
 - 4. Title 24, Part 3, CCR, California Electrical Code, California Adopted Edition
 - 5. Title 24, Part 9, CCR, California Fire Code, California Adopted Edition
- C. National Electrical Manufacturers Association (NEMA) Publication:
 - 1. ICS6-83 (R86) Enclosures for Industrial Controls and Systems
- D. National Fire Protection Association (NFPA) Publications:
 - 1. 70-National Electrical Code (NEC), California Adopted Edition
 - 2. 70B-Electrical Equipment Maintenance, California Adopted Edition
 - 3. NFPA 101- Life Safety Code, California Adopted Edition
- E. State of California Public Utilities Commission (Cal. P.U.C.) Publication:
 - 1. G.O. 128 Rules for Construction of Underground Electrical Supply and Communications Systems

1.3 WORK SEQUENCE

- A. Install work in phases to accommodate specified occupancy requirements. During the construction period, coordinate and update electrical outage schedule and operations with the Construction Administrator on a weekly basis.

1.4 DEFINITIONS:

The following definitions apply to terms used in the narrative and in the specifications.

- A. The words "work" or "electrical work" herein include products, labor, equipment, tools, appliances, transportation and all related items, directly or indirectly required to complete the specified and indicated electrical installation.
- B. The word "concealed" shall mean that the installation will not be visible when all permanent or removable elements of the construction are in place. The word "exposed" shall mean that the installation is visible when all permanent or removable elements of the construction are in place.

- C. The word "code" shall mean any and all regulations and requirements of regulatory bodies, public and private, having jurisdiction over the work involved.
- D. The word "product" used in Division 26 means all material, equipment, machinery, and/or appliances directly or indirectly required to complete the specified and/or indicated electrical work.
- E. The words "standard product" shall mean a manufactured product, illustrated and/or described in catalogs or brochures, which are in general distribution prior to the date of issue of construction documents for bidding. Products will generally be identified by means of a specific catalog number and manufacturer's name.
- F. The word "provide" shall mean furnish and install and where applicable shall also mean connect, complete installation and test.
- G. The word "remove" shall mean remove and dispose of equipment or material off-site.
- H. The words "powered equipment", as used in Division 26, shall mean a complex product converting an electrical energy source to Mechanical power.
- I. In each standard referenced to in the technical sections, consider the advisory provisions to be mandatory, and as though the word "shall" have been substituted for "should" wherever it appears. Interpret references in these standards to "authority having jurisdiction," or other words of similar meaning, to mean Owner.
- J. The word "Authorized" or "Authorization" shall mean authorized or authorization by the Construction Administrator.
- K. Refer to Division 1, General Requirements, for additional definitions of words and phrases used to describe Division 26, Electrical Work.

1.5 DISCREPANCIES

- A. Where a conflict in requirements occurs between the specifications and narrative and a resolution is not obtained from the Construction Administrator before the bidding date, the more expensive alternate will become the contractual requirement.
- B. Omissions from the narrative or specifications or the misdescription of details of work which are manifestly necessary to carry out the intent of the narrative and specifications, or which are customarily performed, shall not relieve the Contractor from performing such omitted or misdescribed details of the work but they shall be performed as if fully and correctly set forth and described in the narrative and specifications.
- C. The Contractor shall check narrative furnished him immediately upon their receipt and shall promptly notify the Construction Administrator of any discrepancies.

1.6 CHANGES:

- A. The Contractor shall be responsible to make and obtain approval for all necessary adjustments in conduit and equipment layouts as required to accommodate the relocations of equipment and/or devices which are affected by any approved authorized changes or Product substitutions. All changes shall be clearly indicated on the "Record" drawings.

1.7 COOPERATION WITH WORK UNDER OTHER DIVISIONS

- A. The arrangement of and connection to equipment shall be shown on design drawings.
- B. Cooperate with other trades to facilitate general progress of Work. Allow all other trades every reasonable opportunity for installation of their work.
- C. Work under this Division shall follow general building construction closely. Set conduit sleeves and inserts and verify that openings for chases and conduits are provided before concrete is placed or masonry installed.
- D. Work with other trades in determining exact location of outlets, conduit, lighting fixtures, and pieces of equipment to avoid interference with lines required to maintain proper installation of work.
- E. Make such progress in the work to not delay work of other trades.

1.8 SUBMITTALS:

- A. Submit six (6) sets of shop drawings, manufacturer's data certificates for equipment, materials and finish, and pertinent details for each system where specified in each individual section, and obtain approval before procurement, fabrication, or delivery of the items to the job site. Partial submittals are not acceptable and will be returned without review. Include the manufacturer's name, trade name, catalog model or number, nameplate data, size, layout dimensions, capacity, project specification and paragraph reference, applicable technical society publication references, and other information necessary to establish contract compliance of each item the Contractor proposes to furnish. Photographs of existing installations and data submitted in lieu of catalog data are not acceptable and will be returned without approval. Contractor shall be responsible for reviewing and certifying submittals as conforming to the narrative and specifications prior to submittal and shall verify conformance of equipment as delivered with final shop submittals, specifications and plans. Contractor shall report to Construction Administrator any deviations prior to initiation of construction. Contractor is responsible for promptly reporting to Construction Administrator any news of late equipment delivery which is likely or certain to delay installation.
- B. Submit shop drawings and product data grouped and referenced by the technical Section numbers.

- C. Proposed Products List: Include Products as required by the individual section in this Division.
- D. The Contractor shall be responsible for all equipment ordered and/or installed prior to receipt of shop drawings returned from the Construction Administrator bearing the stamp of "reviewed". All corrections or modifications to the equipment as noted on the shop drawings shall be performed and equipment removed from the job site when required by the Construction Administrator, without additional compensation.
- E. Shop Drawings: Drawings shall be a minimum of 8.5 inches by 11 inches in size with a minimum scale of 1/8-inch per foot, except as specified otherwise. Include wiring diagrams and installation details of equipment indicating proposed location, layout and arrangement, control panels, accessories, piping, duct work, and other items that must be shown to assure a coordinated installation. In wiring diagrams, identify circuit terminals and indicate the internal wiring for each item of equipment and the interconnection between each item of equipment. Indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices. If equipment is disapproved, revise drawings to show acceptable equipment and resubmit.
- F. Manufacturer's Data: For each manufactured item, provide current manufacturer's descriptive literature of cataloged products, equipment drawings, diagrams, performance and characteristic curves if applicable, and catalog cuts.
- G. Standard Compliance: When materials or equipment provided by the Contractor must conform to the standards of organizations such as American National Standards Institute (ANSI) or Underwriters' Laboratories (UL), submit proof of such conformance to the Construction Administrator for approval. If an organization uses a label or listing to indicate compliance with a particular standard, the label or listing will be acceptable evidence, unless otherwise specified. In lieu of the label or listing, submit a certificate from an independent testing organization, which is competent to perform acceptance testing and is approved by the Construction Administrator. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item conforms to the specified organization's standard.
- H. Certified Test Reports: Before delivery of materials and equipment, certified copies of all test reports specified in individual sections shall be submitted for approval.
- I. Certificates of Compliance or Conformance: Submit manufacturer's certifications as required on products, materials, finish, and equipment indicated in the technical sections. Certifications shall be documents prepared specifically for this contract. Pre-printed certifications and copies of previously submitted documents will not be acceptable. The manufacturer's certifications shall name the appropriate products, equipment, or materials and the publication specified as controlling the quality of that item. Certification shall not contain statements to imply that the item does not meet requirements specified, such as "as good as"; or "achieve the same end use and results as materials formulated in accordance with the referenced publications"; or "equal or

exceed the service and performance of the specified material." Certifications shall simply state that the item conforms to the requirements specified. Manufacturer shall use Form 26 05 00-A for equipment installation certification. Certificates shall be printed on the manufacturer's letterhead and shall be signed by the manufacturer's official authorized to sign certificates of compliance or conformance.

1.9 REGULATORY REQUIREMENTS

- A. Electrical: Conform to NFPA 70, CA PUC G.O. 95, CA PUC G.O. 128, ANSI C2, CAC Title 24, NFPA 101 and all other utility company requirements, state and local codes.
- B. The electrical requirements shall be the minimum acceptable requirements for the work and nothing described in these Specifications or Narrative shall be construed to permit work not conforming to the most stringent of the applicable codes and regulations. When narrative or specifications call for materials or construction of better quality of larger size than required by codes, laws, rules and regulations, the specifications and narrative shall take precedence.
- C. Equipment not complying with applicable codes shall be removed and replaced with approved equipment at Contractor's expense. UL listing labels, where applicable, shall be installed prior to shipment from factory.
- D. Obtain permits, and request inspections from authority having jurisdiction.

1.10 GUARANTEE

- A. Except as may be specified under other sections in the Specifications, guarantee all equipment furnished under the Specifications for a period of one year from date of project acceptance against defective workmanship and material and improper installation. Upon notification of failure, correct deficiency immediately and without cost to the Owner.
- B. Standard warranty of manufacturer shall apply for replacement of parts after expiration of the above period. Manufacturer shall furnish replacement parts to the Owner for their service agency as directed. Furnish manufacturer's warranties for all equipment furnished under this project.

1.11 PROJECT/SITE CONDITIONS

- A. Prepare drawings showing proposed rearrangement of work to meet project conditions, including changes to work specified in other Sections. Obtain approval of design drawings before proceeding with the work.

1.12 OPERATION AND MAINTENANCE MANUAL:

- A. Provide operation and maintenance manual of all equipment and lighting fixtures furnished on this project.

1.13 POSTED OPERATING INSTRUCTIONS:

- A. Furnish approved operating instructions for systems and equipment indicated in the technical sections for use by operation and maintenance personnel. The operating instructions shall include wiring diagrams, control diagrams, and control sequence for each principal system and equipment. Print or engrave operating instructions and frame under glass or in approved laminated plastic. Post instructions as directed. Attach or post operating instructions adjacent to each principal system and equipment including startup, proper adjustment, operating, lubrication, shutdown, safety precautions, procedure in the event of equipment failure, and other items of instruction as recommended by the manufacturer of each system or equipment. Provide weather-resistant materials or weatherproof enclosures for operating instructions exposed to the weather. Operating instructions shall not fade when exposed to sunlight and shall be secured to prevent easy removal or peeling.

1.14 MANUFACTURER'S RECOMMENDATIONS:

- A. Where installation procedures or any part thereof are required to be in accordance with manufacturer's recommendations, furnish printed copies of the recommendations prior to installation. Installation of the item shall not proceed until recommendations are received. Failure to furnish recommendations shall be cause for rejection of the equipment or material.

1.15 DELIVERY AND STORAGE:

- A. Handle, store, and protect equipment and materials in accordance with the manufacturer's recommendations and with the requirements of NFPA 70B P, Appendix I, titled "Equipment Storage and Maintenance during Construction." Replace damaged or defective items with new items. Refer to Contract General Conditions for additional requirements.

1.16 ELECTRICAL REQUIREMENTS:

- A. Furnish internal wiring for components of packaged equipment as an integral part of the equipment.

PART 2 - PRODUCTS

Not Used

PART 3 - EXECUTION

3.01 OBTAIN AND PAY FOR ALL PERMITS, AND INSPECTIONS, INCLUDING ANY

INDEPENDENT TESTING REQUIRED TO VERIFY STANDARD COMPLIANCE, AND DELIVER CERTIFICATES FOR SAME TO CONSTRUCTION ADMINISTRATOR. ALL WORK SHALL CONFORM TO THE REQUIREMENTS OF NFPA 70, CA PUC G.O. 95, CA PUC G.O. 128, TITLE 24, CALIFORNIA CODE OF REGULATIONS (CCR), CBC 2019.

3.02 WORK RESPONSIBILITIES

- A. Proper judgment must be exercised in executing the work so as to secure the best possible installation in the available space and to overcome local difficulties due to space limitations or interference with structural conditions. The Contractor is responsible for the correct placing of his work and the proper location and connection of his work in relation to the work of other trades. Advise appropriate trade as to locations of access panels.
- B. In the event changes in the indicated locations or arrangements are necessary, due to developed conditions in the building construction or rearrangement of furnishings or equipment, such changes shall be made without extra cost, providing the change is ordered before the conduit runs, etc. and work directly connected to same is installed and no extra materials are required.
- C. Where equipment is furnished by others, verify dimensions and the correct locations of this equipment before proceeding with the roughing-in of connections.
- D. Do not install light outlets or fixtures until mechanical piping and duct work is installed; then lights shall be installed in locations best suited for equipment arrangement or as directed by the Construction Administrator.
- E. All scaled and figured dimensions are approximate of typical equipment of the class indicated. Before proceeding with any work, carefully check and verify all dimensions, sizes, etc. with the shop drawings to see that the equipment will fit into the spaces without violation of applicable codes.
- F. Should any changes to the work in narrative and specifications be necessary in order to comply with the above requirements, notify the Construction Administrator immediately until approval for any required modifications to the construction has been obtained from Construction Administrator.
- G. Be responsible for any cooperative work which must be altered due to lack of proper supervision or failure to make proper provisions in time. Such changes shall be under direction of the Construction Administrator and shall be made to his satisfaction.
- H. Perform all work with competent and skilled personnel.
- I. All work, including aesthetic as well as electrical and mechanical aspects of the work, shall be of the highest quality consistent with the best practices of the trade.

- J. Replace or repair, without additional compensation, and any work which, in the opinion of the Construction Administrator, does not comply with these requirements.

3.03 CONTINUITY OF SERVICE

- A. No interruption of service to any part of existing facilities will be permitted without express permission in each instance from Construction Administrator. Request for outages shall state specific date and hours and the maximum duration, with outages kept to these specific date and hours and the maximum duration. Contractor is responsible to provide adequate temporary power (Portable Generator) for unforeseen cases when the outage period exceeds permitted outage duration at no cost to the Owner.
- B. If overtime is necessary, there will be no allowance made by Construction Administrator for extra expense for such overtime or shift work, due to maintaining continuity of service herein required.
- C. Organize work to minimize duration of power interruption.

3.04 PAINTING OF EQUIPMENT

- A. Factory Applied: Electrical equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA ICS 6 corrosion-resistance test, except equipment specified to meet requirements of ANSI C37.20 shall have a finish as specified in ANSI C37.20.
- B. Field Applied: Paint electrical equipment as required to touch up, to match finish on other equipment in adjacent spaces or to meet safety criteria.

3.05 RECORD DRAWINGS

- A. Shop drawings shall be provided detailing location of all electrical panels, equipment, junction boxes, conduit, lighting, receptacles, and other connected devices. Panel schedules, circuit numbers and all other electrical information shall be clearly indicated on drawings. Drawings shall be in AutoCAD format meeting Campus standards

3.06 SHORT CIRCUIT, COORDINATION, AND ARC FLASH STUDY

- A. The contractor shall engage the services of a qualified organization to provide a building system short circuit and protective device coordination study for the electrical distribution system. The coordination study shall coordinate with the Owner's medium voltage distribution system and include all components down to and including panelboards. The independent organization shall have been engaged in full practice for a minimum of ten years, and be submitted for approval.
- B. Provide arc flash label and calculations per IEEE 1584 and NFPA 70E recommendations and requirements.

1. Arc Flash label shall consist of, but not limited to:
 - a. “DANGER – Arc Flash and Shock Hazard, Appropriate PPE Required”
 - b. Calculated values of flash protection boundary, incident energy, working distance, required PPE level, shock hazard voltage, limited approach, restricted approach and prohibited approach and equipment ID.
2. The Contractor shall provide and install all required Arc Flash labels on equipment for this project. Arc Flash label content shall be approved by the Engineer prior to installation.

END OF SECTION

SECTION 260519

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.

1.3 DEFINITIONS

- A. VFC: Variable frequency controller.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency.
- B. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.

PART 2 - PRODUCTS

2.01 CONDUCTORS AND CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:

- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Belden Inc.
 - 2. General Cable Technologies Corporation.
 - 3. Southwire Incorporated.
- C. Copper Conductors: Comply with NEMA WC 70/ICEA S-95-658.
- D. Conductor Insulation: Comply with NEMA WC 70/ICEA S-95-658 for Type THHN-2-THWN-2, Type XHHW-2, and Type USE.

2.02 CONNECTORS AND SPLICES

- A. Manufacturers: Subject to compliance with requirements, provide products the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Hubbell Power Systems, Inc.
 - 2. IlSCO; a branch of Bardes Corporation.
 - 3. O-Z/Gedney; a brand of the EGS Electrical Group.
 - 4. 3M; Electrical Markets Division.
 - 5. Tyco Electronics.
- C. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.03 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.

PART 3 - EXECUTION

3.01 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger, except VFC cable, this shall be extra flexible stranded.

3.02 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type XHHW-2, single conductors in raceway.
- B. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN-2-THWN-2, single conductors in raceway.
- C. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type XHHW-2, single conductors in raceway.
- D. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-2-THWN-2, single conductors in raceway.
- E. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type XHHW-2, single conductors in raceway.
- F. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.

3.03 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

3.04 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.

- B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches (150 mm) of slack.

3.05 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.06 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.07 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly.

3.08 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors for compliance with requirements.
 - 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 3. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner. Correct deficiencies determined during the scan.
 - a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
 - b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

- c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- B. Test and Inspection Reports: Prepare a written report to record the following:
 - 1. Procedures used.
 - 2. Results that comply with requirements.
 - 3. Results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- C. Cables will be considered defective if they do not pass tests and inspections.

END OF SECTION

SECTION 260526

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes: Grounding systems and equipment.
- B. Section includes grounding systems and equipment, plus the following special applications:
 - 1. Underground distribution grounding.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Informational Submittals: Plans showing dimensioned as-built locations of grounding features specified in "Field Quality Control" Article, including the following:
 - 1. Test wells.
 - 2. Ground rods.
 - 3. Ground rings.
 - 4. Grounding arrangements and connections for separately derived systems.
- B. Qualification Data: For qualified testing agency and testing agency's field supervisor.
- C. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For grounding to include in emergency, operation, and maintenance manuals; include the following:
 - 1. Instructions for periodic testing and inspection of grounding features at test wells based on NETA MTS.
 - a. Tests shall determine if ground-resistance or impedance values remain within specified maximums, and instructions shall recommend corrective action if values do not.
 - b. Include recommended testing intervals.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.01 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B 3.
 - 2. Stranded Conductors: ASTM B 8.
 - 3. Tinned Conductors: ASTM B 33.
 - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch (6 mm) in diameter.
 - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 - 6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.
 - 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.
- C. Bare Grounding Conductor and Conductor Protector for Wood Poles:
 - 1. No. 4 AWG minimum, soft-drawn copper.
 - 2. Conductor Protector: Half-round PVC or wood molding; if wood, use pressure-treated fir, cypress, or cedar.
- D. Grounding Bus: Predrilled rectangular bars of annealed copper, 1/4 by 4 inches (6.3 by 100 mm) in cross section, with 9/32-inch (7.14-mm) holes spaced 1-1/8 inches (28 mm) apart. Stand-off insulators for mounting shall comply with UL 891 for use in switchboards, 600 V. Lexan or PVC, impulse tested at 5000 V.

2.02 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- D. Bus-bar Connectors: Mechanical type, cast silicon bronze, solderless compression -type wire terminals, and long-barrel, two-bolt connection to ground bus bar.

2.03 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel, sectional type; 3/4 inch by 10 feet (19 mm by 3 m) in diameter.

PART 3 - EXECUTION

3.01 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare tinned-copper conductor, No. 2/0 AWG minimum.
 - 1. Bury at least 24 inches (600 mm) below grade.
 - 2. Duct-Bank Grounding Conductor: Bury 12 inches (300 mm) above duct bank when indicated as part of duct-bank installation.
- C. Grounding Bus: Install in electrical and telephone equipment rooms, in rooms housing service equipment, and elsewhere as indicated.
 - 1. Install bus on insulated spacers 2 inches (50 mm) minimum from wall, 6 inches (150 mm) above finished floor unless otherwise indicated.
 - 2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down to specified height above floor; connect to horizontal bus.
- D. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.02 GROUNDING OVERHEAD LINES

- A. Comply with IEEE C2 grounding requirements.

- B. Install two parallel ground rods if resistance to ground by a single, ground-rod electrode exceeds 25 ohms.
- C. Drive ground rods until tops are 12 inches (300 mm) below finished grade in undisturbed earth.
- D. Ground-Rod Connections: Install bolted connectors for underground connections and connections to rods.
- E. Secondary Neutral and Transformer Enclosure: Interconnect and connect to grounding conductor.
- F. Protect grounding conductors running on surface of wood poles with molding extended from grade level up to and through communication service and transformer spaces.

3.03 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Grounding Manholes and Handholes: Install a driven ground rod through manhole or handhole floor, close to wall, and set rod depth so 4 inches (100 mm) will extend above finished floor. If necessary, install ground rod before manhole is placed and provide No. 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through a waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with a double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from 2 inches (50 mm) above to 6 inches (150 mm) below concrete. Seal floor opening with waterproof, nonshrink grout.
- C. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with No. 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields according to written instructions by manufacturer of splicing and termination kits.
- D. Pad-Mounted Transformers and Switches: Install two ground rods and ground ring around the pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than No. 2 AWG for ground ring and for taps to equipment grounding terminals. Bury ground ring not less than 6 inches (150 mm) from the foundation.

3.04 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.

- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.
 - 3. Receptacle circuits.
 - 4. Single-phase motor and appliance branch circuits.
 - 5. Three-phase motor and appliance branch circuits.
 - 6. Flexible raceway runs.
 - 7. Computer and Rack-Mounted Electronic Equipment Circuits: Install insulated equipment grounding conductor in branch-circuit runs from equipment-area power panels and power-distribution units.

- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.

- D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.

- E. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service unless otherwise indicated.

- F. Signal and Communication Equipment: In addition to grounding and bonding required by NFPA 70, provide a separate grounding system complying with requirements in TIA/ATIS J-STD-607-A.
 - 1. For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
 - 2. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-4-by-12-inch (6.3-by-100-by-300-mm) grounding bus.
 - 3. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.

- G. Metal Poles Supporting Outdoor Lighting Fixtures: Install a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

3.05 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
- C. Ground Rods: Drive rods until tops are 2 inches (50 mm) below finished floor or final grade unless otherwise indicated.
 - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
 - 2. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- D. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are specified in Section 260543 "Underground Ducts and Raceways for Electrical Systems," and shall be at least 12 inches (300 mm) deep, with cover.
 - 1. Test Wells: Install at least one test well for each service unless otherwise indicated. Install at the ground rod electrically closest to service entrance. Set top of test well flush with finished grade or floor.
- E. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 - 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
 - 3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.
- F. Grounding and Bonding for Piping:
 - 1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.

2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- G. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install tinned bonding jumper to bond across flexible duct connections to achieve continuity.
- H. Grounding for Steel Building Structure: Install a driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 feet (18 m) apart.
- I. Ufer Ground (Concrete-Encased Grounding Electrode): Fabricate according to NFPA 70; use a minimum of 20 feet (6 m) of bare copper conductor not smaller than No. 4 AWG.
1. Bond grounding conductor to reinforcing steel in at least four locations and to anchor bolts. Extend grounding conductor below grade and connect to building's grounding grid or to grounding electrode external to concrete.

3.06 LABELING

- A. Comply with requirements in Section 260553 "Identification for Electrical Systems" for instruction signs. The label or its text shall be green.
- B. Install labels at the telecommunications bonding conductor and grounding equalizer and at the grounding electrode conductor where exposed.
1. Label Text: "If this connector or cable is loose or if it must be removed for any reason, notify the facility manager."

3.07 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at

ground test wells, and at individual ground rods. Make tests at ground rods before any conductors are connected.

- a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- C. Grounding system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.
- E. Report measured ground resistances that exceed the following values:
1. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 10 ohms.
 2. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: 5 ohms.
 3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 ohms.
 4. Power Distribution Units or Panelboards Serving Electronic Equipment: 3 ohm(s).
 5. Substations and Pad-Mounted Equipment: 5 ohms.
 6. Manhole Grounds: 10 ohms.
- F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION

SECTION 260529

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.
- B. Related Sections include the following:
 - 1. Section 260548 "Vibration and Seismic Controls for Electrical Systems" for products and installation requirements necessary for compliance with seismic criteria.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. IMC: Intermediate metal conduit.
- C. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 ACTION SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel slotted support systems.
 - 2. Nonmetallic slotted support systems.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze hangers. Include Product Data for components.
 - 2. Steel slotted channel systems. Include Product Data for components.
 - 3. Nonmetallic slotted channel systems. Include Product Data for components.
 - 4. Equipment supports.

1.6 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.7 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Comply with NFPA 70.

1.8 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified together with concrete Specifications.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Section 077200 "Roof Accessories."

PART 2 - PRODUCTS

2.01 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Cooper B-Line, Inc.; a division of Cooper Industries.
 - b. ERICO International Corporation.

- c. Thomas & Betts Corporation.
 - d. Unistrut; Tyco International, Ltd.
 - 3. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 4. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 - 5. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 6. Channel Dimensions: Selected for applicable load criteria.
- B. Nonmetallic Slotted Support Systems: Structural-grade, factory-formed, glass-fiber-resin channels and angles with 9/16-inch- (14-mm-) diameter holes at a maximum of 8 inches (200 mm) o.c., in at least 1 surface.
- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Cooper B-Line, Inc.; a division of Cooper Industries.
 - b. Fabco Plastics Wholesale Limited.
 - c. Seasafe, Inc.
 - 3. Fittings and Accessories: Products of channel and angle manufacturer and designed for use with those items.
 - 4. Fitting and Accessory Materials: Same as channels and angles, except metal items may be stainless steel.
 - 5. Rated Strength: Selected to suit applicable load criteria.
- C. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- D. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- E. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.
- F. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- G. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
- 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.

- a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - b. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1) Hilti Inc.
 - 2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 3) MKT Fastening, LLC.
 - 4) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.
2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
- a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - b. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1) Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2) Hilti Inc.
 - 3) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 4) MKT Fastening, LLC.
3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
6. Toggle Bolts: All-steel springhead type.
7. Hanger Rods: Threaded steel.

2.02 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.01 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.

- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as scheduled in NECA 1, where Table 1 lists maximum spacing less than stated in NFPA 70. Minimum rod size shall be 1/4 inch (6 mm) in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch (38-mm) and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.02 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT may be supported by openings through structure members, as permitted in NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches (100 mm) thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches (100 mm) thick.
 - 6. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts
 - 7. To Light Steel: Sheet metal screws.
 - 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction

boxes, transformers, and other devices on slotted-channel racks attached to substrate.

- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.03 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.04 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than 4 inches (100 mm) larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 3000-psi (20.7-MPa) 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Section 033000 "Cast-in-Place Concrete."
- C. Anchor equipment to concrete base.
 - 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.05 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Touchup: Comply with requirements in Section 099000 "Painting" for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.

- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION

SECTION 260533

RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal conduits, tubing, and fittings.
 - 2. Nonmetal conduits, tubing, and fittings.
 - 3. Metal wireways and auxiliary gutters.
 - 4. Nonmetal wireways and auxiliary gutters.
 - 5. Surface raceways.
 - 6. Boxes, enclosures, and cabinets.
 - 7. Handholes and boxes for exterior underground cabling.
- B. Related Requirements:
 - 1. Section 260543 "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks, manholes, and underground utility construction.

1.3 DEFINITIONS

- A. GRC: Galvanized rigid steel conduit.
- B. IMC: Intermediate metal conduit.

1.4 ACTION SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. LEED Submittals:
 - 1. Product Data for Credit IEQ 4.1: For solvent cements and adhesive primers, documentation including printed statement of VOC content.
 - 2. Laboratory Test Reports for Credit IEQ 4: For solvent cements and adhesive primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- C. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:
 - 1. Structural members in paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.
- B. Qualification Data: For professional engineer.
- C. Seismic Qualification Certificates: For enclosures, cabinets, and conduit racks and their mounting provisions, including those for internal components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - 4. Detailed description of conduit support devices and interconnections on which the certification is based and their installation requirements.
- D. Source quality-control reports.

PART 2 - PRODUCTS

2.01 METAL CONDUITS, TUBING, AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, products by the following:
 - 1. Allied Tube & Conduit; a Tyco International Ltd. Co.
 - 2. O-Z/Gedney; a brand of EGS Electrical Group.
 - 3. Robroy Industries.
 - 4. Southwire Company.
 - 5. Thomas & Betts Corporation.
 - 6. Western Tube and Conduit Corporation.
 - 7. Wheatland Tube Company; a division of John Maneely Company.
- B. Listing and Labeling: Metal conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. GRC: Comply with ANSI C80.1 and UL 6.

- D. IMC: Comply with ANSI C80.6 and UL 1242.
- E. EMT: Comply with ANSI C80.3 and UL 797.
- F. FMC: Comply with UL 1; zinc-coated steel.
- G. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.
- H. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.
 - 1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and NFPA 70.
 - 2. Fittings for EMT:
 - a. Material: Steel.
 - b. Type: Setscrew.
 - 3. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
 - 4. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch (1 mm), with overlapping sleeves protecting threaded joints.
- I. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.02 NONMETALLIC CONDUITS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. AFC Cable Systems, Inc.
 - 2. RACO; a Hubbell company.
 - 3. Thomas & Betts Corporation.
- B. Listing and Labeling: Nonmetallic conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. RNC: Type EPC-40-PVC complying with NEMA TC 2 and UL 651 unless otherwise indicated.
- D. LFNC: Comply with UL 1660.
- E. Rigid HDPE: Comply with UL 651A.
- F. Continuous HDPE: Comply with UL 651B.
- G. RTRC: Comply with UL 1684A and NEMA TC 14.

- H. Fittings for RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.
- I. Fittings for LFNC: Comply with UL 514B.
- J. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- K. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.03 METAL WIREWAYS AND AUXILIARY GUTTERS

- A. Manufacturers: Subject to compliance with requirements, provide products the following:
 - 1. Cooper B-Line, Inc.
 - 2. Hoffman; a Pentair company.
 - 3. Square D; a brand of Schneider Electric.
- B. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1 unless otherwise indicated, and sized according to NFPA 70.
 - 1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- D. Wireway Covers: Hinged type unless otherwise indicated.
- E. Finish: Manufacturer's standard enamel finish.

2.04 BOXES, ENCLOSURES, AND CABINETS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Cooper Technologies Company; Cooper Crouse-Hinds.
 - 2. EGS/Appleton Electric.
 - 3. Erickson Electrical Equipment Company.
 - 4. FSR Inc.
 - 5. Hoffman; a Pentair company.
 - 6. Hubbell Incorporated; Killark Division.
 - 7. Mono-Systems, Inc.

8. O-Z/Gedney; a brand of EGS Electrical Group.
 9. RACO; a Hubbell Company.
 10. Thomas & Betts Corporation.
 11. Wiremold / Legrand.
- B. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.
- C. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.
- D. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, ferrous alloy Type FD, with gasketed cover.
- E. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.
- F. Metal Floor Boxes:
1. Material: Cast metal.
 2. Type: Fully adjustable.
 3. Shape: Rectangular.
 4. Listing and Labeling: Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- G. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb (23 kg). Outlet boxes designed for attachment of luminaires weighing more than 50 lb (23 kg) shall be listed and marked for the maximum allowable weight.
- H. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- I. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.
- J. Box extensions used to accommodate new building finishes shall be of same material as recessed box.
- K. Device Box Dimensions: 4 inches square by 2-1/8 inches deep (100 mm square by 60 mm deep).
- L. Gangable boxes are allowed.
- M. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 1 with continuous-hinge cover with flush latch unless otherwise indicated.
1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
 2. Nonmetallic Enclosures: Plastic.
 3. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.

N. Cabinets:

1. NEMA 250, Type 1 or Type 3R galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.
6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.05 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

A. General Requirements for Handholes and Boxes:

1. Boxes and handholes for use in underground systems shall be designed and identified as defined in NFPA 70, for intended location and application.
2. Boxes installed in wet areas shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel, fiberglass, or a combination of the two.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Carson Industries LLC.
 - b. CDR Systems Corporation; Hubbell Power Systems.
 - c. Oldcastle Precast, Inc.; Christy Concrete Products.
3. Standard: Comply with SCTE 77.
4. Configuration: Designed for flush burial with integral closed bottom unless otherwise indicated.
5. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
6. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
7. Cover Legend: Molded lettering, "ELECTRIC."
8. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
9. Handholes 12 Inches Wide by 24 Inches Long (300 mm Wide by 600 mm Long) and Larger: Have inserts for cable racks and pulling-in irons installed before concrete is poured.

2.06 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

- A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
 - 1. Tests of materials shall be performed by an independent testing agency.
 - 2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
 - 3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012 and traceable to NIST standards.

PART 3 - EXECUTION

3.01 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed Conduit: GRC.
 - 2. Concealed Conduit, Aboveground: GRC.
 - 3. Underground Conduit: RNC, Type EPC-40-PVC direct buried or concrete encased.
 - 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 - 5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.
- B. Indoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed, Not Subject to Physical Damage: EMT.
 - 2. Exposed, Not Subject to Severe Physical Damage: EMT.
 - 3. Exposed and Subject to Severe Physical Damage: GRC. Raceway locations include the following:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms.
 - 4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
 - 5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 - 6. Damp or Wet Locations: GRC.
 - 7. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 stainless steel in institutional and commercial kitchens and damp or wet locations.
- C. Minimum Raceway Size: 3/4-inch (21-mm) trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
 3. EMT: Use setscrew steel fittings. Comply with NEMA FB 2.10.
 4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.
- E. Install nonferrous conduit or tubing for circuits operating above 60 Hz.
- F. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.
- G. Install surface raceways only where indicated on Drawings.
- H. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F (49 deg C)

3.02 INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- B. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.
- E. Arrange stub-ups so curved portions of bends are not visible above finished slab.
- F. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches (300 mm) of changes in direction.
- G. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
- H. Support conduit within 12 inches (300 mm) of enclosures to which attached.
- I. Raceways Embedded in Slabs:

1. Run conduit larger than 1-inch (27-mm) trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-foot (3-m) intervals.
 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 3. Arrange raceways to keep a minimum of 1 inch (25 mm) of concrete cover in all directions.
 4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
 5. Change from RNC to GRC before rising above floor.
- J. Stub-ups to Above Recessed Ceilings:
1. Use EMT, IMC, or RMC for raceways.
 2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.
- K. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- L. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.
- M. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.
- N. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch (35mm) trade size and insulated throat metal bushings on 1-1/2-inch (41-mm) trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- O. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- P. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.
- Q. Cut conduit perpendicular to the length. For conduits 2-inch (53-mm) trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.
- R. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of

slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.

S. Surface Raceways:

1. Install surface raceway with a minimum 2-inch (50-mm) radius control at bend points.
2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches (1200 mm) and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.

T. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.

U. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where an underground service raceway enters a building or structure.
3. Where otherwise required by NFPA 70.

V. Comply with manufacturer's written instructions for solvent welding RNC and fittings.

W. Expansion-Joint Fittings:

1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F (17 deg C) and that has straight-run length that exceeds 25 feet (7.6 m). Install in each run of aboveground RMC and EMT conduit that is located where environmental temperature change may exceed 100 deg F (55 deg C) and that has straight-run length that exceeds 100 feet (30 m).
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:
 - a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F (70 deg C) temperature change.
 - b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F (86 deg C) temperature change.
 - c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F (70 deg C) temperature change.
3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F (0.06 mm per meter of length of straight run per deg C) of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F (0.0115 mm per meter of length of straight run per deg C) of temperature change for metal conduits.

4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
 5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- X. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches (1830 mm) of flexible conduit for recessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations subject to severe physical damage.
 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- Y. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.
- Z. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.
- AA. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- BB. Locate boxes so that cover or plate will not span different building finishes.
- CC. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.
- DD. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
- EE. Set metal floor boxes level and flush with finished floor surface.
- FF. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.03 INSTALLATION OF UNDERGROUND CONDUIT

- A. Direct-Buried Conduit:
1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31 "Earthwork" for pipe less than 6 inches (150 mm) in nominal diameter.

2. Install backfill as specified in Division 31 "Earthwork"
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches (300 mm) of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Section Division 31 "Earthwork".
4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through floor unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through floor.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches (75 mm) of concrete for a minimum of 12 inches (300 mm) on each side of the coupling.
 - b. For stub-ups at equipment mounted on outdoor concrete bases and where conduits penetrate building foundations, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of foundation or equipment base. Install insulated grounding bushings on terminations at equipment.
6. Underground Warning Tape: Comply with requirements in Section 260553 "Identification for Electrical Systems."

3.04 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch (12.5-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch (25 mm) above finished grade.
- D. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables but short enough to preserve adequate working clearances in enclosure.
- E. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.05 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.06 FIRESTOPPING

- A. Install firestopping at penetrations of fire-rated floor and wall assemblies.

3.07 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION

SECTION 260544

SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
 - 2. Sleeve-seal systems.
 - 3. Sleeve-seal fittings.
 - 4. Grout.
 - 5. Silicone sealants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. LEED Submittals:
 - 1. Product Data for Credit EQ 4.1: For sealants, documentation including printed statement of VOC content.
 - 2. Laboratory Test Reports for Credit EQ 4: For sealants, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

PART 2 - PRODUCTS

2.01 SLEEVES

- A. Wall Sleeves:
 - 1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
 - 2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

- B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.
- C. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- D. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.
- E. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.
- F. Sleeves for Rectangular Openings:
 - 1. Material: Galvanized sheet steel.
 - 2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and with no side larger than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
 - b. For sleeve cross-section rectangle perimeter 50 inches (1270 mm) or more and one or more sides larger than 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.02 SLEEVE-SEAL SYSTEMS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by the following:
 - a. Advance Products & Systems, Inc.
 - b. Metraflex Company (The).
 - c. Pipeline Seal and Insulator, Inc.
 - 3. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 4. Pressure Plates: Carbon steel.
 - 5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.03 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following :

2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by the following:
 - a. Presealed Systems.

2.04 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.05 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
 2. Sealant shall have VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.01 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

- a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
- 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.
- E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.02 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.
- B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.03 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION

SECTION 260548

VIBRATION AND SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Isolation pads.
 - 2. Spring isolators.
 - 3. Restrained spring isolators.
 - 4. Channel support systems.
 - 5. Restraint cables.
 - 6. Hanger rod stiffeners.
 - 7. Anchorage bushings and washers.
- B. Related Sections include the following:
 - 1. Section 260529 "Hangers and Supports for Electrical Systems" for commonly used electrical supports and installation requirements.

1.3 DEFINITIONS

- A. The CBC: California Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning and Development for the State of California.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading:
 - 1. Site Class as Defined in the CBC: D.
 - 2. Assigned Seismic Use Group or Building Category as Defined in the CBC: II.
 - a. Component Importance Factor: 1.0.
 - b. Component Response Modification Factor: Per ASCE 7-16 Table 13.6-1.
 - c. Component Amplification Factor: ASCE7-05 Table 13.6-1.
 - 3. Design Spectral Response Acceleration at Short Periods (0.2 Second): $S_{ds} = 1.00g$
 - 4. Design Spectral Response Acceleration at 1.0-Second Period: $S_{1s} = 0.60g$

1.5 ACTION SUBMITTALS

- A. Product Data: For the following:
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
 - 3. Restrained-Isolation Devices: Include ratings for horizontal, vertical, and combined loads.

- B. Delegated-Design Submittal: For seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, seismic forces required to select vibration isolators and seismic restraints.
 - a. Coordinate design calculations with wind-load calculations required for equipment mounted outdoors. Comply with requirements in other electrical Sections for equipment mounted outdoors.
 - 2. Indicate materials and dimensions and identify hardware, including attachment and anchorage devices.
 - 3. Field-fabricated supports.
 - 4. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacing. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events.
 - c. Preapproval and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.6 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of seismic bracing for electrical components with other systems and equipment in the vicinity, including other supports and seismic restraints.

- B. Qualification Data: For testing agency.

- C. Welding certificates.
- D. Field quality-control test reports.

1.7 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the CBC unless requirements in this Section are more stringent.
- C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPM number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.
- E. Comply with NFPA 70.

PART 2 - PRODUCTS

2.01 VIBRATION ISOLATORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by the following:
 - 1. Ace Mountings Co., Inc.
 - 2. Amber/Booth Company, Inc.
 - 3. California Dynamics Corporation.
 - 4. Isolation Technology, Inc.
 - 5. Kinetics Noise Control.
 - 6. Mason Industries.

7. Vibration Eliminator Co., Inc.
 8. Vibration Isolation.
 9. Vibration Mountings & Controls, Inc.
- D. Pads: Arrange in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
1. Resilient Material: Oil- and water-resistant neoprene.
- E. Spring Isolators: Freestanding, laterally stable, open-spring isolators.
1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch- (6-mm-) thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig (3447 kPa).
 6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.
- F. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.
1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch- (6-mm-) thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
 2. Restraint: Seismic or limit-stop as required for equipment and authorities having jurisdiction.
 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.02 SEISMIC-RESTRAINT DEVICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by the following:
 - 1. Amber/Booth Company, Inc.
 - 2. California Dynamics Corporation.
 - 3. Cooper B-Line, Inc.; a division of Cooper Industries.
 - 4. Hilti Inc.
 - 5. Loos & Co.; Seismic Earthquake Division.
 - 6. Unistrut; Tyco International, Ltd.

- D. General Requirements for Restraint Components: Rated strengths, features, and application requirements shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.

- E. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.

- F. Restraint Cables: ASTM A 603 galvanized-steel cables with end connections made of steel assemblies with thimbles, brackets, swivels, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.

- G. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod. Do not weld stiffeners to rods.

- H. Bushings for Floor-Mounted Equipment Anchor: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchors and studs.

- I. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices.

- J. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

- K. Mechanical Anchor: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchors with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.

- L. Adhesive Anchor: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior

applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.03 FACTORY FINISHES

- A. Finish: Manufacturer's standard prime-coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
 - 3. Baked enamel or powder coat for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and seismic-control devices to indicate capacity range.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine areas and equipment to receive seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 APPLICATIONS

- A. Multiple Raceways or Cables: Secure raceways and cables to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.03 SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Equipment and Hanger Restraints:
 - 1. Install restrained isolators on electrical equipment.

2. Install resilient, bolt-isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).
 3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- B. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- C. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- D. Drilled-in Anchors:
1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.04 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in runs of raceways, cables, wireways, cable trays, and busways where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where they terminate with connection to equipment that is anchored to a different structural element from the one supporting them as they approach equipment.

3.05 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections and prepare test reports.
- B. Tests and Inspections:

1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 5. Test to 90 percent of rated proof load of device.
 6. Measure isolator restraint clearance.
 7. Measure isolator deflection.
 8. Verify snubber minimum clearances.
 9. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

3.06 ADJUSTING

- A. Adjust isolators after isolated equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust active height of spring isolators.
- D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION

SECTION 260553

IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Identification for raceways.
 2. Identification of power and control cables.
 3. Identification for conductors.
 4. Underground-line warning tape.
 5. Warning labels and signs.
 6. Instruction signs.
 7. Equipment identification labels.
 8. Miscellaneous identification products.

1.3 ACTION SUBMITTALS

- A. Product Data: For each electrical identification product indicated.
- B. Samples: For each type of label and sign to illustrate size, colors, lettering style, mounting provisions, and graphic features of identification products.
- C. Identification Schedule: An index of nomenclature of electrical equipment and system components used in identification signs and labels.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- D. Comply with ANSI Z535.4 for safety signs and labels.
- E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.01 POWER AND CONTROL RACEWAY IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway size.
- B. Colors for Raceways Carrying Circuits at 600 V or Less:
 - 1. Black letters on an orange field.
 - 2. Legend: Indicate voltage and system or service type.
- C. Colors for Raceways Carrying Circuits at More Than 600 V:
 - 1. Black letters on an orange field.
 - 2. Legend: "DANGER CONCEALED HIGH VOLTAGE WIRING."
- D. Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing ends of legend label.
- E. Snap-Around Labels for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- F. Snap-Around, Color-Coding Bands for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches (50 mm) long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- G. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch (50 by 50 by 1.3 mm), with stamped legend, punched for use with self-locking cable tie fastener.

2.02 POWER AND CONTROL CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each cable size.
- B. Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing ends of legend label.
- C. Self-Adhesive, Self-Laminating Polyester Labels: Preprinted, 3-mil- (0.08-mm-) thick flexible label with acrylic pressure-sensitive adhesive that provides a clear, weather- and chemical-resistant, self-laminating, protective shield over the legend. Labels sized to fit the cable diameter such that the clear shield overlaps the entire printed legend.
- D. Heat-Shrink Preprinted Tubes: Flame-retardant polyolefin tube with machine-printed identification label. Sized to suit diameter of and shrinks to fit firmly around cable it identifies. Full shrink recovery at a maximum of 200 deg F (93 deg C). Comply with UL 224.
- E. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of cable it identifies and to stay in place by gripping action.
- F. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches (50 mm) long, with diameter sized to suit diameter of cable it identifies and to stay in place by gripping action.

2.03 CONDUCTOR IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils (0.08 mm) thick by 1 to 2 inches (25 to 50 mm) wide.
- B. Self-Adhesive, Self-Laminating Polyester Labels: Preprinted, 3-mil- (0.08-mm-) thick flexible label with acrylic pressure-sensitive adhesive that provides a clear, weather- and chemical-resistant, self-laminating, protective shield over the legend. Labels sized to fit the conductor diameter such that the clear shield overlaps the entire printed legend.
- C. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of conductor it identifies and to stay in place by gripping action.
- D. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve with diameter sized to suit diameter of conductor it identifies and to stay in place by gripping action.

- E. Heat-Shrink Preprinted Tubes: Flame-retardant polyolefin tube with machine-printed identification label. Sized to suit diameter of and shrinks to fit firmly around conductor it identifies. Full shrink recovery at a maximum of 200 deg F (93 deg C). Comply with UL 224.
- F. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

2.04 FLOOR MARKING TAPE

- A. 2-inch- (50-mm-) wide, 5-mil (0.125-mm) pressure-sensitive vinyl tape, with yellow and black stripes and clear vinyl overlay.

2.05 UNDERGROUND-LINE WARNING TAPE

- A. Tape:
 1. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical utility lines.
 2. Printing on tape shall be permanent and shall not be damaged by burial operations.
 3. Tape material and ink shall be chemically inert, and not subject to degrading when exposed to acids, alkalis, and other destructive substances commonly found in soils.
- B. Color and Printing:
 1. Comply with ANSI Z535.1 through ANSI Z535.5.
 2. Inscriptions for Red-Colored Tapes: ELECTRIC LINE, HIGH VOLTAGE.
- C. Tag: Type I:
 1. Pigmented polyolefin, bright-colored, continuous-printed on one side with the inscription of the utility, compounded for direct-burial service.
 2. Thickness: 4 mils (0.1 mm).
 3. Weight: 18.5 lb/1000 sq. ft. (9.0 kg/100 sq. m).
 4. 3-Inch (75-mm) Tensile According to ASTM D 882: 30 lbf (133.4 N), and 2500 psi (17.2 MPa).

2.06 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.
- C. Baked-Enamel Warning Signs:
 1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.

2. 1/4-inch (6.4-mm) grommets in corners for mounting.
 3. Nominal size, 7 by 10 inches (180 by 250 mm).
- D. Metal-Backed, Butyrate Warning Signs:
1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch (1-mm) galvanized-steel backing; and with colors, legend, and size required for application.
 2. 1/4-inch (6.4-mm) grommets in corners for mounting.
 3. Nominal size, 10 by 14 inches (250 by 360 mm).
- E. Warning label and sign shall include, but are not limited to, the following legends:
1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES (915 MM)."

2.07 INSTRUCTION SIGNS

- A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch (1.6 mm) thick for signs up to 20 sq. inches (129 sq. cm) and 1/8 inch (3.2 mm) thick for larger sizes.
1. Engraved legend with black letters on white face.
 2. Punched or drilled for mechanical fasteners.
 3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.
- B. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm).
- C. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm). Overlay shall provide a weatherproof and UV-resistant seal for label.

2.08 EQUIPMENT IDENTIFICATION LABELS

- A. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm).
- B. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm). Overlay shall provide a weatherproof and UV-resistant seal for label.
- C. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch (10 mm).

- D. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be 3/8 inch (10 mm).

2.09 CABLE TIES

- A. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self extinguishing, one piece, self locking, Type 6/6 nylon.
 1. Minimum Width: 3/16 inch (5 mm).
 2. Tensile Strength at 73 deg F (23 deg C), According to ASTM D 638: 12,000 psi (82.7 MPa).
 3. Temperature Range: Minus 40 to plus 185 deg F (Minus 40 to plus 85 deg C).
 4. Color: Black.
- B. Plenum-Rated Cable Ties: Self extinguishing, UV stabilized, one piece, self locking.
 1. Minimum Width: 3/16 inch (5 mm).
 2. Tensile Strength at 73 deg F (23 deg C), According to ASTM D 638: 7000 psi (48.2 MPa).
 3. UL 94 Flame Rating: 94V-0.
 4. Temperature Range: Minus 50 to plus 284 deg F (Minus 46 to plus 140 deg C).
 5. Color: Black.

2.10 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior or interior).
- B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.

- E. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
- F. Attach plastic raceway and cable labels that are not self-adhesive type with clear vinyl tape with adhesive appropriate to the location and substrate.
- G. System Identification Color-Coding Bands for Raceways and Cables: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot (15-m) maximum intervals in straight runs, and at 25-foot (7.6-m) maximum intervals in congested areas.
- H. Aluminum Wraparound Marker Labels and Metal Tags: Secure tight to surface of conductor or cable at a location with high visibility and accessibility.
- I. Cable Ties: For attaching tags. Use general-purpose type, except as listed below:
 - 1. Outdoors: UV-stabilized nylon.
 - 2. In Spaces Handling Environmental Air: Plenum rated.
- J. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches (150 to 200 mm) below finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches (400 mm) overall.
- K. Painted Identification: Comply with requirements in painting Sections for surface preparation and paint application.

3.02 IDENTIFICATION SCHEDULE

- A. Concealed Raceways, Duct Banks, More Than 600 V, within Buildings: Tape and stencil 4-inch- (100-mm-) wide black stripes on 10-inch (250-mm) centers over orange background that extends full length of raceway or duct and is 12 inches (300 mm) wide. Stencil legend "DANGER CONCEALED HIGH VOLTAGE WIRING" with 3-inch- (75-mm-) high black letters on 20-inch (500-mm) centers. Stop stripes at legends. Apply to the following finished surfaces:
 - 1. Floor surface directly above conduits running beneath and within 12 inches (300 mm) of a floor that is in contact with earth or is framed above unexcavated space.
 - 2. Wall surfaces directly external to raceways concealed within wall.
 - 3. Accessible surfaces of concrete envelope around raceways in vertical shafts, exposed in the building, or concealed above suspended ceilings.
- B. Accessible Raceways, Armored and Metal-Clad Cables, More Than 600 V: Self-adhesive vinyl labels. Install labels at 10-foot (3-m) maximum intervals.

- C. Accessible Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage. System legends shall be as follows:
 - 1. Emergency Power.
 - 2. Power.

- D. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
 - 1. Color-Coding for Phase Identification, 600 V or Less: Use colors listed below for ungrounded service, feeder, and branch-circuit conductors.
 - a. Color shall be factory applied or field applied for sizes larger than No. 8 AWG, if authorities having jurisdiction permit.
 - b. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - c. Colors for 480/277-V Circuits:
 - 1) Phase A: Brown.
 - 2) Phase B: Orange.
 - 3) Phase C: Yellow.
 - d. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches (150 mm) from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.

- E. Power-Circuit Conductor Identification, More than 600 V: For conductors in vaults, pull and junction boxes, manholes, and handholes, use nonmetallic plastic tag holder with adhesive-backed phase tags, and a separate tag with the circuit designation.

- F. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.

- G. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use self-adhesive, self-laminating polyester labels with the conductor or cable designation, origin, and destination.

- H. Control-Circuit Conductor Termination Identification: For identification at terminations provide heat-shrink preprinted tubes with the conductor designation.

- I. Conductors to Be Extended in the Future: Attach marker tape to conductors and list source.

- J. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
 - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 - 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 - 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual.

- K. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical fiber cable.
 - 1. Limit use of underground-line warning tape to direct-buried cables.
 - 2. Install underground-line warning tape for both direct-buried cables and cables in raceway.

- L. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

- M. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive warning labels.
 - 1. Comply with 29 CFR 1910.145.
 - 2. Identify system voltage with black letters on an orange background.
 - 3. Apply to exterior of door, cover, or other access.
 - 4. For equipment with multiple power or control sources, apply to door or cover of equipment including, but not limited to, the following:
 - a. Controls with external control power connections.

- N. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.

- O. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and the Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
 - 1. Labeling Instructions:
 - a. Indoor Equipment: Engraved, laminated acrylic or melamine label. Unless otherwise indicated, provide a single line of text with 1/2-inch- (13-mm-) high letters on 1-1/2-inch- (38-mm-) high label; where two lines of text are required, use labels 2 inches (50 mm) high.

- b. Outdoor Equipment: Engraved, laminated acrylic or melamine label. Stenciled legend 4 inches (100 mm) high.
 - c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 - d. Unless provided with self-adhesive means of attachment, fasten labels with appropriate mechanical fasteners that do not change the NEMA or NRTL rating of the enclosure.
2. Equipment to Be Labeled:
- a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer. Panelboard identification shall be engraved, laminated acrylic or melamine label.
 - b. Enclosures and electrical cabinets.
 - c. Access doors and panels for concealed electrical items.
 - d. Switchgear.
 - e. Switchboards.
 - f. Transformers: Label that includes tag designation shown on Drawings for the transformer, feeder, and panelboards or equipment supplied by the secondary.
 - g. Substations.
 - h. Emergency system boxes and enclosures.
 - i. Enclosed switches.
 - j. Enclosed circuit breakers.
 - k. Variable-speed controllers.
 - l. Push-button stations.
 - m. Battery-inverter units.
 - n. Battery racks.
 - o. Monitoring and control equipment.

END OF SECTION

SECTION 262413

SWITCHBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Service and distribution switchboards rated 600 V and less.
 2. Disconnecting and overcurrent protective devices.
 3. Instrumentation.
 4. Control power.
 5. Accessory components and features.
 6. Identification.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Switchboards shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified".

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of switchboard, overcurrent protective device, transient voltage suppression device, ground-fault protector, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
- B. Shop Drawings: For each switchboard and related equipment.
 1. Include dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings.
 2. Detail enclosure types for types other than NEMA 250, Type 1.
 3. Detail bus configuration, current, and voltage ratings.
 4. Detail short-circuit current rating of switchboards and overcurrent protective devices.
 5. Include descriptive documentation of optional barriers specified for electrical insulation and isolation.

6. Include evidence of NRTL listing for series rating of installed devices.
7. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
8. Include schematic and wiring diagrams for power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Seismic Qualification Certificates: Submit certification that switchboards, overcurrent protective devices, accessories, and components will withstand seismic forces defined in Section 260548 "Vibration and Seismic Controls for Electrical Systems." Include the following:
 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field Quality-Control Reports:
 1. Test procedures used.
 2. Test results that comply with requirements.
 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For switchboards and components to include in emergency, operation, and maintenance manuals. Include the following:
 1. Routine maintenance requirements for switchboards and all installed components.
 2. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 3. Time-current coordination curves for each type and rating of overcurrent protective device included in switchboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers qualified as defined in NEMA PB 2.1 and trained in electrical safety as required by NFPA 70E.
- B. Testing Agency Qualifications: Member company of NETA or an NRTL.
 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

- C. Source Limitations: Obtain switchboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- D. Product Selection for Restricted Space: Drawings indicate maximum dimensions for switchboards including clearances between switchboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- F. Comply with NEMA PB 2.
- G. Comply with NFPA 70.
- H. Comply with UL 891.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver switchboards in sections or lengths that can be moved past obstructions in delivery path.
- B. Remove loose packing and flammable materials from inside switchboards and to prevent condensation.
- C. Handle and prepare switchboards for installation according to NECA 400.

1.9 PROJECT CONDITIONS

- A. Installation Pathway: Remove and replace access fencing, doors, lift-out panels, and structures to provide pathway for moving switchboards into place.
- B. Environmental Limitations:
 - 1. Do not deliver or install switchboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above switchboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 104 deg F (40 deg C).
 - b. Altitude: Not exceeding 6600 feet (2000 m).
- C. Service Conditions: NEMA PB 2, usual service conditions, as follows:
 - 1. Ambient temperatures within limits specified.
 - 2. Altitude not exceeding 6600 feet (2000 m).

- D. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify Architect and Owner no fewer than fourteen days in advance of proposed interruption of electric service.
 - 2. Indicate method of providing temporary electric service.
 - 3. Do not proceed with interruption of electric service without Architect's and Owner's written permission.
 - 4. Comply with NFPA 70E.

1.10 COORDINATION

- A. Coordinate layout and installation of switchboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.

1.11 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 MANUFACTURED UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- C. Front-Connected, Front-Accessible Switchboards:

1. Main Devices: Panel mounted.
 2. Branch Devices: Panel mounted.
 3. Sections front and rear aligned.
- D. Nominal System Voltage: 480Y/277 V, 208Y/120 V.
- E. Main-Bus Continuous: See drawings for bus ampacity.
- F. Seismic Requirements: Fabricate and test switchboards according to IEEE 344 to withstand seismic forces defined in Section 260548 "Vibration and Seismic Controls for Electrical Systems."
- G. Indoor Enclosures: Steel, NEMA 250, Type 1.
- H. Enclosure Finish for Indoor Units: Factory-applied finish in manufacturer's standard gray finish over a rust-inhibiting primer on treated metal surface.
- I. Barriers: Between adjacent switchboard sections.
- J. Insulation and isolation for main bus of main section and main and vertical buses of feeder sections.
- K. Bus Transition and Incoming Pull Sections: Matched and aligned with basic switchboard.
- L. Hinged Front Panels: Allow access to circuit breaker, metering, accessory, and blank compartments.
- M. Buses and Connections: Three phase, four wire unless otherwise indicated.
1. Phase- and Neutral-Bus Material: Hard-drawn copper of 98 percent conductivity, with copper feeder circuit-breaker line connections.
 2. Phase- and Neutral-Bus Material: Hard-drawn copper of 98 percent conductivity with copper circuit-breaker line connections.
 3. Phase- and Neutral-Bus Material: Hard-drawn copper of 98 percent conductivity.
 4. Load Terminals: Insulated, rigidly braced, runback bus extensions, of same material as through buses, equipped with mechanical connectors for outgoing circuit conductors. Provide load terminals for future circuit-breaker positions at full-ampere rating of circuit-breaker position.
 5. Ground Bus: 1/4-by-2-inch- (6-by-50-mm-) hard-drawn copper of 98 percent conductivity, equipped with mechanical connectors for feeder and branch-circuit ground conductors. For busway feeders, extend insulated equipment grounding cable to busway ground connection and support cable at intervals in vertical run.
 6. Main Phase Buses and Equipment Ground Buses: Uniform capacity for entire length of switchboard's main and distribution sections. Provide for future extensions from both ends.

- 7. Neutral Buses: 100 percent of the ampacity of phase buses unless otherwise indicated, equipped with mechanical connectors for outgoing circuit neutral cables. Brace bus extensions for busway feeder neutral bus.
 - 8. Isolation Barrier Access Provisions: Permit checking of bus-bolt tightness.
- N. Future Devices: Equip compartments with mounting brackets, supports, bus connections, and appurtenances at full rating of circuit-breaker compartment.
- O. Bus-Bar Insulation: Factory-applied, flame-retardant, tape wrapping of individual bus bars or flame-retardant, spray-applied insulation. Minimum insulation temperature rating of 105 deg C.

2.02 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.
- 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 - 3. Electronic trip circuit breakers with rms sensing; field-replaceable rating plug or field-replicable electronic trip; and the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Long- and short-time pickup levels.
 - c. Long- and short-time time adjustments.
 - d. Ground-fault pickup level, time delay, and I^2t response.
 - 4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
 - 5. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker; trip activation on fuse opening or on opening of fuse compartment door.
 - 6. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
 - 7. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
 - 8. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor material.
 - c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.

- d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - e. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.
 - f. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
 - g. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
 - h. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.
- B. Insulated-Case Circuit Breaker (ICCB): 80 percent rated, sealed, insulated-case power circuit breaker with interrupting capacity rating to meet available fault current.
- 1. Fixed circuit-breaker mounting.
 - 2. Two-step, stored-energy closing.
 - 3. Standard function, microprocessor-based trip units with interchangeable rating plug, trip indicators, and the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Long- and short-time time adjustments.
 - c. Ground-fault pickup level, time delay, and I^2t response.
 - 4. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.
 - 5. Remote trip indication and control.
 - 6. Control Voltage: 120-V ac.
- C. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.
- D. Fuses are specified in Section 262813 "Fuses."

2.03 ACCESSORY COMPONENTS AND FEATURES

- A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.

2.04 IDENTIFICATION

- A. Service Equipment Label: NRTL labeled for use as service equipment for switchboards with one or more service disconnecting and overcurrent protective devices.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Receive, inspect, handle, and store switchboards according to NECA 400.
- B. Examine switchboards before installation. Reject switchboards that are moisture damaged or physically damaged.
- C. Examine elements and surfaces to receive switchboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. Install switchboards and accessories according to NECA 400.
- B. Equipment Mounting: Install switchboards on concrete base, 4-inch (100-mm) nominal thickness. Comply with requirements for concrete base specified in Section 033000 "Concrete".
 - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of concrete base.
 - 2. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 4. Install anchor bolts to elevations required for proper attachment to switchboards.
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from switchboard units and components.
- D. Comply with mounting and anchoring requirements specified in Section 260548 "Vibration and Seismic Controls for Electrical Systems."
- E. Operating Instructions: Frame and mount the printed basic operating instructions for switchboards, including control and key interlocking sequences and emergency procedures. Fabricate frame of finished wood or metal and cover instructions with clear acrylic plastic. Mount on front of switchboards.
- F. Install filler plates in unused spaces of panel-mounted sections.
- G. Install overcurrent protective devices, transient voltage suppression devices, and instrumentation.
 - 1. Set field-adjustable switches and circuit-breaker trip ranges.

H. Install spare-fuse cabinet.

I. Comply with NECA 1.

3.03 CONNECTIONS

A. Comply with requirements for terminating feeder bus. Drawings indicate general arrangement of bus, fittings, and specialties.

3.04 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

B. Switchboard Nameplates: Label each switchboard compartment with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

C. Device Nameplates: Label each disconnecting and overcurrent protective device and each meter and control device mounted in compartment doors with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.05 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

C. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

D. Acceptance Testing Preparation:

1. Test insulation resistance for each switchboard bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

E. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.

2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each switchboard. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each switchboard 11 months after date of Substantial Completion.
 - c. Instruments and Equipment:
 - 1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 4. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- F. Switchboard will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports, including a certified report that identifies switchboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.06 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges.

3.07 PROTECTION

- A. Temporary Heating: Apply temporary heat, to maintain temperature according to manufacturer's written instructions, until switchboard is ready to be energized and placed into service.

3.08 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain switchboards, overcurrent protective devices, instrumentation, and accessories.

END OF SECTION

SECTION 262416

PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Distribution panelboards.
 - 2. Lighting and appliance branch-circuit panelboards.

1.3 DEFINITIONS

- A. SVR: Suppressed voltage rating.
- B. TVSS: Transient voltage surge suppressor.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Panelboards shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of panelboard, switching and overcurrent protective device, transient voltage suppression device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
 - 2. Detail enclosure types and details for types other than NEMA 250, Type 1.
 - 3. Detail bus configuration, current, and voltage ratings.
 - 4. Short-circuit current rating of panelboards and overcurrent protective devices.
 - 5. Include evidence of NRTL listing for series rating of installed devices.
 - 6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Seismic Qualification Certificates: Submit certification that panelboards, overcurrent protective devices, accessories, and components will withstand seismic forces defined in Section 260548 "Vibration and Seismic Controls for Electrical Systems." Include the following:
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field Quality-Control Reports:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- D. Panelboard Schedules: For installation in panelboards.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition include the following:
 - 1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.

1.8 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Keys: Two spares for each type of panelboard cabinet lock.

1.9 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.

- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Comply with NEMA PB 1.
- F. Comply with NFPA 70.

1.10 DELIVERY, STORAGE, AND HANDLING

- A. Remove loose packing and flammable materials from inside panelboards.
- B. Handle and prepare panelboards for installation according to NECA 407.

1.11 PROJECT CONDITIONS

- A. Environmental Limitations:
 - 1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding minus 22 deg F (minus 30 deg C) to plus 104 deg F (plus 40 deg C).
 - b. Altitude: Not exceeding 6600 feet (2000 m).
- B. Service Conditions: NEMA PB 1, usual service conditions, as follows:
 - 1. Ambient temperatures within limits specified.
 - 2. Altitude not exceeding 6600 feet (2000 m).
- C. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify Architect and Owner no fewer than fourteen days in advance of proposed interruption of electric service.
 - 2. Do not proceed with interruption of electric service without Architect's and Owner's written permission.
 - 3. Comply with NFPA 70E.

1.12 COORDINATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.

1.13 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 GENERAL REQUIREMENTS FOR PANELBOARDS

- A. Fabricate and test panelboards according to IEEE 344 to withstand seismic forces defined in Section 260548 "Vibration and Seismic Controls for Electrical Systems."
- B. Enclosures: Flush- and surface-mounted cabinets.
 - 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1
 - b. Outdoor Locations: NEMA 250, Type 3R
 - c. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
 - d. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 5.
 - 2. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box.
 - 3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
 - 4. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.
 - 5. Gutter Extension and Barrier: Same gage and finish as panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
 - 6. Finishes:
 - a. Panels and Trim: Steel factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Galvanized steel.

- 7. Directory Card: Inside panelboard door, mounted in transparent card holder.
- C. Incoming Mains Location: Top and bottom.
- D. Phase, Neutral, and Ground Buses:
 - 1. Material: Tin-plated aluminum.
 - 2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
- E. Conductor Connectors: Suitable for use with conductor material and sizes.
 - 1. Material: Tin-plated aluminum.
 - 2. Main and Neutral Lugs: Mechanical type.
 - 3. Ground Lugs and Bus-Configured Terminators: Mechanical type.
 - 4. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
- F. Service Equipment Label: NRTL labeled for use as service equipment for panelboards or load centers with one or more main service disconnecting and overcurrent protective devices.
- G. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
- H. Panelboard Short-Circuit Current Rating: Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by an NRTL. Include size and type of allowable upstream and branch devices, listed and labeled for series-connected short-circuit rating by an NRTL.
- I. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

2.02 DISTRIBUTION PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- C. Panelboards: NEMA PB 1, power and feeder distribution type.
- D. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
 - 1. For doors more than 36 inches (914 mm) high, provide two latches, keyed alike.

- E. Mains: Circuit breaker
- F. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.
- G. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers; plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

2.03 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- C. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- D. Mains: Circuit breaker or lugs only.
- E. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- F. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.
- G. Column-Type Panelboards: Narrow gutter extension, with cover, to overhead junction box equipped with ground and neutral terminal buses.

2.04 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.

- C. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
 - 3. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
 - 4. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
 - c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.
 - d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - e. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
 - f. Multipole units enclosed in a single housing or factory assembled to operate as a single unit.
 - g. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in off position.

- D. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.
 - 1. Fuses, and Spare-Fuse Cabinet: Comply with requirements specified in Section 262813 "Fuses."
 - 2. Fused Switch Features and Accessories: Standard ampere ratings and number of poles.
 - 3. Auxiliary Contacts: One normally open and normally closed contact(s) that operate with switch handle operation.

2.05 ACCESSORY COMPONENTS AND FEATURES

- A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Receive, inspect, handle, and store panelboards according to NECA 407.

- B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.
- C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. Install panelboards and accessories according to NECA 407.
- B. Equipment Mounting: Install panelboards on concrete bases, 4-inch (100-mm) nominal thickness. Comply with requirements for concrete base specified in Section 033000 "Concrete."
 - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around full perimeter of base.
 - 2. For panelboards, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 4. Install anchor bolts to elevations required for proper attachment to panelboards.
 - 5. Attach panelboard to the vertical finished or structural surface behind the panelboard.
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.
- D. Comply with mounting and anchoring requirements specified in Section 260548 "Vibration and Seismic Controls for Electrical Systems."
- E. Mount top of trim 90 inches (2286 mm) above finished floor unless otherwise indicated.
- F. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- G. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
- H. Install filler plates in unused spaces.
- I. Stub four 1-inch (27-GRC) empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch (27-GRC) empty conduits into raised floor space or below slab not on grade.

J. Arrange conductors in gutters into groups and bundle and wrap with wire ties.

K. Comply with NECA 1.

3.03 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Section 260553 "Identification for Electrical Systems."

B. Create a directory to indicate installed circuit loads incorporate Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.

C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.04 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

C. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

D. Acceptance Testing Preparation:

1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.

2. Test continuity of each circuit.

E. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.

2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

F. Panelboards will be considered defective if they do not pass tests and inspections.

- G. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.05 ADJUSTING

- A. Adjust moving parts and operable component to function smoothly and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges.
- C. Circuit changes made during load balancing may negate color-coding of phases and circuits. If load balancing proves undesirable or is to be performed by others, delete paragraph below.
- D. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.
 - 1. Measure as directed during period of normal system loading.
 - 2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
 - 3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
 - 4. Tolerance: Difference exceeding 20 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.06 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION

SECTION 262726

WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Receptacles, receptacles with integral GFCI, and associated device plates.
 2. Twist-locking receptacles.
 3. Weather-resistant receptacles.
 4. Wall-switch and exterior occupancy sensors.
 5. Floor service outlets, poke-through assemblies, service poles, and multioutlet assemblies.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- D. RFI: Radio-frequency interference.
- E. TVSS: Transient voltage surge suppressor.
- F. UTP: Unshielded twisted pair.

1.4 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 1. Receptacles for Owner-Furnished Equipment: Match plug configurations.
 2. Cord and Plug Sets: Match equipment requirements.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.
- C. Samples: One for each type of device and wall plate specified, in each color specified.

1.6 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
 - 1. Cooper Wiring Devices; Division of Cooper Industries, Inc. (Cooper).
 - 2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
 - 3. Leviton Mfg. Company Inc. (Leviton).
 - 4. Pass & Seymour/Legrand (Pass & Seymour).
- B. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.02 GENERAL WIRING-DEVICE REQUIREMENTS

- A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.
- C. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:
 - 1. Connectors shall comply with UL 2459 and shall be made with stranding building wire.
 - 2. Devices shall comply with the requirements in this Section.

2.03 STRAIGHT-BLADE RECEPTACLES

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 5351 (single), CR5362 (duplex).
 - b. Hubbell; HBL5351 (single), HBL5352 (duplex).
 - c. Leviton; 5891 (single), 5352 (duplex).
 - d. Pass & Seymour; 5361 (single), 5362 (duplex).

2.04 GFCI RECEPTACLES

- A. General Description:
 - 1. Straight blade, feed-through type.
 - 2. Comply with NEMA WD 1, NEMA WD 6, UL 498, UL 943 Class A, and FS W-C-596.
 - 3. Include indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.
- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; VGF20.
 - b. Hubbell; GFR5352L.
 - c. Pass & Seymour; 2095.
 - d. Leviton; 7590.

2.05 TWIST-LOCKING RECEPTACLES

- A. Single Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration L5-20R, and UL 498.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; CWL520R.
 - b. Hubbell; HBL2310.
 - c. Leviton; 2310.
 - d. Pass & Seymour; L520-R.

2.06 TOGGLE SWITCHES

- A. Comply with NEMA WD 1, UL 20, and FS W-S-896.
- B. Switches, 120/277 V, 20 A:
 - 1. Products: Subject to compliance with requirements, provide one of the following: Catalog numbers in lists below are for 20-A devices; revise catalog numbers to require other configurations and ratings.
 - a. Single Pole:
 - 1) Cooper; AH1221.

- 2) Hubbell; HBL1221.
- 3) Leviton; 1221-2.
- 4) Pass & Seymour; CSB20AC1.

2.07 WALL PLATES

- A. Single and combination types shall match corresponding wiring devices.
 1. Plate-Securing Screws: Metal with head color to match plate finish.
 2. Material for Finished Spaces: Smooth, high-impact thermoplastic.
 3. Material for Unfinished Spaces: Galvanized steel.
 4. Material for Damp Locations: Cast aluminum with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.
- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant, die-cast aluminum with lockable cover.

2.08 FLOOR SERVICE FITTINGS

- A. Type: Modular, flush-type, dual-service units suitable for wiring method used.
- B. Compartments: Barrier separates power from voice and data communication cabling.
- C. Service Plate: Rectangular, die-cast aluminum with satin finish.
- D. Power Receptacle: NEMA WD 6 Configuration 5-20R, gray finish, unless otherwise indicated.
- E. Voice and Data Communication Outlet: See telecommunications and audio/visual documents for requirements.

2.09 POKE-THROUGH ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Hubbell Incorporated; Wiring Device-Kellems.
 2. Pass & Seymour/Legrand.
 3. Square D/Schneider Electric.
 4. Thomas & Betts Corporation.
 5. Wiremold/Legrand.
- C. Description:

1. Factory-fabricated and -wired assembly of below-floor junction box with multichanneled, through-floor raceway/firestop unit and detachable matching floor service-outlet assembly.
2. Comply with UL 514 scrub water exclusion requirements.
3. Service-Outlet Assembly: Flush type with four simplex receptacles and space for four RJ-45 jacks.
4. Size: Selected to fit nominal 6-inch (75-mm) cored holes in floor and matched to floor thickness.
5. Fire Rating: Unit is listed and labeled for fire rating of floor-ceiling assembly.
6. Closure Plug: Arranged to close unused 3-inch (75-mm) cored openings and reestablish fire rating of floor.
7. Wiring Raceways and Compartments: For a minimum of four No. 12 AWG conductors and a minimum of four, four-pair cables that comply with requirements in Section 271500 "Communications Horizontal Cabling."
8. Contractor shall provide adequate conduit length to allow junction box to extend below floor slab.

2.10 FINISHES

- A. Device Color:
 1. Wiring Devices Connected to Normal Power System: As selected by Architect unless otherwise indicated or required by NFPA 70 or device listing.
- B. Wall Plate Color: For plastic covers, match device color.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.
- B. Coordination with Other Trades:
 1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
 2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
 3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
 4. Install wiring devices after all wall preparation, including painting, is complete.
- C. Conductors:

1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
 2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
 3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
 4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtailing existing conductors is permitted, provided the outlet box is large enough.
- D. Device Installation:
1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
 2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
 3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
 4. Connect devices to branch circuits using pigtails that are not less than 6 inches (152 mm) in length.
 5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
 6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
 7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
 8. Tighten unused terminal screws on the device.
 9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.
- E. Receptacle Orientation:
1. Install ground pin of vertically mounted receptacles down, and on horizontally mounted receptacles to the right.
 2. Install hospital-grade receptacles in patient-care areas with the ground pin or neutral blade at the top.
- F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.
- G. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

- H. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.02 GFCI RECEPTACLES

- A. Install non-feed-through-type GFCI receptacles where protection of downstream receptacles is not required.

3.03 IDENTIFICATION

- A. Comply with Section 260553 "Identification for Electrical Systems."
- B. Identify each receptacle with panelboard identification and circuit number. Use hot, stamped, or engraved machine printing with black filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

3.04 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. In healthcare facilities, prepare reports that comply with recommendations in NFPA 99.
 2. Test Instruments: Use instruments that comply with UL 1436.
 3. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.
- B. Tests for Convenience Receptacles:
 1. Line Voltage: Acceptable range is 105 to 132 V.
 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.
- C. Wiring device will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION

SECTION 262813

FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cartridge fuses rated 600-V ac and less for use in enclosed switches.
 - 2. Plug-fuse adapters for use in Edison-base, plug-fuse sockets.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material, dimensions, descriptions of individual components, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:
 - 1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
 - 2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. In addition, include the following:
 - 1. Ambient temperature adjustment information.
 - 2. Current-limitation curves for fuses with current-limiting characteristics.
 - 3. Time-current coordination curves (average melt).

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.
- D. Comply with NFPA 70.
- E. Comply with UL 248-11 for plug fuses.

1.6 PROJECT CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F (5 deg C) or more than 100 deg F (38 deg C) apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.7 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Cooper Bussmann, Inc.
 - 2. Edison Fuse, Inc.
 - 3. Ferraz Shawmut, Inc.
 - 4. Littelfuse, Inc.

2.02 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.

- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 FUSE APPLICATIONS

- A. Cartridge Fuses:
 - 1. Service Entrance: Class L, fast acting.
 - 2. Feeders: Class L, fast acting
 - 3. Motor Branch Circuits: Class RK1 time delay.
 - 4. Other Branch Circuits: Class RK1, time delay
 - 5. Control Circuits: Class CC, fast acting

3.03 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.
- B. Install plug-fuse adapters in Edison-base fuseholders and sockets. Ensure that adapters are irremovable once installed.
- C. Install spare-fuse cabinet(s).

3.04 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION

SECTION 262816

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Fusible switches.
 2. Nonfusible switches.
 3. Receptacle switches.
 4. Shunt trip switches.
 5. Molded-case circuit breakers (MCCBs).
 6. Molded-case switches.
 7. Enclosures.

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed switches and circuit breakers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified".

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 1. Enclosure types and details for types other than NEMA 250, Type 1.
 2. Current and voltage ratings.
 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 4. Include evidence of NRTL listing for series rating of installed devices.

5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
- B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.
1. Wiring Diagrams: For power, signal, and control wiring.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Seismic Qualification Certificates: For enclosed switches and circuit breakers, accessories, and components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field quality-control reports.
1. Test procedures used.
 2. Test results that comply with requirements.
 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- D. Manufacturer's field service report.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition, include the following:
1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.

1.8 MAINTENANCE MATERIAL SUBMITTALS

1.9 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.

- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Comply with NFPA 70.

1.10 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than minus 22 deg F (minus 30 deg C) and not exceeding 104 deg F (40 deg C).
 - 2. Altitude: Not exceeding 6600 feet (2010 m).
- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify Architect and Owner no fewer than fourteen days in advance of proposed interruption of electric service.
 - 2. Indicate method of providing temporary electric service.
 - 3. Do not proceed with interruption of electric service without Architect's and Owner's written permission.
 - 4. Comply with NFPA 70E.

1.11 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

PART 2 - PRODUCTS

2.01 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.

3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- C. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- D. Type HD, Heavy Duty, Six Pole, Single Throw, 600-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- E. Accessories:
1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 5. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 6. Hookstick Handle: Allows use of a hookstick to operate the handle.
 7. Lugs: Mechanical type, suitable for number, size, and conductor material.
 8. Service-Rated Switches: Labeled for use as service equipment.

2.02 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- C. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

- D. Type HD, Heavy Duty, Six Pole, Single Throw, 600-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- E. Accessories:
 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 4. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 5. Hookstick Handle: Allows use of a hookstick to operate the handle.
 6. Lugs: Mechanical type, suitable for number, size, and conductor material.

2.03 SHUNT TRIP SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Cooper Bussmann, Inc.
 2. Ferraz Shawmut, Inc.
 3. Littelfuse, Inc.
- C. General Requirements: Comply with ASME A17.1, UL 50, and UL 98, with 200-kA interrupting and short-circuit current rating when fitted with Class J fuses.
- D. Switches: Three-pole, horsepower rated, with integral shunt trip mechanism and Class J fuse block; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- E. Control Circuit: 120-V ac; obtained from integral control power transformer, with primary and secondary fuses, with a control power transformer of enough capacity to operate shunt trip, connected pilot, and indicating and control devices.

2.04 MOLDED-CASE CIRCUIT BREAKERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.

2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- C. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.
- D. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- E. Ground-Fault, Circuit-Interrupter (GFCI) Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
- F. Features and Accessories:
1. Standard frame sizes, trip ratings, and number of poles.
 2. Lugs: Mechanical type, suitable for number, size, trip ratings, and conductor material.
 3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
 4. Ground-Fault Protection: Comply with UL 1053; integrally mounted, self-powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
 5. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
 6. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.

2.05 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 2. Outdoor Locations: NEMA 250, Type 3R.
 3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
 4. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Comply with mounting and anchoring requirements specified in Section 260548 "Vibration and Seismic Controls for Electrical Systems."
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- D. Install fuses in fusible devices.
- E. Comply with NECA 1.

3.03 IDENTIFICATION

- A. Comply with requirements in Section 260553 "Identification for Electrical Systems."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.04 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- D. Acceptance Testing Preparation:

1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

E. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
3. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.

F. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.

G. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.05 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges.

END OF SECTION